

HYDRAULIC FILTRATION PRODUCTS

SUCTION FILTERS



PASSION TO PERFORM





A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

MARKET **LEADER**



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly and with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **8 business branches**



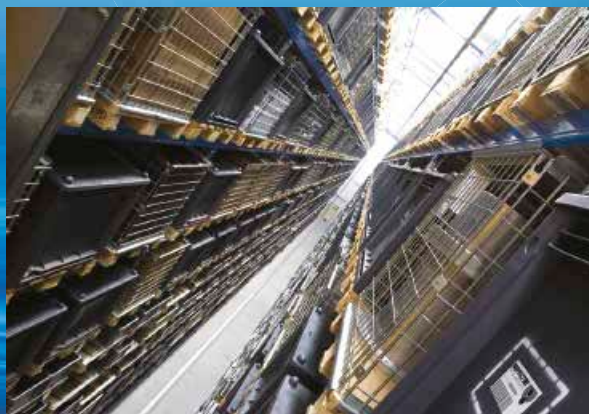
TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).



AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





SUCTION FILTERS

Flow rates
up to 875 l/min

Mounting:
- Tank immersed
- In-Line
- In tank with
shut off valve
- In tank
with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 20 bar

Mounting:
- In-Line
- Tank top
- In single
and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

Pressure
up to 35 bar

Mounting:
- In-Line
- Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

Pressure
up to 80 bar

Mounting:
- In-Line
- Parallel manifold version
- In single
and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

Pressure from 110 bar
up to 560 bar

Mounting:
- In-Line
- Manifold
- In single
and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates
up to 125 l/min

Pressure from 320 bar
up to 1000 bar

Mounting:

- In-Line
- Manifold
- In single
and duplex designs



CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols



MOBILE FILTRATION UNITS

Flow rates from 15 l/min
up to 200 l/min



POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers



TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

HYDRAULIC FILTRATION PRODUCTS

1	page	INTRODUCTION
1		COMPANY
6		PRODUCT RANGE
11		CONTAMINATION MANAGEMENT
22		FILTER SIZING
24		CORRECTIVE FACTOR

28	page	SUCTION FILTERS		up to Q_{max}
				l/min gpm
31	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic filter		1000 264
39	SF2 250 - 350	Semi-submerged positive head suction filter, low flow rate		160 42
47	SF2 500	Semi-submerged positive head suction filter, high flow rate		700 185
57	CLOGGING INDICATORS			

60	page	RETURN FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
63	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8 116	900 238
91	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10 145	1800 476
99	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8 116	300 79
117	MFBX	Bowl assembly	8 116	700 185
125	MPF	Tank top semi-immersed filter, standard filter element disassembly	8 116	900 238
153	MPT	Tank top semi-immersed filter, easy filter element disassembly	8 116	300 79
171	MFB	Bowl assembly	8 116	700 185
179	MPH	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
203	MPI	Tank top semi-immersed filter, standard filter element disassembly	10 145	3500 925
215	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20 290	2500 660
231	RF2	Semi-immersed under-head filter, easy filter element disassembly	20 290	615 162
238	CLOGGING INDICATORS			
248	ACCESSORIES			

250	page	RETURN / SUCTION FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
253	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10 145	250 66
265	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80 1160	120 32
273	CLOGGING INDICATORS			

286	page	SPIN-ON FILTERS	up to P_{max}	up to Q_{max}
			bar psi	l/min gpm
289	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12 174	365 96
305	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35 508	195 52
311	CLOGGING INDICATORS			

			up to P _{max}		up to Q _{max}	
322	page	LOW & MEDIUM PRESSURE FILTERS	bar	psi	l/min	gpm
325	LMP 110 - 120 - 123 MULTIPORT	In-line filter with Multiport design for multiple choice connection	80	1160	175	46
341	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	365	96
351	LMP 400 - 401 & 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	780	206
363	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
371	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	4500	1189
383	LMD 211	In-line duplex medium pressure filter	60	870	200	53
391	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	600	159
407	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
415		Filter elements designed according to DIN 24550				
417	LDP - LDD	In-line and duplex medium pressure filter	60	870	360	95
427	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
435	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
444	CLOGGING INDICATORS					
450	ACCESSORIES					

			up to P _{max}		up to Q _{max}	
452	page	HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
455	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
463	FMP	Filter high pressure, high flow rate applications	320	4641	500	132
475	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	630	166
493	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	300	79
503	FHA 051	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	150	40
511	FHM	High pressure filter with intermediate manifold construction	320	4641	400	106
529	FHB	High pressure for block mounting	320	4641	485	128
543	FHF 325	In-line manifold top mounting	350	5076	550	145
553	FHD	In-line duplex high pressure filter	350	5076	250	66
567	HPB	Pressure filter kits for integration in control manifolds	420	6092	300	79
576	CLOGGING INDICATORS					

			up to P _{max}		up to Q _{max}	
584	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
587	FZP	In-line pressure filter with threaded mount	420	6092	160	42
597	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	80	21
607	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
615	FZM	Manifold top mounting	320	4641	70	18
623	FZB	Manifold side mounting	320	4641	70	18
631	FZD	Duplex pressure filter for continuous operation requirements	350	5076	60	16
641	CLOGGING INDICATORS					

page	CLOGGING INDICATORS
649	QUICK REFERENCE GUIDE

THE CORRECT FILTER SIZING HAVE TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

FOR EXAMPLE, THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN RETURN FILTER HAVE TO BE IN THE RANGE 0.4 - 0.6 bar / 5.80 - 8.70 psi.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop Δp_c of the housing is proportional to the fluid density (kg/dm^3 / lb/ft^3). The filter element pressure drop Δp_e is proportional to its viscosity (mm^2/s / SUS), the corrective factor Y have to be used in case of an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS.

Sizing data for single filter element, head at top

Δp_c = Filter housing pressure drop [bar / psi]

Δp_e = Filter element pressure drop [bar / psi]

Y = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

Q = flow rate (l/min - gpm)

$V1$ reference oil viscosity = $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

$V2$ = operating oil viscosity in mm^2/s (cSt) / SUS

Filter element pressure drop calculation with an oil viscosity different than $30 \text{ mm}^2/\text{s}$ (cSt) / 150 SUS

International system:

$$\Delta p_e = Y : 1000 \times Q \times (V2:V1)$$

Imperial system:

$$\Delta p_e = Y : 17.2 \times Q \times (V2:V1)$$

$$\Delta p_{\text{Tot.}} = \Delta p_c + \Delta p_e$$

Verification formula

$$\Delta p_{\text{Tot.}} \leq \Delta p_{\text{max allowed}}$$

Maximum total pressure drop (Δp_{max}) allowed by a new and clean filter

Application	Range: [bar]	[psi]
Suction filters	0.08 - 0.10 bar	1.16 - 1.45 psi
Return filters	0.4 - 0.6 bar	5.80 - 8.70 psi
Return - Suction filters (*)	0.8 - 1.0 bar	11.60 - 14.50 psi
Low & Medium Pressure filters	0.4 - 0.6 bar	5.80 - 8.70 psi return lines
	0.3 - 0.5 bar	4.35 - 7.25 psi lubrication lines
	0.3 - 0.4 bar	4.35 - 5.80 psi off-line in power systems
	0.1 - 0.3 bar	1.45 - 4.35 psi off-line in test benches
	0.4 - 0.6 bar	5.80 - 8.7 psi over-boost
High Pressure filters	0.8 - 1.5 bar	11.60 - 21.75 psi
Stainless Steel filters	0.8 - 1.5 bar	11.60 - 21.75 psi

(*) The suction flow rate should not exceed 30% of the return flow rate

Generic filter calculation example

Application data:

Tank top return filter

Pressure P_{max} = 10 bar

Flow rate Q = 120 l/min

Viscosity $V2$ = $46 \text{ mm}^2/\text{s}$ (cSt)

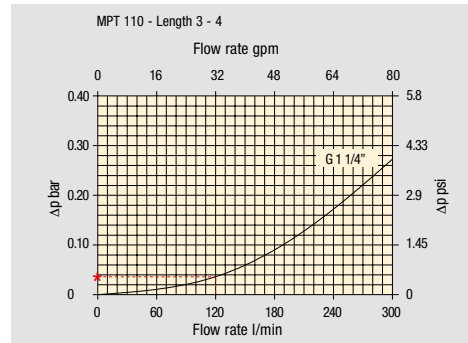
Oil density = 0.86 kg/dm^3

Required filtration efficiency = $25 \mu\text{m}$ with absolute filtration

With bypass valve and G 1 1/4" inlet connection

Calculation:

$\Delta p_c = 0.03 \text{ bar} / 0.43 \text{ psi}$ (see graphic below)



Filter housings Δp pressure drop. The curves are plotted using mineral oil with density of 0.86 kg/dm^3 in compliance with ISO 3968. Δp varies proportionally with density.

$$\Delta p_e = (2.00 : 1000) \times 120 \times (46 : 30) = 0.37 \text{ bar}$$

$$\Delta p_e = (2.00 : 17.2) \times 32 \times (216 : 150) = 5.36 \text{ psi}$$

Filter element	Absolute filtration H Series					Nominal filtration N Series		
	A03	A06	A10	A16	A25	P10	P25	M25 M60 M90
Return filters	74.00	50.08	20.00	16.00	9.00	6.43	5.51	4.40
MF 020	2 29.20	24.12	8.00	7.22	5.00	3.33	2.85	2.00
	3 22.00	19.00	6.56	5.33	4.33	1.68	1.44	1.30
MF 030 MFX 030	1 74.00	50.08	20.00	16.00	9.00	6.43	5.51	3.40
MF 100 MFX 100	1 28.20	24.40	8.67	8.17	6.88	4.62	3.96	1.25
	2 17.33	12.50	6.86	5.70	4.00	3.05	2.47	1.10
	3 10.25	9.00	3.65	3.33	2.50	1.63	1.32	0.96
	4 6.10	5.40	2.30	2.20	2.00	1.19	0.96	0.82

$$\Delta p_{\text{Tot.}} = 0.03 + 0.37 = 0.4 \text{ bar}$$

$$\Delta p_{\text{Tot.}} = 0.43 + 5.36 = 5.79 \text{ psi}$$

The selection is correct because the total pressure drop value is inside the admissible range for top tank return filters.

In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media.
Reference oil viscosity 30 mm²/s

Suction filters

	Nominal filtration - N Series					
Type	P10	P25	M25	M60	M90	M250
SF 250	0.65	0.20	0.10	0.08	0.05	0.03
SF 503	—	—	0.17	0.11	0.11	0.11
SF 504	—	—	0.11	0.08	0.08	0.08
SF 505	—	—	0.23	0.18	0.18	0.18
SF 510	—	—	0.18	0.14	0.14	0.14
SF 535	—	—	0.08	0.05	0.05	0.05
SF 540	—	—	0.05	0.04	0.04	0.04

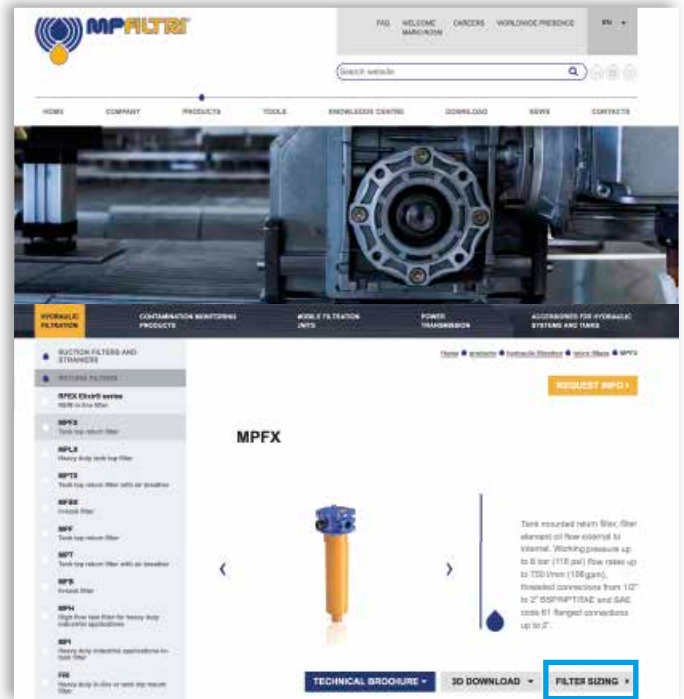
TYPICAL FILTER SIZING Selection Software

Step ①

Select "FILTER SIZING SOFTWARE" after login

OR

Select "FILTER SIZING" after login from a product page



Choose the type of filter family.
Enter the main data for sizing the filter
then push CALCULATE.

Step ②

Enter the main data for sizing the filter
then push CALCULATE.

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE **FILTER SIZING SOFTWARE**

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE
RETURN/SUCTION **RETURN** STAINLESS STEEL HIGH PRESSURE

Working Pressure (bar) * 5 Flow rate (l/min) * 90 DP max of the project (bar) * 0.5 Fluid Working Temperature (°C) * 40

Fluid * HLP - Mineral oils Fluid type * ISO VG 46 (SUS 216) Viscosity (cst) * 46 Viscosity (SUS) * 216

Filtration * A20 - 20 µm absolute inorganic microfibre Connection Type * G 1"

CALCULATE

PRODUCT SELECTION POWER TRANSMISSION SOFTWARE **FILTER SIZING SOFTWARE**

SUCTION LOW & MEDIUM PRESSURE HIGH PRESSURE
RETURN/SUCTION **RETURN** STAINLESS STEEL HIGH PRESSURE

Product: MPFX Working Pressure (bar) * 5 Flow rate (l/min) * 90 DP max of the project (bar) * 0.5 Fluid Working Temperature (°C) * 40

Fluid * HLP - Mineral oils Fluid type * ISO VG 46 (SUS 216) Viscosity (cst) * 46 Viscosity (SUS) * 216

Filtration * A20 - 20 µm absolute inorganic microfibre Connection Type * G 1"

CALCULATE

Step ③

Select the desired options to choose the appropriate filter type for the application.

Working Pressure 8 (bar) Fluid HLP
Flow rate 90 (l/min) Fluid type ISO VG 46 (SUS 216)
DP max of the project 0.5 (bar) Seal A - NBR
Working Temperature 40 (°C) Working Temperature with options -25 + 110 (°C)
Filtration 25 µm absolute inorganic microfibre Working Temperature with options -20 + 110 (°C)
Connection Type G 1" Viscosity 46 (cst) - 216 (SUS)

NEW SEARCH

Filter type MPFX: Tank top mounting - (Pmax) 1 Valve B: 1.75 bar System Seal A: NBR **X-RESET**

Option1 Single or duplex DIN Standard NOT APPLICABLE Indicator Visual

CSV Excel Show 10 entries Search:

Image	Code	Press	Qmax	DP	Housing DP	Element DP	Connection	Seal	Link					
		bar	psi	l/min	bar	psi	bar	psi						
	MPFX-100-3-A-G3-A20-HBPS1	8	116	95.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment Report
	MPFX-100-3-A-G3-A20-HBPS1	8	116	95.74	25.3	0.47	7	0.12	2	0.35	5	G 1"	A	Adjustment Report

TYPICAL FILTER SIZING

Step 4

Choose the most suitable filter from the proposed list.

Image	Code	Pressure	Flow rate	AP	Housing AP	Element AP	Connection	Seal	Link
	MPTX-100-5-A-Q3-A25-H-BPFI	8 bar	116 l/min	25.3	0.47	0.12	G 1"	A	Adjustment
	MPTX-104-5-A-Q3-A25-H-BPFI	8 bar	116 l/min	25.3	0.47	0.12	G 1"	A	Adjustment

Step 5

It is possible to change the filter modifying every parameter.



A SAVE YOUR FILTER'S REPORT



B MANUAL EDIT



SAVE IN YOUR ARCHIVE
typing your reference data and then SAVE AS PDF



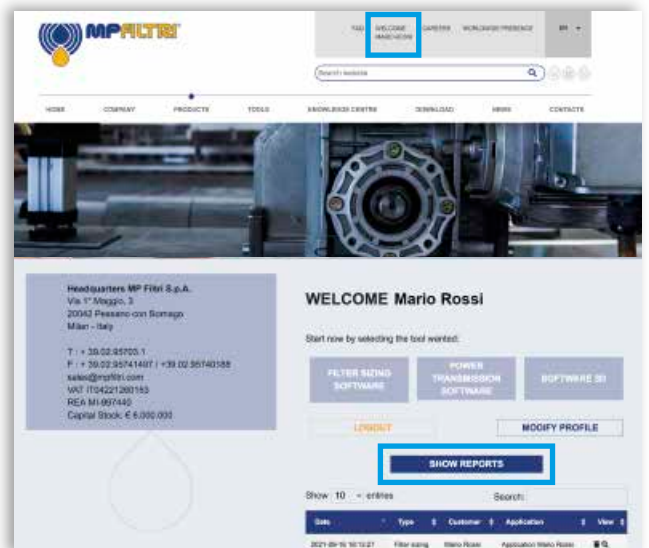
A new
browser window
displays the pdf

see **A**

Close the report window



By clicking your WELCOME button,
the SHOW REPORTS is displayed: select it to see your filters list.



Suction filters are used as safety filters to protect pumps from gross contamination which can cause them to grip.

They are available in 2 styles:

- Suction Strainer (STR, MPA, MPM)**
- SF2 external filters, for mounting semi-immersed under the oil level**

SF2 semi-immersed filters, which shut-off oil flow while the filter element is being replaced, replace the butterfly valves usually used for servicing hydraulic pumps.

FILTER SIZING

For the proper corrective factor Y see chapter at page 25

Suction filters



STR & MPA - MPM	page 31
SF2 250 - 350	39
SF2 500	47
INDICATORS	57

STR & MPA - MPM series

Flow rate up to 1000 l/min



STR & MPA-MPM GENERAL INFORMATION

Description

Technical data

Suction filters

Flow rate up to 1000 l/min

STR

STR is a range of suction strainers for protection of the downstream pump against the coarse contamination.

They are placed below the oil level directly connected to the suction line of the pump.

Available features:

- Female threaded connections up to 3", for a maximum flow rate of 875 l/min
- Bypass valve, to relieve excessive pressure drop across the filter media

Common application:

- Mobile machines (Construction and Agriculture machines)
- Industrial equipment

MPA - MPM

MPA and MPM are ranges of suction strainers for protection of the downstream pump against the coarse contamination.

They are placed below the minimum oil level, directly connected to the suction line of the pump.

The robust design allows the use of these filters in any heavy duty application.

Available features:

- Female threaded connections up to 3", for a maximum flow rate of 875 l/min
- Magnetic filter (MPM), to hold the ferrous particles

Common application:

Industrial equipment

STR materials

- 1 - Connection: Polyamide, GF reinforced
- 2 - Core tube: Tinned Steel
- 3 - Wire mesh
- 4 - End cap: Polyamide, GF reinforced
- 5 - Bypass valve: Polyamide, GF reinforced - Steel

MPA - MPM materials

- 1 - Connection: Aluminium
- 2 - Magnetic filter
- 3 - Tie rod: Galvanized Steel
- 4 - End cap: Galvanized Steel
- 5 - Core tube: Galvanized Steel
- 6 - Filter media: Wire mesh
- 7 - Bottom: Galvanized Steel
- 8 - Washer: Galvanized Steel
- 9 - Self-locking nut: Galvanized Steel - Nylon

Bypass valve

Opening pressure 30 kPa (0.3 bar)

Elements

Fluid flow through the filter element from OUT to IN.

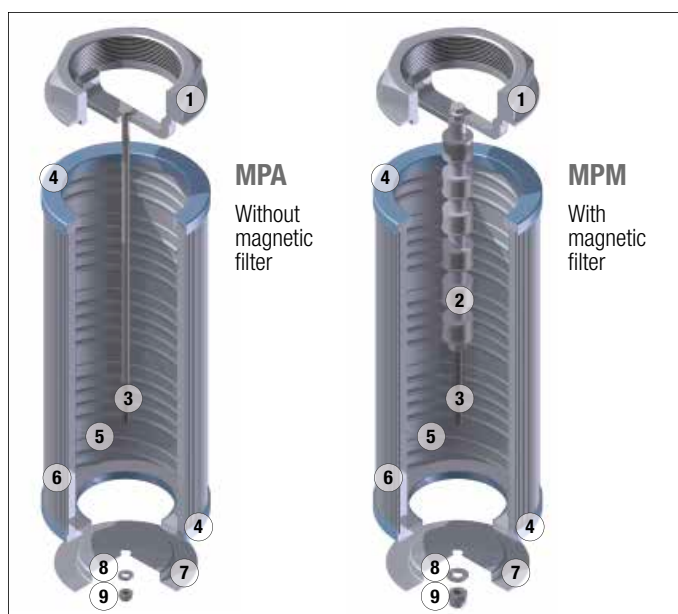


Temperature

From -25 °C to +110 °C

Weights [kg]

Filter series	
STR	see page 35
MPA - MPM	see page 37



Filter series	Thread	l/min
STR & MPA - MPM	3/8"	19
	1/2"	28
	3/4"	67
	1"	126
	1 1/4"	167
	1 1/2"	258
	2"	480
	2 1/2"	854
	3"	995

Maximum flow rate for a complete suction filter with a pressure drop $\Delta p = 0.08$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

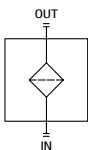
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

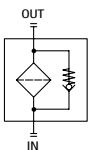
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.

Please, contact our Sales Department for further additional information.

Hydraulic symbols

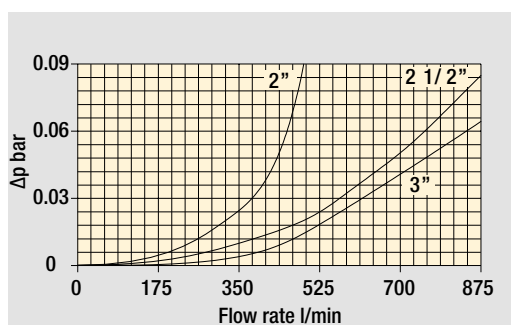
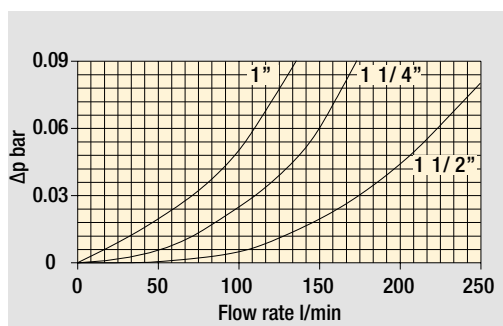
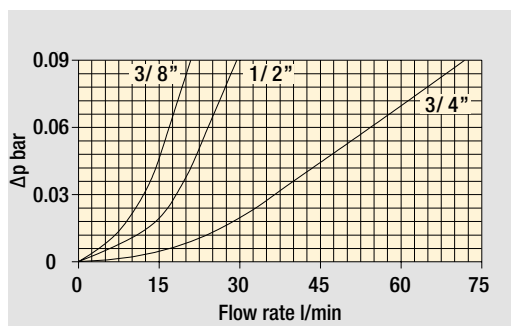
Filter series	Style S	Style B
STR	•	•
MPA - MPM	•	•





Pressure drop

Filters pressure drop Δp
in function of connection type



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

COMPLETE FILTER

Element series and size

STR045

STR050

STR065

STR070

STR086

STR100

STR140

STR150

Configuration example 1: STR045 1 B G1 M60 P01

Configuration example 2: STR100 4 S G2 M250 P01

Connection type

	STR045	STR050	STR065	STR070	STR086	STR100	STR140	STR150
1	3/8"	3/8"	1/2"	1/2"	1 1/2"	1 1/4"	1 1/2"	2"
2	1/2"	1/2"	3/4"	3/4"	2"	1 1/4"	2"	2 1/2"
3	-	-	3/4"	3/4"	1 1/2"	1 1/2"	2"	3"
4	-	-	1"	1"	2"	2"	2 1/2"	-
5	-	-	-	-	1 1/2"	1 1/2"	3"	-
6	-	-	-	1/2"	2"	-	3"	-

Valves

S Without bypass

B With bypass 0.3 bar

Thread type

G1 Thread GAS

G2 Thread NPT

Filtration rating (filter media)

M25 Wire mesh 25 µm

M60 Wire mesh 60 µm

M90 Wire mesh 90 µm

M250 Wire mesh 250 µm

OTHER INFORMATION

Conditions of packaging

Filter size Pcs. per box

045 12

050 12

065 6

070 6

086 6

100 6

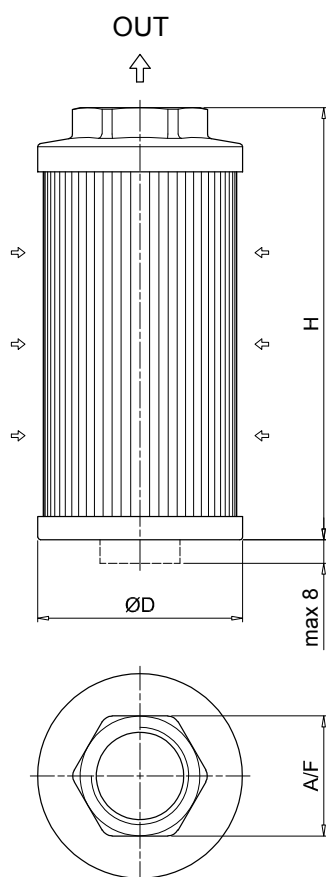
140 1

150 1

Execution

P01 MP Filtri standard

Pxx Customized



STR						
Filter size	Connection type	Thread	ØD [mm]	H [mm]	A / F [mm]	Weight [kg]
045	1	3/8"	46	105	30	0.15
	2	1/2"	46	105	30	0.19
050	1	3/8"	52	79	30	0.11
	2	1/2"	52	79	30	0.11
065	1	1/2"	65	110	41	0.19
	2	3/4"	65	110	41	0.22
	3	3/4"	65	144	41	0.24
	4	1"	65	144	41	0.22
070	1	1/2"	70	95	41	0.18
	2	3/4"	70	95	41	0.17
	3	3/4"	70	141	41	0.23
	4	1"	70	141	41	0.22
	6	1/2"	70	141	41	0.24
086	1	1 1/2"	86	143	69	0.33
	2	2"	86	143	69	0.30
	3	1 1/2"	86	201	69	0.43
	4	2"	86	201	69	0.40
	5	1 1/2"	86	261	69	0.53
	6	2"	86	261	69	0.50
100	1	1 1/4"	99	137	69	0.47
	2	1 1/4"	99	227	69	0.58
	3	1 1/2"	99	227	69	0.55
	4	2"	99	227	69	0.51
	5	1 1/2"	99	137	69	0.43
140	1	1 1/2"	130	160	69	0.70
	2	2"	130	160	69	0.68
	3	2"	130	262	69	0.94
	4	2 1/2"	130	272	101	1.10
	5	3"	130	272	101	1.00
	6	3"	130	330	101	1.17
150	1	2"	150	150	70	0.34
	2	2 1/2"	150	212	90	0.37
	3	3"	150	272	100	0.40

MPA-MPM

Designation & Ordering code

COMPLETE FILTER

Element series

MPA Without magnetic filter

MPM With magnetic filter

Configuration example 1:

MPA

030

G1

M60

P01

Configuration example 2:

MPM

430

G2

M250

P01

Connections

012 3/8"

015 1/2"

025 1/2"

030 3/4"

045 3/4"

050 1"

075 1"

095 1 1/4"

120 1 1/4"

150 1 1/2"

180 1 1/2"

220 2"

280 2"

300 2 1/2"

380 2"

430 3"

Thread type

G1 Thread GAS

G2 Thread NPT

Filtration rating (filter media)

M25 Wire mesh 25 µm

M60 Wire mesh 60 µm

M90 Wire mesh 90 µm

M250 Wire mesh 250 µm

Execution

P01 MP Filtri standard

Pxx Customized

OTHER INFORMATION

Conditions of packaging

Size Pcs. per box

012 12

015 6

025 6

030 6

045 6

050 6

075 6

095 6

120 6

150 6

180 1

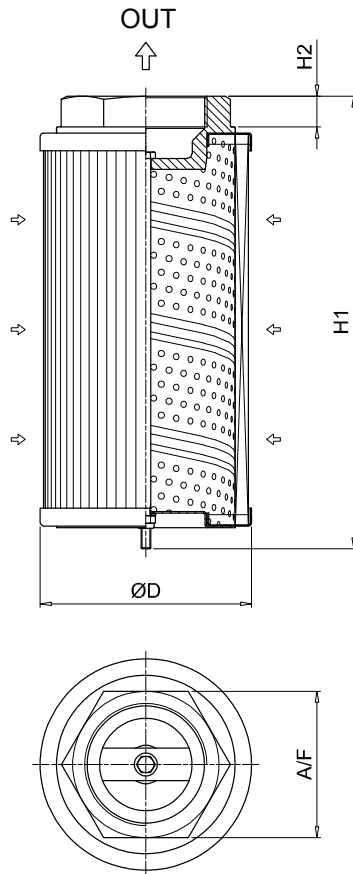
220 1

280 1

300 1

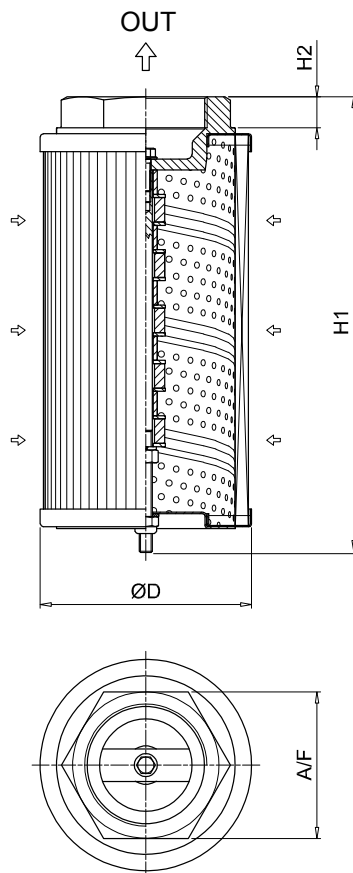
380 1

430 1



MPA

Filter size	Thread	ØD [mm]	H1 [mm]	H2 [mm]	A/F [mm]	Weight [kg]
012	3/8"	50	98	16	28	0.17
015	1/2"	50	98	16	28	0.17
025	1/2"	70	113	16	28	0.27
030	3/4"	70	115	18	42	0.36
045	3/4"	70	160	18	42	0.39
050	1"	70	160	18	42	0.35
075	1"	99	145	18	42	0.54
095	1 1/4"	99	148	20	60	0.63
120	1 1/4"	99	239	20	60	0.95
150	1 1/2"	99	239	20	60	0.91
180	1 1/2"	130	174	20	60	0.98
220	2"	130	162	13	80	1.00
280	2"	130	272	13	80	1.60
300	2 1/2"	130	281	20	90	1.67
380	2"	130	322	13	80	1.60
430	3"	130	335	22	106	1.93



MPM

Filter size	Thread	ØD [mm]	H1 [mm]	H2 [mm]	A/F [mm]	Weight [kg]
012	3/8"	50	98	16	28	0.17
015	1/2"	50	98	16	28	0.17
025	1/2"	70	113	16	28	0.27
030	3/4"	70	115	18	42	0.36
045	3/4"	70	160	18	42	0.39
050	1"	70	160	18	42	0.35
075	1"	99	148	18	42	0.54
095	1 1/4"	99	154	20	60	0.63
120	1 1/4"	99	244	20	60	0.95
150	1 1/2"	99	244	20	60	0.91
180	1 1/2"	130	174	20	60	0.98
220	2"	130	163	13	80	1.00
280	2"	130	273	13	80	1.60
300	2 1/2"	130	282	20	90	1.67
380	2"	130	323	13	80	1.60
430	3"	130	336	22	106	1.93

SF2 250-350 series

Flow rate up to 160 l/min



SF2 250-350 GENERAL INFORMATION

Description

Suction filters

Flow rate up to 160 l/min

SF2 250 and SF2 350 are ranges of suction filters with integrated shut-off valve for protection of the downstream pump against the coarse contamination.

They are placed below the minimum oil level, directly connected to the suction line of the pump.

They can be fitted on the side or below the tank, allowing a more flexible design of the tank.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

Available features:

- Female threaded connections up to 1" and flanged connections up to 1 1/2", for a maximum flow rate of 160 l/min
- Multiple connections, to connect several suction lines
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic filter, to hold the ferrous particles
- Visual, electrical and electronic clogging indicators

Common application:

- Mobile machines
- Industrial equipment

Technical data

Filter housing materials

- Filter body: Aluminium
- Cover: Polyamide, GF reinforced
- Valve: Polyamide, GF reinforced - Steel
- Anti-Emptying valve: Steel

Bypass valve

Opening pressure 30 kPa (0.3 bar) $\pm 10\%$

Elements

Fluid flow through the filter element from IN to OUT

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

SF2 250-350 filters mounting, see the drawings on page 43 and following.



Weights [kg]

Filter series	
SF2 250	2.6
SF2 350	2.6

GENERAL INFORMATION SF2 250-350

FILTER ASSEMBLY SIZING Flow rates [l/min]

Filter series	Filter element design - N Series					
	M25	M60	M90	M250	P10	P25
SF2 250	147	151	155	160	85	132
SF2 350	147	151	155	160	85	132

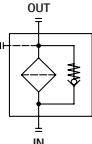
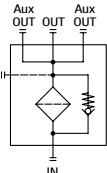
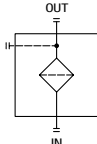
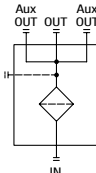
Maximum flow rate for a complete suction filter with a pressure drop $\Delta p = 0.08$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

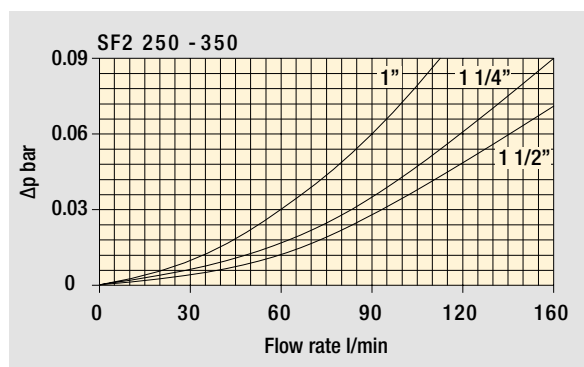
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

Hydraulic symbols

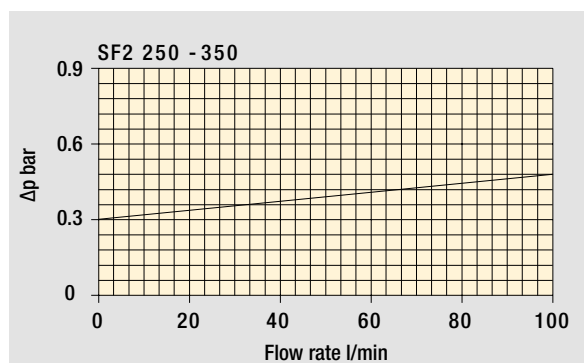
Filter series	Style R - S		Style Q - H	
SF2 250	•		•	
SF2 350	•		•	
				
				

Pressure drop

Filter housings Δp pressure drop



Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

SF2 250-350

Designation & Ordering code

COMPLETE FILTER

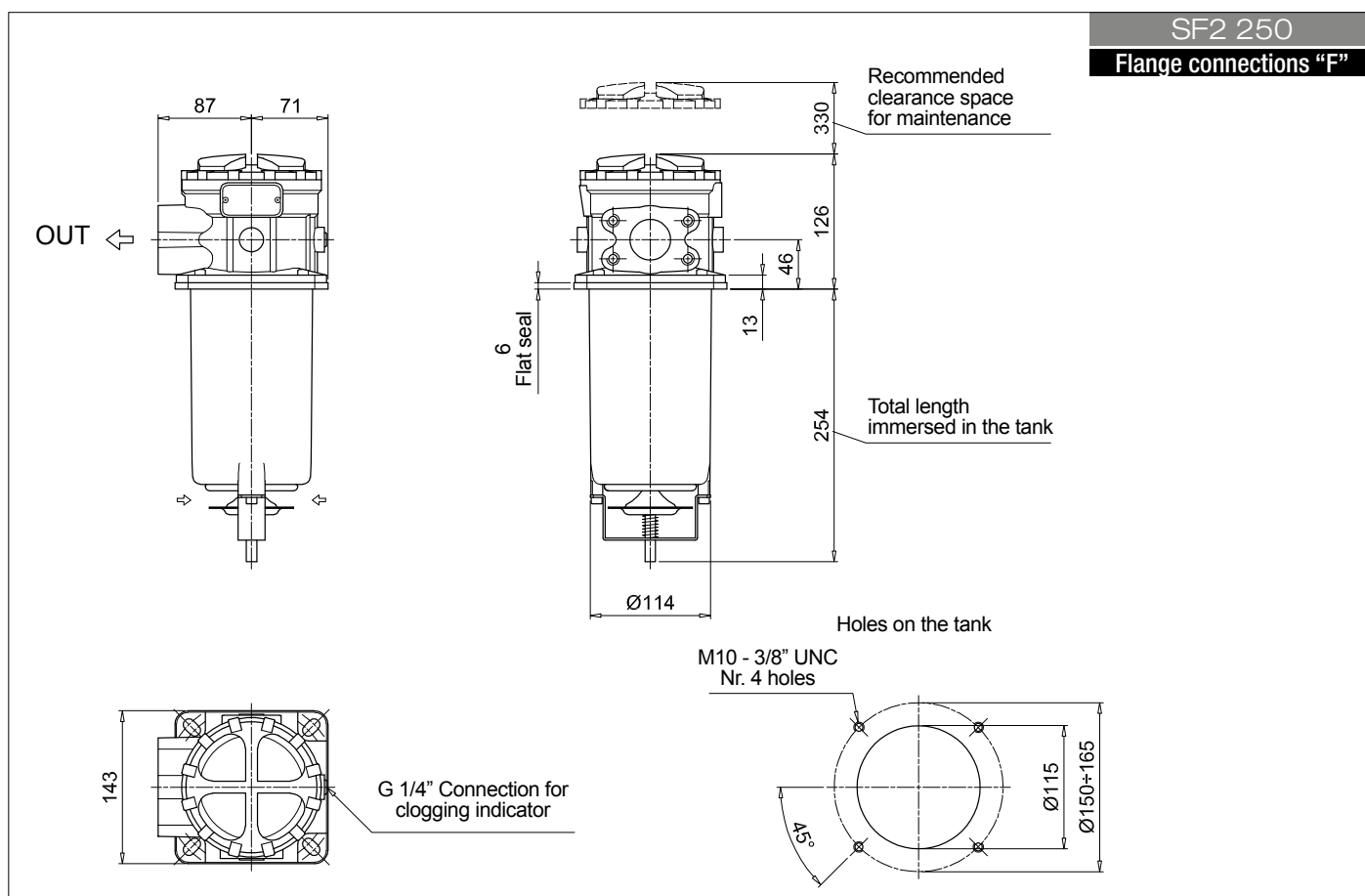
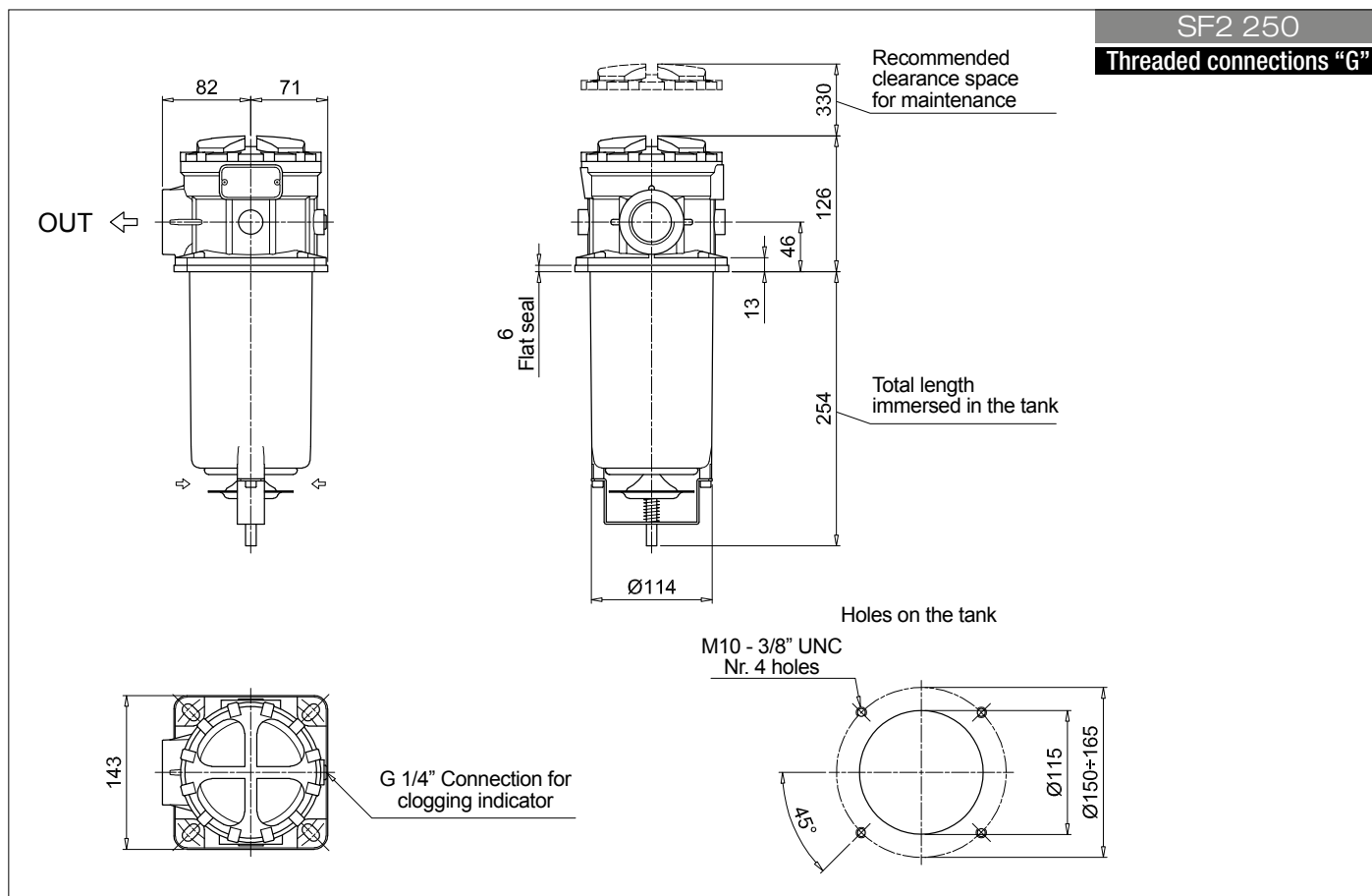
Series and size		Configuration example 1:					
SF2250		SF2250	W	F2	R	M25	P01
SF2350		Configuration example 2:					
		SF2350	A	G1	S	M90	P01
Seals and treatments		Filtration rating					
		Mxx	Pxx				
A	NBR	•	•				
V	FPM	•	•				
W	NBR compatible with fluids HFA-HFB-HFC	•					
Z	FPM compatible with fluids HFA-HFB-HFC	•					
Connections		Aux (only SF2350)	SF2250	SF2350			
G1	G 1 1/2"	G 1"	•	•			
G2	1 1/2" NPT	-	•				
G3	SAE 24 - 1 7/8" - 12 UN	SAE 16 - 1 5/16" - 12 UN	•	•			
G4	G 1 1/4"	-	•				
G5	1 1/4" NPT	-	•				
G6	SAE 20 - 1 5/8" - 12 UN	-	•				
G7	G 1"	-	•				
G8	1" NPT	-	•				
G9	SAE 16 - 1 5/16" - 12 UN	-	•				
F1	1 1/2" SAE 3000 psi/M	-	•				
F2	1 1/2" SAE 3000 psi/UNC	-	•				
Bypass valve and magnetic filter							
R	With bypass, with magnetic filter	Q	Without bypass, with magnetic filter				
S	With bypass, without magnetic filter	H	Without bypass, without magnetic filter				
Filtration rating (filter media)							
M25	Wire mesh 25 µm	P10	Resin impregnated paper 10 µm				
M60	Wire mesh 60 µm	P25	Resin impregnated paper 25 µm				
M90	Wire mesh 90 µm						
M250	Wire mesh 250 µm						
		Execution					
		P01 MP Filtri standard					
		Pxx Customized					

FILTER ELEMENT

Element series and size				Configuration example 1:				SF250	M25	W	P01
				Configuration example 2:				SF250	M90	N	P01
Filtration rating (filter media)											
M25	Wire mesh	25 µm	P10	Resin impregnated paper	10 µm						
M60	Wire mesh	60 µm	P25	Resin impregnated paper	25 µm						
M90	Wire mesh	90 µm									
M250	Wire mesh	250 µm									
Seals and treatments				Filtration rating							
				Mxx	Pxx						
N	NBR			•	•						
V	FPM			•	•						
W	NBR	compatible with fluids HFA-HFB-HFC		•							
Z	FPM	compatible with fluids HFA-HFB-HFC		•							
				Execution							
				P01 MP Filtri standard							
				Pxx Customized							

ACCESSORIES

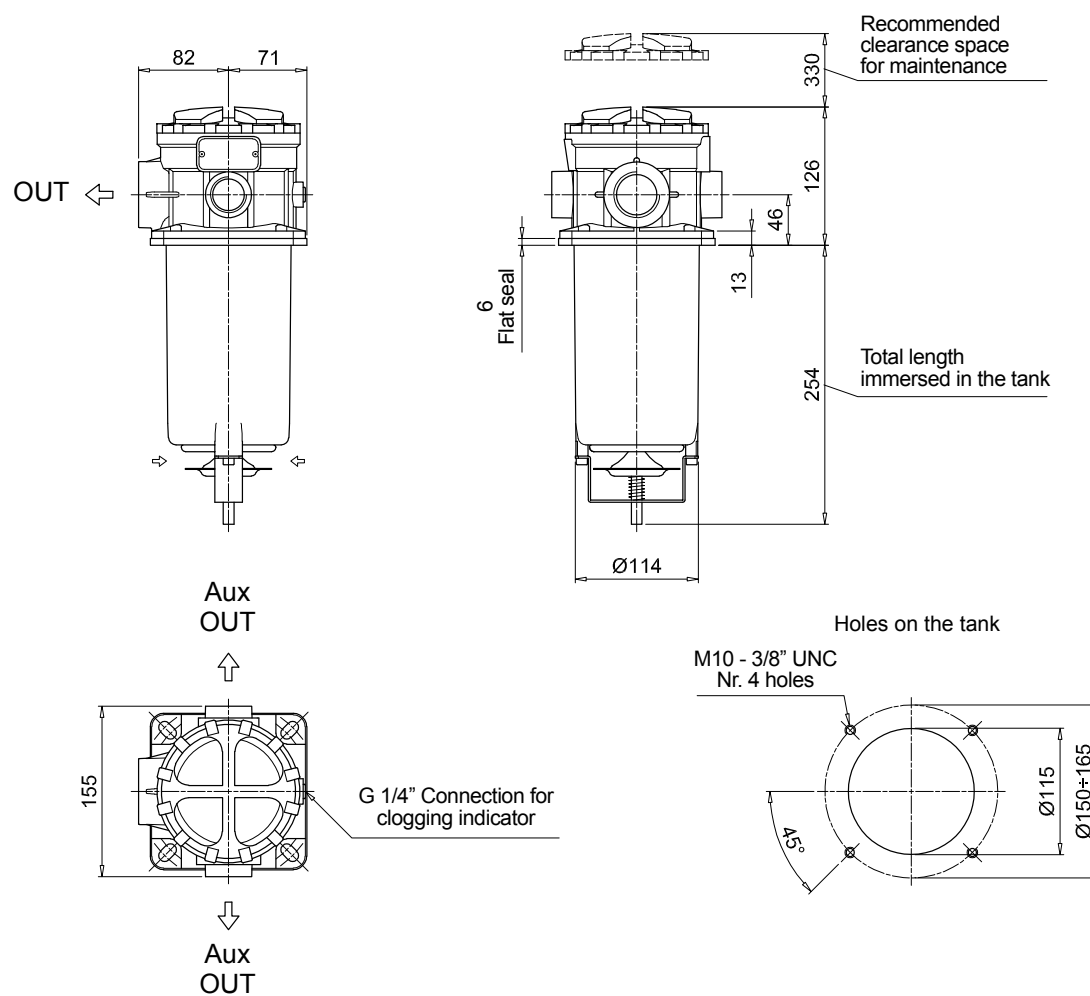
Clogging indicators		page
VVA	Axial vacuum gauge	59
VVR	Radial vacuum gauge	59
VEA	Electrical vacuum indicator	58
VLA	Electrical / visual vacuum indicator	58



SF2 250-350

Dimensions

SF2 350

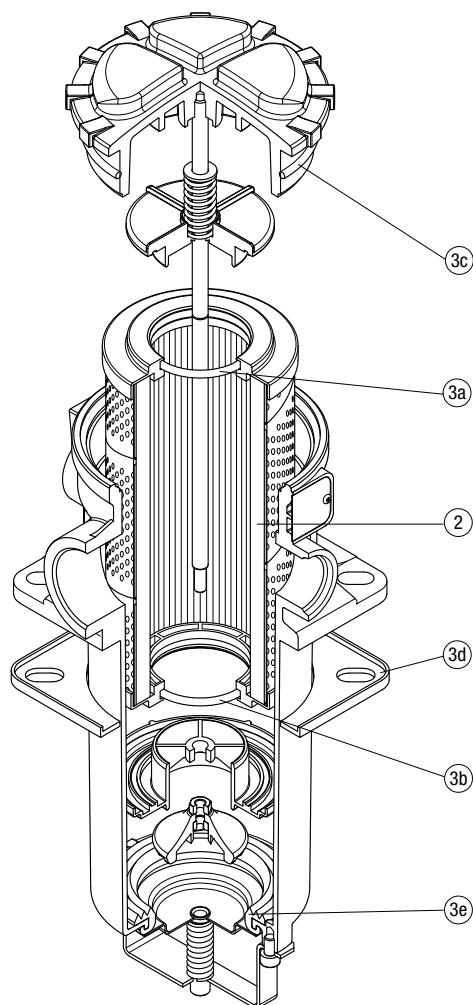
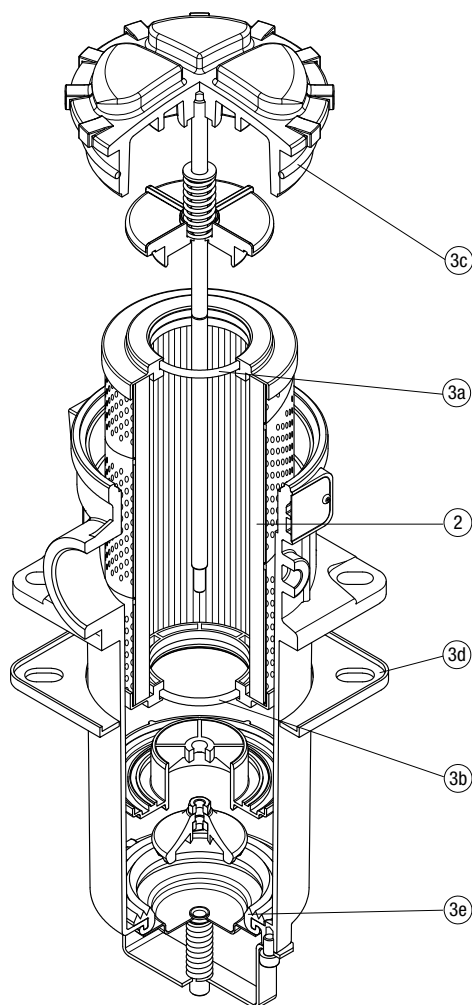


SPARE PARTS SF2 250-350

Order number for spare parts

SF2 250

SF2 350



Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:	2	3	(3a ÷ 3e)
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
SF2 250 - 350	See order table	02050586	02050587

SF2 500 series

Flow rate up to 700 l/min



SF2 500 GENERAL INFORMATION

Description

Technical data

Suction filters

Flow rate up to 700 l/min

SF2 500 is a range of suction filters with integrated shut-off valve for protection of the downstream pump against the coarse contamination. They are placed below the minimum oil level, directly connected to the suction line of the pump.

They can be fitted on the side or below the tank, allowing a more flexible design of the tank.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

Available features:

- Flanged connections up to 4", for a maximum flow rate of 800 l/min
- Optional hose fitting installed, to connect the suction line without the use of flanges
- Magnetic filter, to hold the ferrous particles
- Plastic and metal handle, to close the shut-off valve before the cover removal
- Electrical switch, to signal the closed shut-off valve
- Visual, electrical and electronic clogging indicators

Common application:

Industrial equipment

Filter housing materials

- Housing:
 - Anodized Aluminium
 - Steel (chemical heat treatment): only for SF2 535 - 540
- Cover:
 - Anodized Aluminium
 - Steel (chemical heat treatment): only for SF2 535 - 540
- Optional flange:
 - Anodized Aluminium

Elements

Fluid flow through the filter element from IN to OUT

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

SF2 500 filters mounting, see the drawings on page 51 and following



Weights [kg]

Filter series	
SF2 500-501	4.0
SF2 503	4.8
SF2 504	5.8
SF2 505	6.0
SF2 510	7.2
SF2 535	17
SF2 540	19

Filter series	Filter element design - N Series	
	M25	M60 M90 M250
SF2 500	219	234
SF2 501	259	282
SF2 503	325	390
SF2 504	484	543
SF2 505	199	221
SF2 510	259	282
SF2 535	439	479
SF2 540	644	688

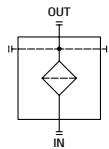
Maximum flow rate for a complete suction filter with a pressure drop $\Delta p = 0.08$ bar.

The reference fluid has a kinematic viscosity of 30 mm²/s (cSt) and a density of 0.86 kg/dm³.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

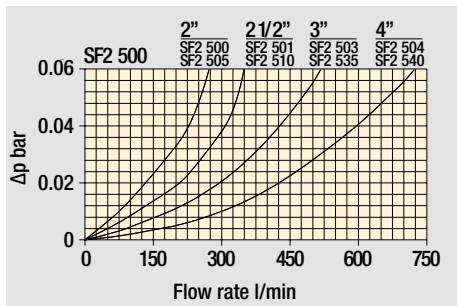
Filter series	
SF2 500	•



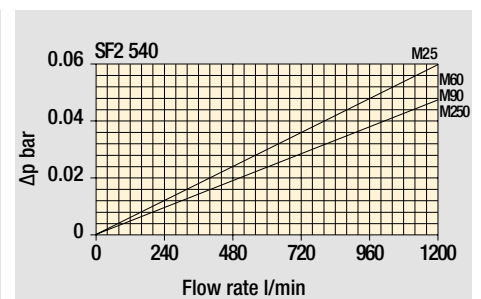
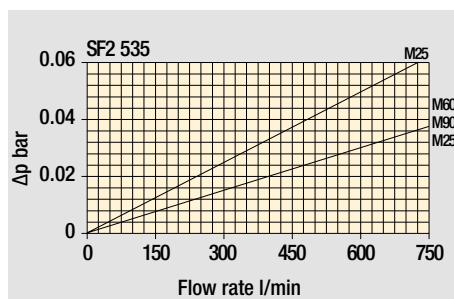
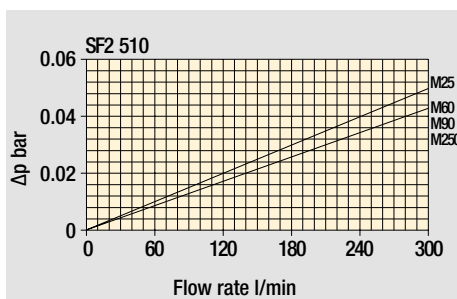
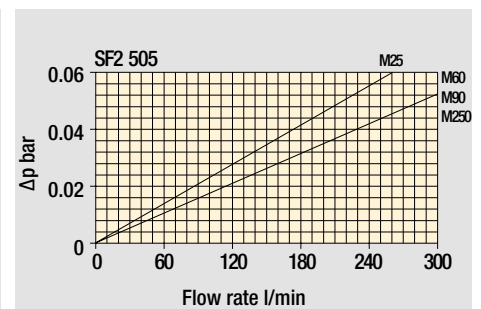
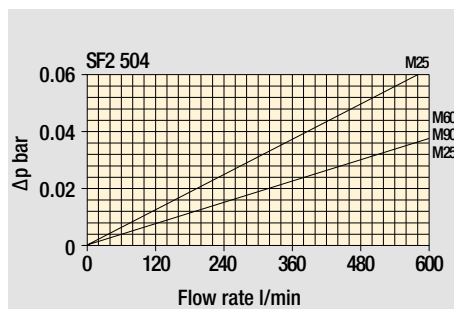
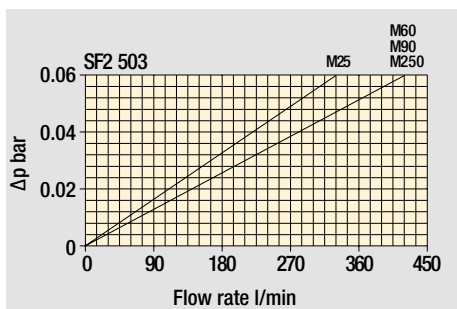
Hydraulic symbols

Pressure drop

Filter housings Δp pressure drop



Filter element Δp pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

SF2 500

SF2500 - SF2501 - SF2503 - SF2504 - SF2505 - SF2510 - SF2535 - SF2540

Designation & Ordering code

COMPLETE FILTER

Series and size		Configuration example 1: SF2500						W	F1	D	M25	P01
SF2500		Configuration example 2: SF2535						A	F2	C	M60	P01
SF2501												
SF2503												
SF2504												
SF2505												
SF2510												
SF2535												
SF2540												
Seals and treatments		Filtration rating										
A NBR		Mxx										
V FPM												
W NBR compatible with fluids HFA-HFB-HFC												
Z FPM compatible with fluids HFA-HFB-HFC												
Connections												
SF2500 - SF2505		SF2501 - SF2510		SF2503 - SF2535		SF2504 - SF2540						
F1	2" SAE 3000 psi/M	2 1/2" SAE 3000 psi/M		3" SAE 3000 psi/M		4" SAE 3000 psi/M						
F2	2" SAE 3000 psi/UNC	2 1/2" SAE 3000 psi/UNC		3" SAE 3000 psi/UNC		4" SAE 3000 psi/UNC						
C1	Hose barb 2"/M	Hose barb 2 1/2"/M		Hose barb 3"/M		Hose barb 4"/M						
Microswitch and Handweel												
		SF2500 - SF2501	SF2503 - SF2504	SF2505 - SF2510	SF2535 - SF2540							
S	Without microswitch, without handwheel	•	•	•	•							
C	With microswitch, without handwheel			•	•							
D	With microswitch, with Nylon handwheel	•	•									
K	With microswitch, with steel handwheel	•	•									
M	Without microswitch, with Nylon handwheel	•	•									
Filtration rating (filter media)												
M25	Wire mesh 25 µm	M90	Wire mesh 90 µm									
M60	Wire mesh 60 µm	M250	Wire mesh 250 µm									
Execution												
P01 MP Filtri standard												
Pxx Customized												

FILTER ELEMENT

Element series and size									
	SF2500	SF2501	SF2503	SF2504	SF2505	SF2510	SF2535	SF2540	
SF503			•						
SF504				•					
SF505					•				
SF510	•	•				•			
SF535							•		
SF540								•	
Filtration rating (filter media)									
M25	Wire mesh	25 µm		M90	Wire mesh	90 µm			
M60	Wire mesh	60 µm		M250	Wire mesh	250 µm			
Seals and treatments								Filtration rating	
								Mxx	Pxx
Standard version								•	•
W	Compatible with fluids HFA-HFB-HFC						•		

Configuration example 1:

SF510

M25

W

P01

Configuration example 2:

SF535

M60

P01

Execution

P01

MP Filtri standard

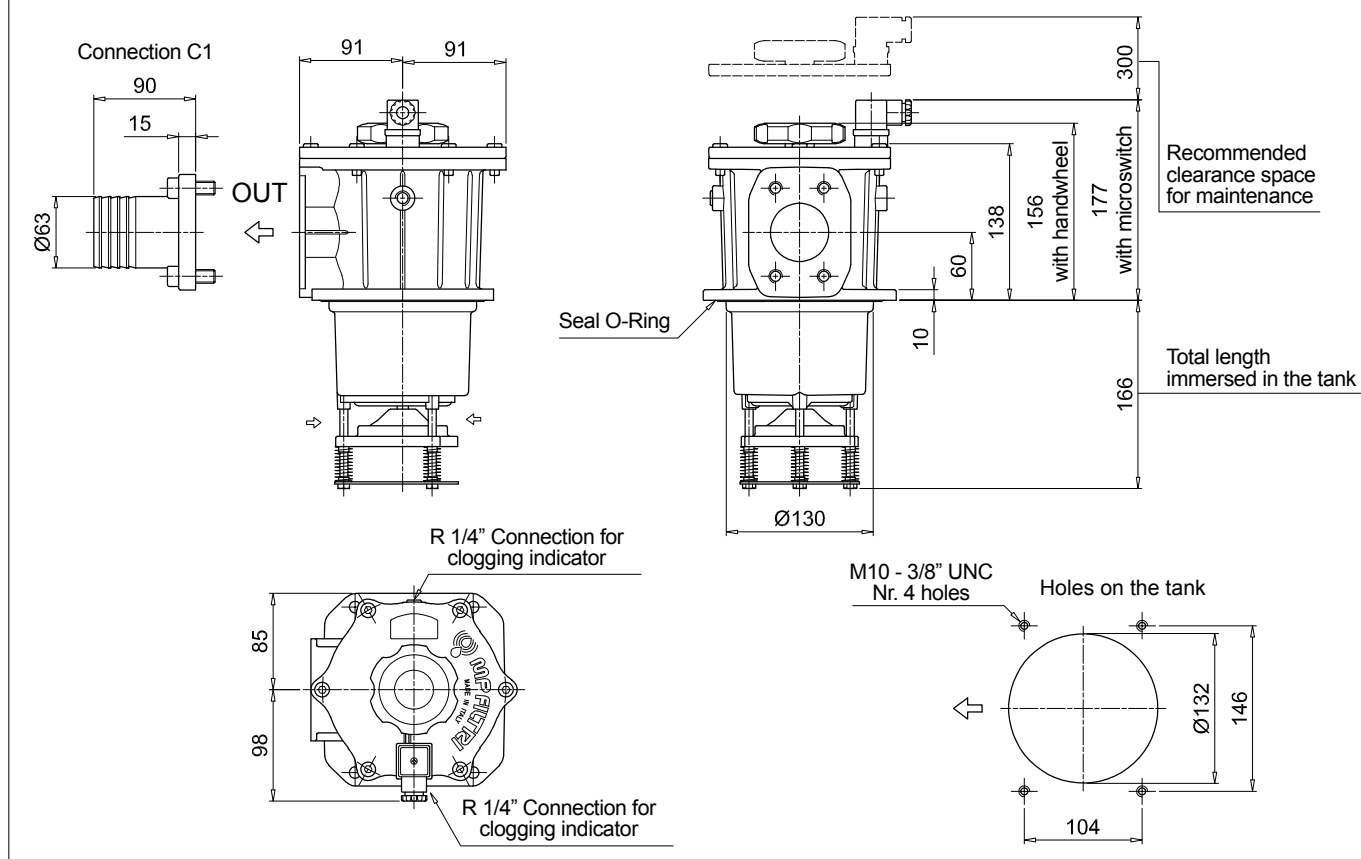
Pxx

Customized

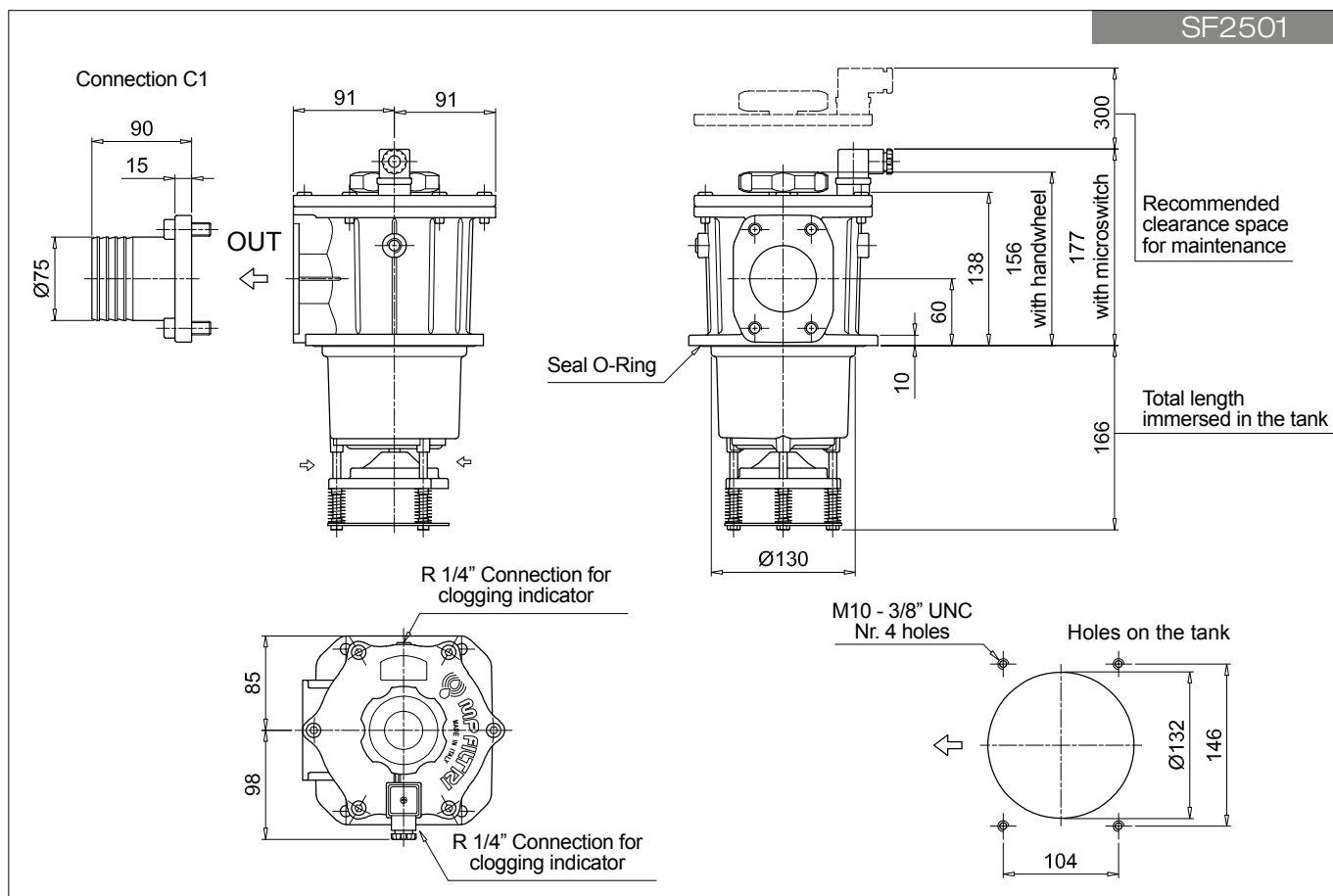
ACCESSORIES

Clogging indicators		page
VVA	Axial vacuum gauge	59
VVR	Radial vacuum gauge	59
VEA	Electrical vacuum indicator	58
VLA	Electrical / visual vacuum indicator	58

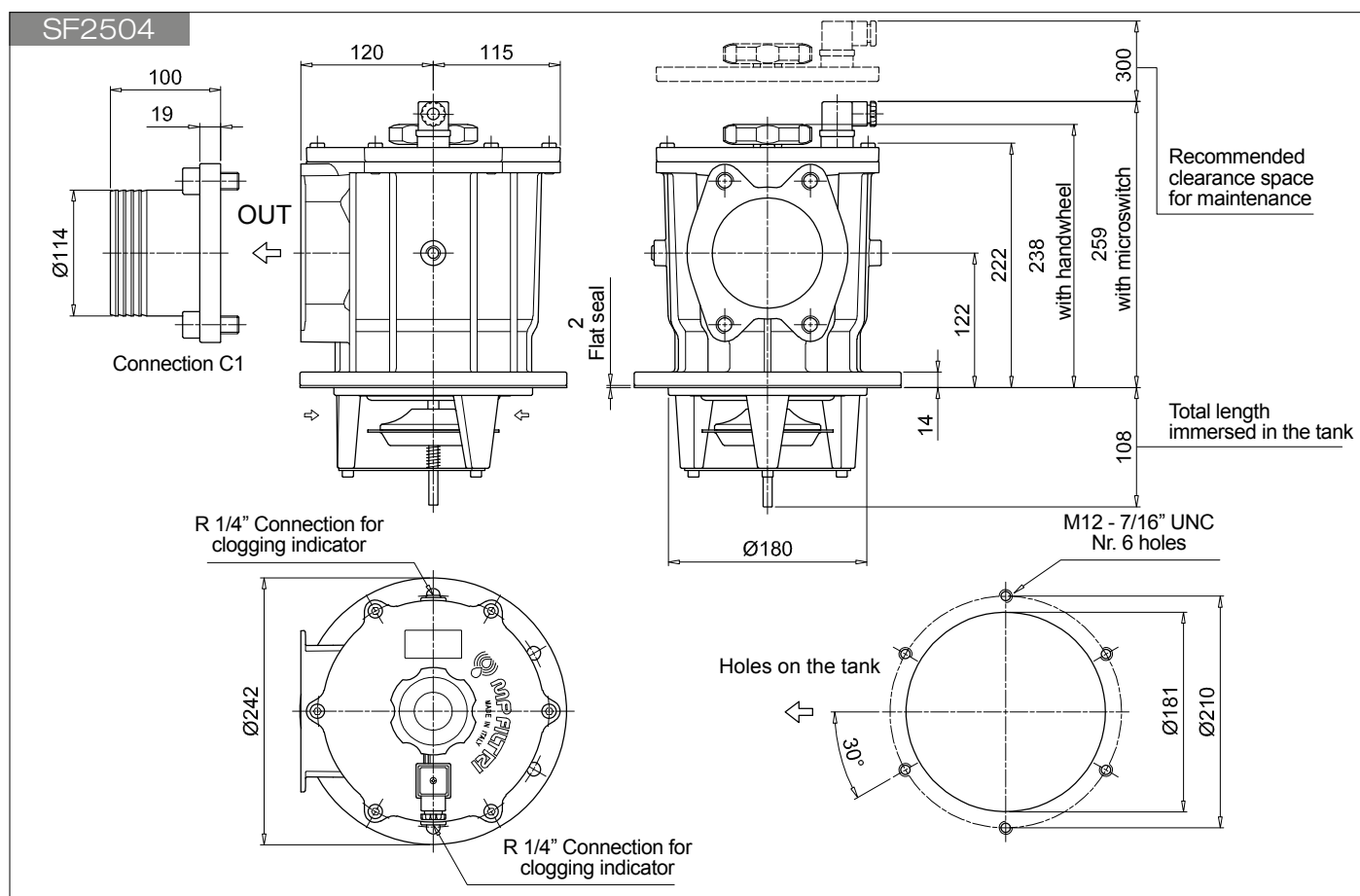
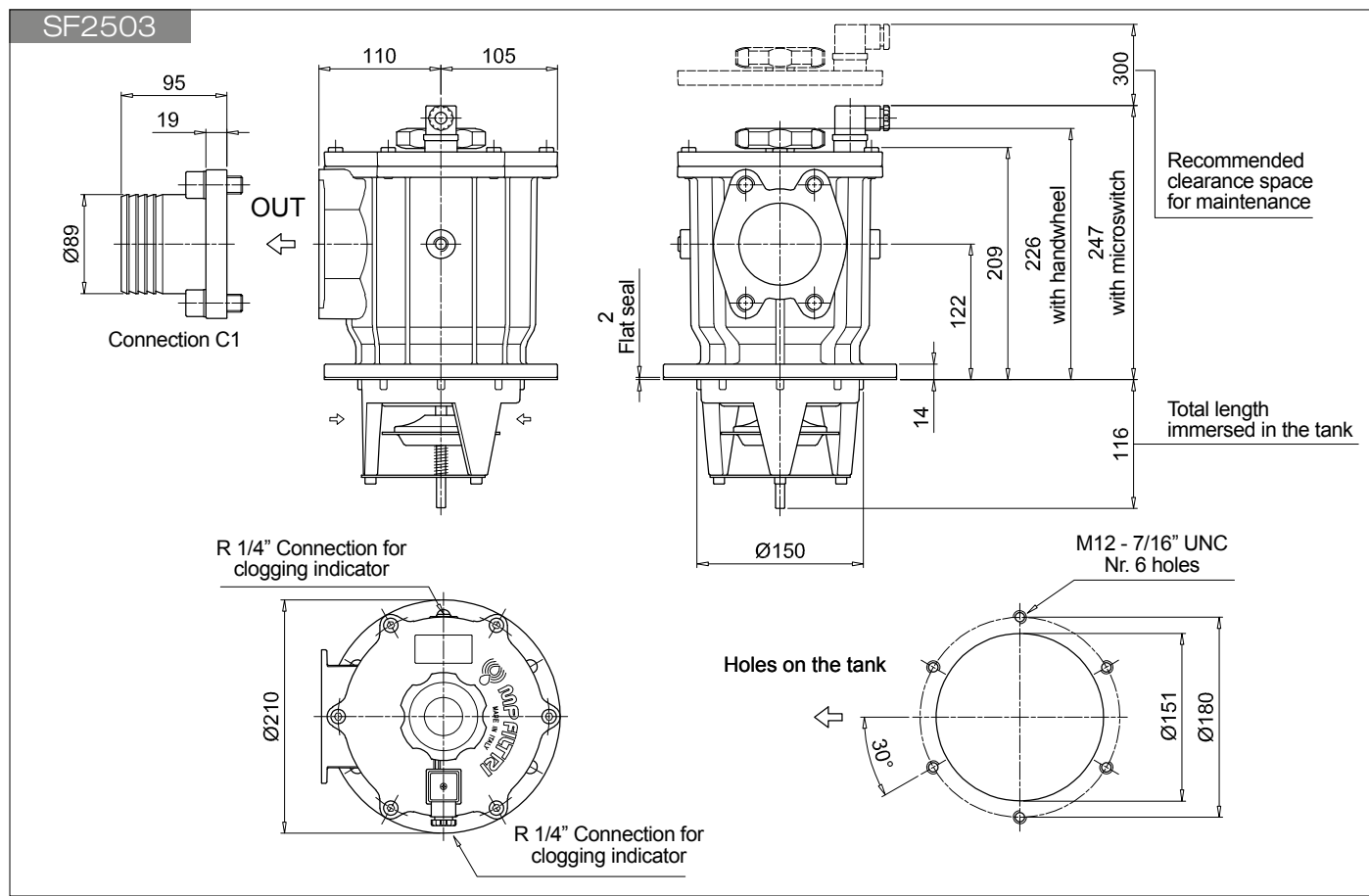
SF2500

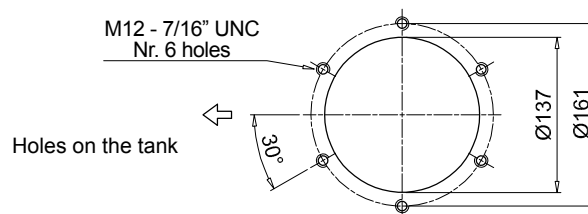
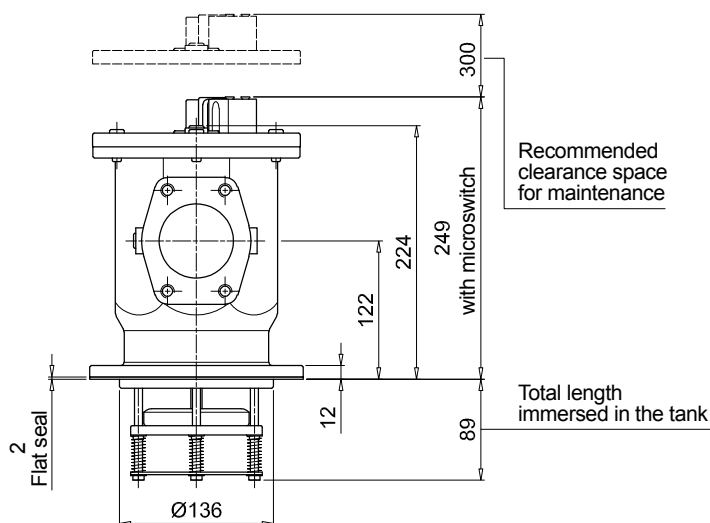
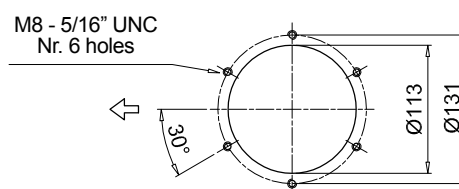
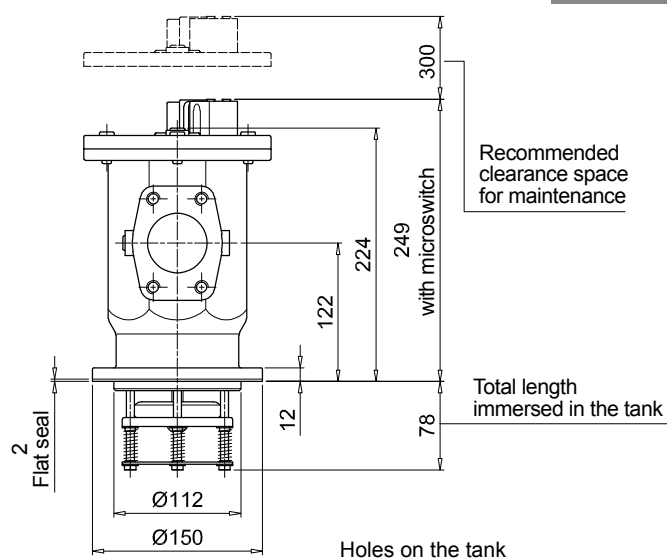


SF2501

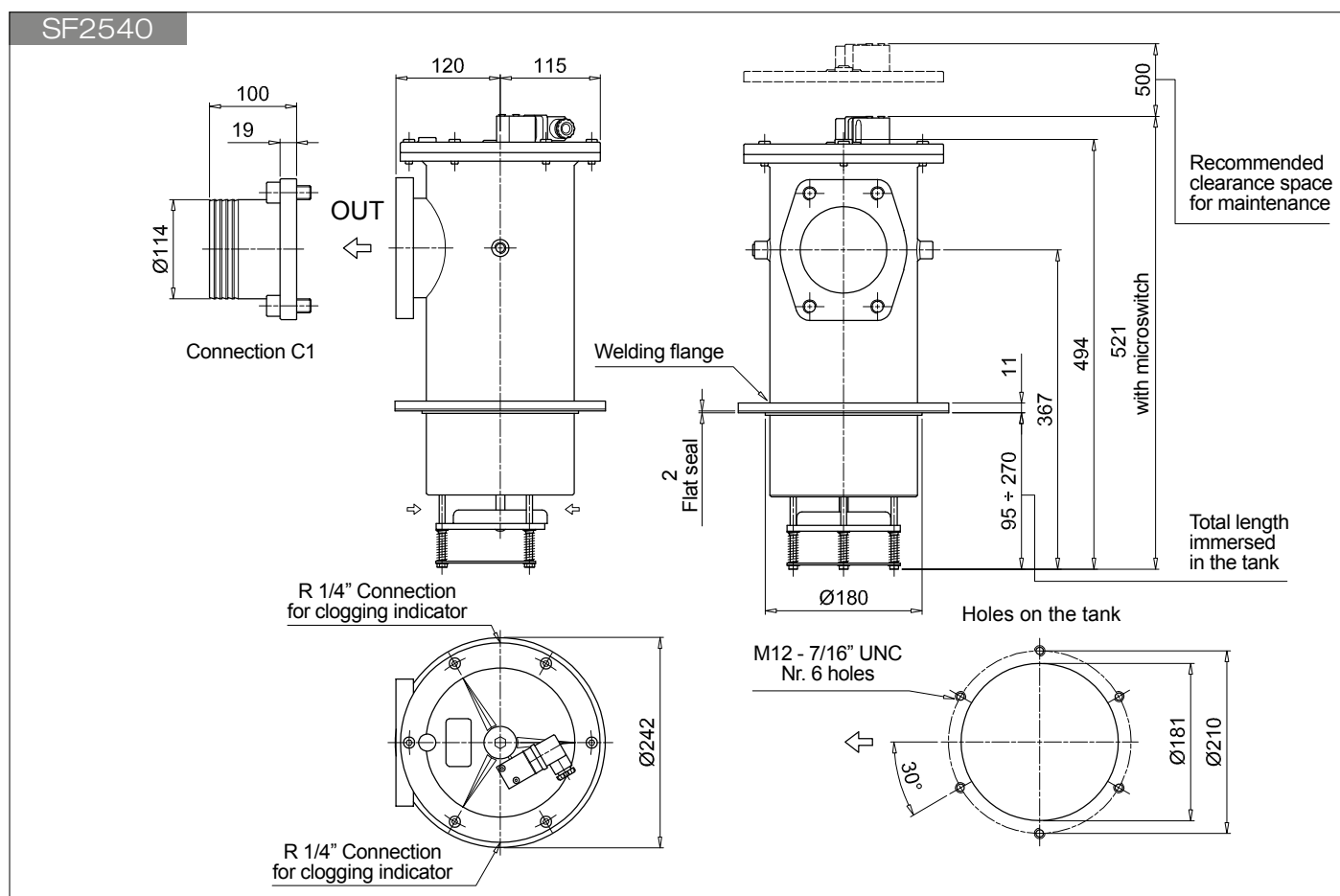
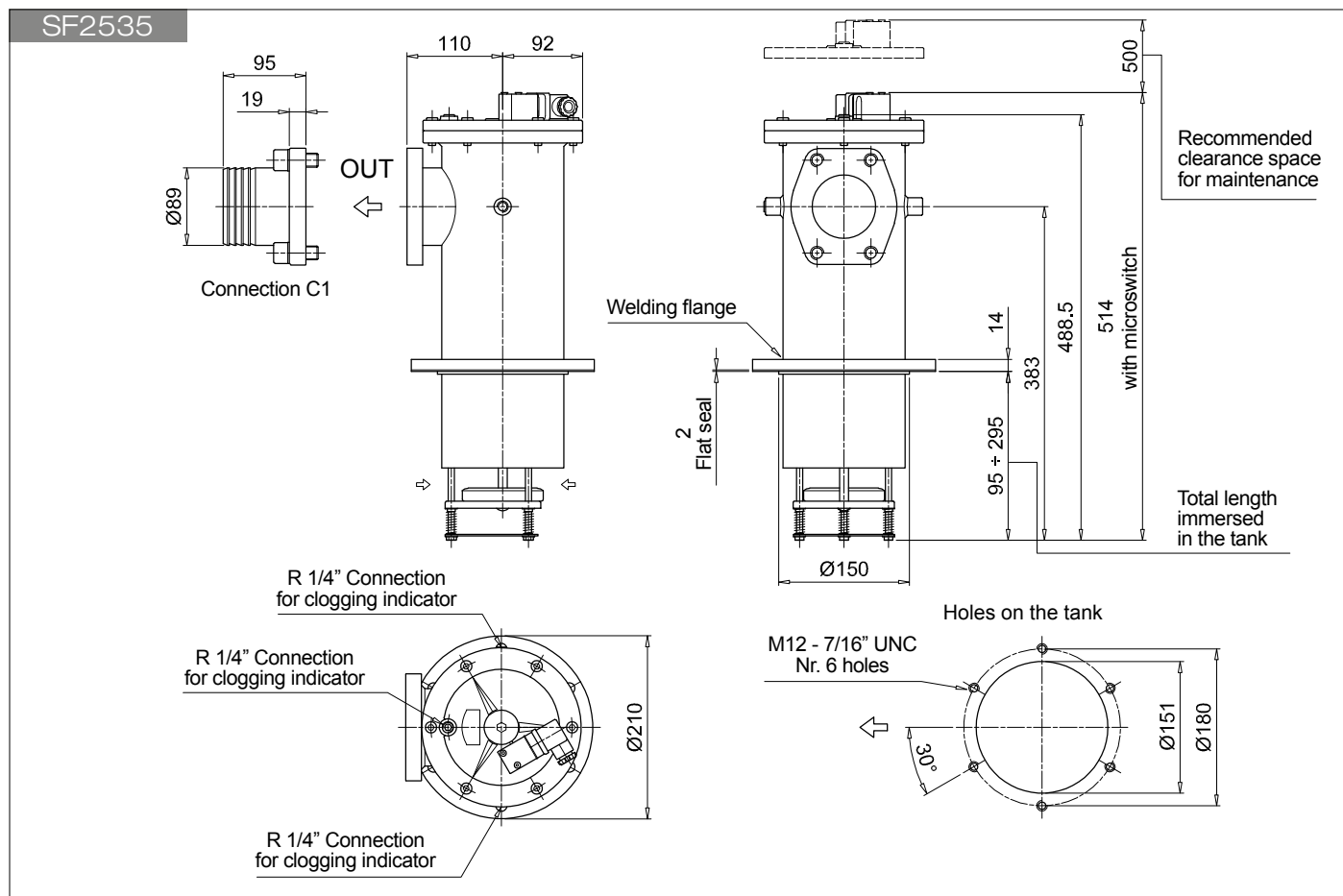


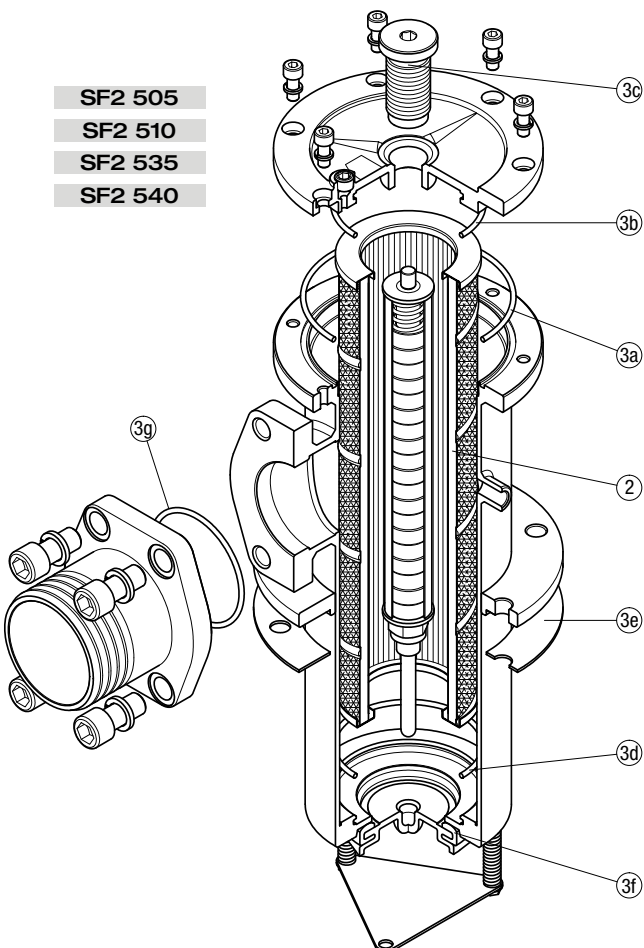
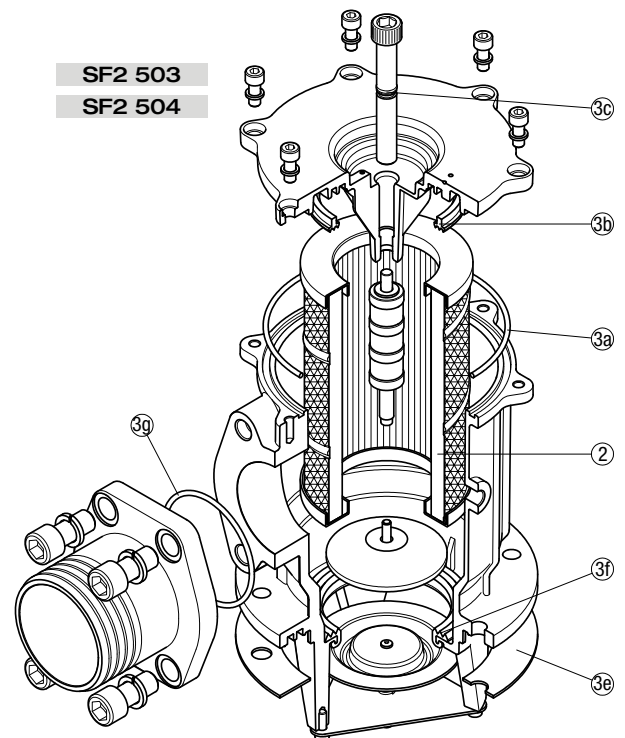
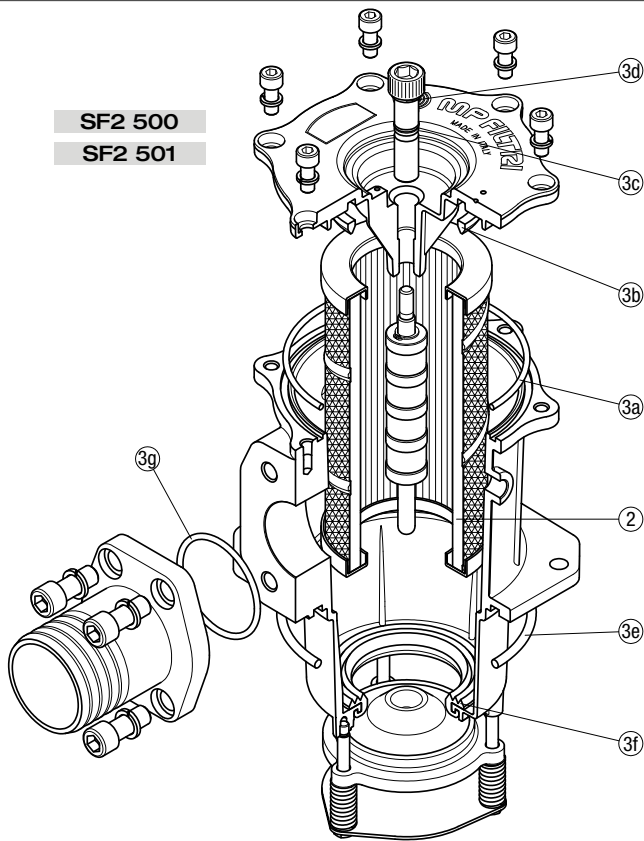
Dimensions





Dimensions





Q.ty: 1 pc.		Q.ty: 1 pc.	
Item:	2	3 (3a ÷ 3g)	
Filter series	Filter element	Seal Kit code number	
		NBR	FPM
SF2 500	See order table	02050141	02050142
SF2 501		02050143	02050144
SF2 503		02050070	02050071
SF2 504		02050072	02050073
SF2 505		02050043	02050044
SF2 510		02050045	02050046
SF2 535		02050051	02050052
SF2 540		02050053	02050054

Clogging indicators

Vacuum indicators

Introduction

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

These devices trip when the clogging of the filter element causes an increase in pressure drop across the filter element.

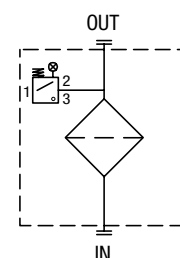
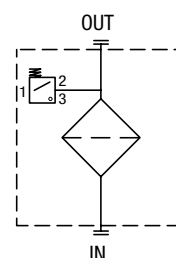
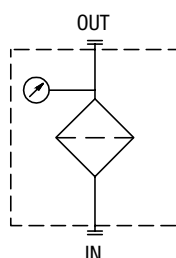
The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply vacuum indicators with a visual, electrical or both signals.

Suitable indicator types

VACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element. They measure the pressure downstream of the filter element. Standard items are produced with R 1/4" EN 10226 connection.

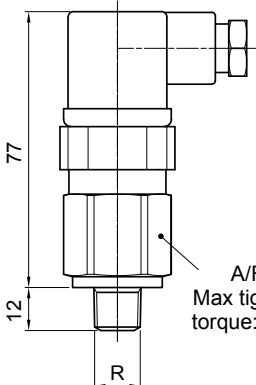
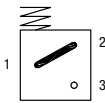
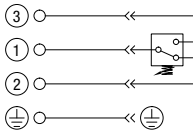


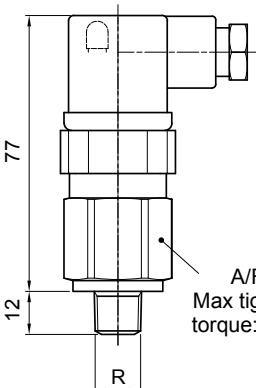
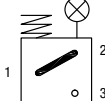
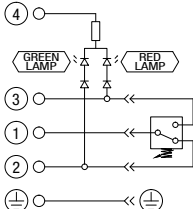
Quick reference guide

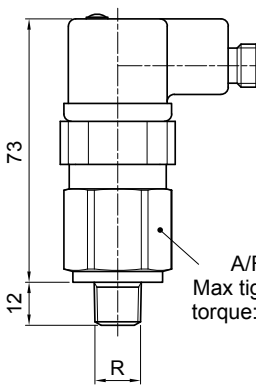
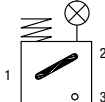
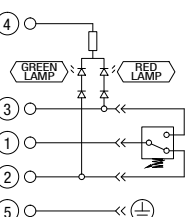
Filter series	Visual indicator	Electrical indicator	Electrical / Visual indicator
SF2 250 - 350	VVA16P01	VEA21AA50P01	VLA21AA51P01
SF2 500 - 501 - 503 - 504 - 505	VVR16P01		VLA21AA52P01
SF2 510 - 535 - 540			VLA21AA53P01
			VLA21AA71P01

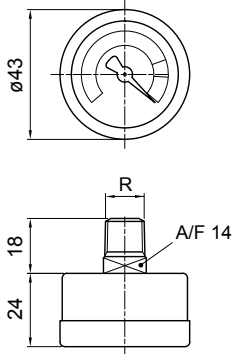
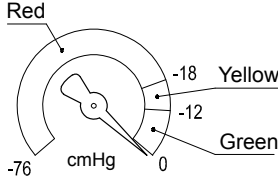
VACUUM INDICATORS

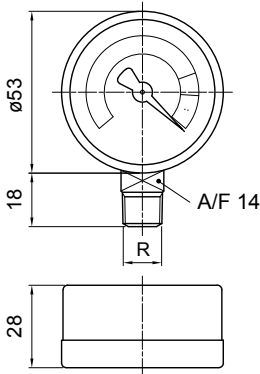
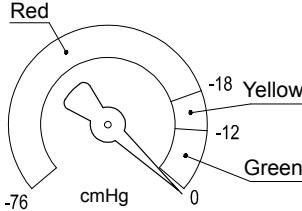
Dimensions

VE*50		Hydraulic symbol		Materials	
Electrical Vacuum Indicator					
R	Ordering code				
EN 10226 - R1/4"	VE A 21 A A 50 P01				
				- Body: Brass - Base: Black Nylon - Contacts: Silver - Seal: NBR	
		Electrical symbol		Technical data	
				- Vacuum setting: -0.21 bar $\pm$10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529	
				Electrical data	
				- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc 5 A / 125 Vac 4 A / 250 Vac - Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx°C X - CE certification	

VL*51 - VL*52 - VL*53		Hydraulic symbol		Materials	
Electrical/Visual Vacuum Indicator					
R	Ordering code				
EN 10226 - R1/4"	VL A 21 A A xx P01				
				- Body: Brass - Base: Transparent Nylon - Contacts: Brass - Nylon - Seal: NBR	
		Electrical symbol		Technical data	
				- Vacuum setting: -0.21 bar $\pm$10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529	
				Electrical data	
				- Electrical connection: EN 175301-803 - Type: 51 52 53 - Lamps: 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac	

VL*71		Hydraulic symbol		Materials	
Electrical/Visual Vacuum Indicator					
Connections	Indicator code				
EN 10226 - R1/4"	VL A 21 A A 71 P01				
				- Body: Brass - Base: Black Nylon - Contacts: Silver - Seal: NBR	
		Electrical symbol		Technical data	
				- Vacuum setting: -0.21 bar $\pm$10% - Max working pressure: 10 bar - Proof pressure: 15 bar - Working temperature: From -25 °C to +80 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Degree of protection: IP65 according to EN 60529	
				Electrical data	
				- Electrical connection: IEC 61076-2-101 D (M12) - Lamps: 24 Vdc - Resistive load: 0.4 A / 24 Vdc	

VVA		Hydraulic symbol	Materials
Axial Vacuum Gauge			Painted Steel Transparent plastic Painted Steel Painted Aluminium Brass Bourdon tube Cu-alloy soft soldered
R	Ordering code		
EN 10226 - R1/4"	VV A 16 P01		
		Dial scale 	Technical data - Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: From -40 °C to +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529
Conversion to SI units			
[cmHg]	[bar]		
-12	-0.16		
-18	-0.24		
-76	-1.01		

VVR		Hydraulic symbol	Materials
Radial Vacuum Gauge			Painted Steel Transparent plastic Painted Steel Painted Aluminium Brass Bourdon tube Cu-alloy soft soldered
R	Ordering code		
EN 10226 - R1/4"	VV R 16 P01		
		Dial scale 	Technical data - Max working pressure: Static: 7 bar Fluctuating: 6 bar Short time: 10 bar - Working temperature: From -40 °C to +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943 - Accuracy: Class 2.5 according to EN 13190 - Degree of protection: IP31 according to EN 60529
Conversion to SI units			
[cmHg]	[bar]		
-12	-0.16		
-18	-0.24		
-76	-1.01		

DESIGNATION & ORDERING CODE							
Series	Configuration example 1: VE A 21 A A 50 P01						
VE Electrical vacuum indicator	Configuration example 2: VL A 21 A A 71 P01						
VL Electrical/Visual vacuum indicator	Configuration example 3: VV R 16 P01						
VV Vacuum gauge							
Type VE - VL	Type VV						
A Connection EN 10226 - R1/4"	A Axial connection EN 10226 - R1/4"						
	R Radial connection EN 10226 - R1/4"						
Vacuum setting	VE	VL	VV				
16 -0.16 bar			•				
21 -0.21 bar	•	•					
Seals	VE	VL	VV				
A NBR	•	•					
Thermostat	VE	VL	VV				
A Without	•	•					
Electrical connections	VE	VL	VV				
50 Connection EN 175301-803	•						
51 Connection EN 175301-803, transparent base with lamps 24 Vdc		•					
52 Connection EN 175301-803, transparent base with lamps 110 Vdc		•					
53 Connection EN 175301-803, transparent base with lamps 230 Vdc		•					
71 Connection IEC 61076-2-101 D (M12), black base with lamps 24 Vdc		•					
				Option			
				P01 MP Filtri standard			
				Pxx Customized			

Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited.

This is achieved by using filter housings equipped with clogging indicators.

The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges**
- Pressure switches and gauges**
- Differential pressure indicators**

These type of devices can be provided with a visual, electrical or both signals.

The electronic differential pressure clogging indicator is also available.

It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.

Clogging Indicators



Clogging indicators



Suitable indicator types

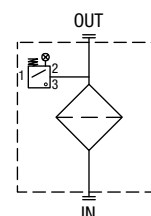
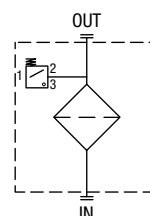
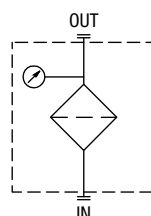
VACUUM INDICATORS

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element.

Standard items are produced with R 1/4" EN 10226 connection.

Available products with R 1/8" EN 10226 to be fitted on MPS series.

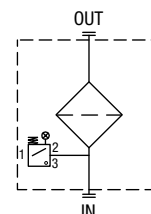
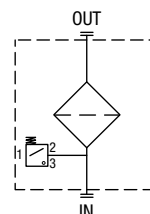
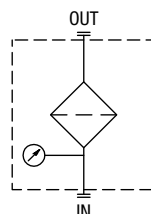


BAROMETRIC INDICATORS

Pressure indicators are used on the Return line to check the efficiency of the filter element.

They measure the pressure upstream of the filter element.

Standard items are produced with R 1/8" EN 10226 connection.



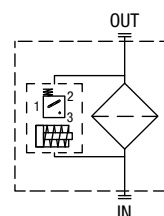
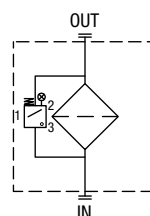
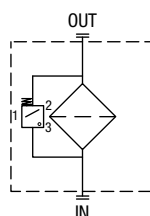
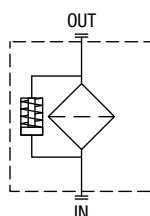
DIFFERENTIAL INDICATORS

Differential indicators are used on the Pressure line to check the efficiency of the filter element.

They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size.

Also available in Stainless Steel models.



Filter family	Filter series	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator
SUCTION FILTERS	ELIXIR® SFEX060-080-110-160	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540	VEA21AA50P01	VLA21AA51P01 VLA21AA52P01 VLA21AA53P01 VLA21AA71P01		VVA16P01 VVR16P01
RETURN FILTERS	With bypass valve ELIXIR® RFEX060-080-110-160	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	Without bypass valve ELIXIR® RFEX060-080-110-160	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	With bypass valve MPFX-MPTX-MPF-MPT - bypass 1.75 bar MPH - bypass 1.75 bar RF2250 - RF2350 - bypass 1.75 bar	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	With bypass valve MPFX-MPTX-MPF-MPT - bypass 3 bar MPH - bypass 2.5 bar FRI 255 RF2250 - RF2350 - bypass 3 bar	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	MPLX FRI 025 - 040 - 100 - 250 - 630 - 850	DEA20xA50P01 DEM20xA10P01 DEM20xA20P01 DEM20xA30P01 DEM20xA35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVA20xP01 DVM20xP01
RETURN / SUCTION FILTERS	Suction line MRSX 116 - 165 - 166	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	Return line MRSX 116 - 165 - 166 LMP 124 MULTIPORT	BEA25HA50P01 BEM25HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA25HA51P01 BLA25HA52P01 BLA25HA53P01 BLA25HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
SPIN-ON FILTERS	Suction line MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	Return line MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP20HP01 BVQ20HP01
	In-line MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DEA12xA50P01 DEM12xAxxP01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01	DTA12xA70P01 DTA12xF70P01 DTA20xA70P01 DTA20xF70P01	DVA12xP01 DVM12xP01

Filter family	Filter series	Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator	Hazardous area electronic indicator 
LOW & MEDIUM PRESSURE FILTERS	With bypass valve  LFEX060-080-110-160	DES25HA10P01 DES25HA30P01 DES25HA80P01			DVS25HP01	
	Without bypass valve  LFEX060-080-110-160	DES40HA10P01 DES40HA30P01 DES40HA80P01			DVS40HP01	
	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP				DVS25HP01 DVS40HP01	
	With bypass valve LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVA20xP01 DVM20xP01	
	Without bypass valve LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	
	With bypass valve FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA70xA50P01 DEM70xAxxP01 DEA95xA50P01 DEM95xAxxP01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLE70xA50P01 DLE70xF50P01 DLA95xA51P01 DLA95xA52P01 DLE95xA50P01 DLE95xF50P01	DTA70xF70P01 DTA95xF70P01	DVA70xP01 DVM70xP01 DVA95xP01 DVM95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	With bypass valve FZH 010 - 011 - 039 FZP 039 - 136 FZX 011 FZB 039 FZM 039 FZD 051	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01		DVX50xP01 DVG50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
	Without bypass valve FZH 010 - 011 - 039 FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01		DVX70xP01 DVG70xP01 DVG95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
HIGH PRESSURE FILTERS						
STAINLESS STEEL HIGH PRESSURE FILTERS						

All data, details and words contained in this publication are provided for information purposes only.
MP Filtri reserves the right to make modifications to the models and versions of the described products at any time
for both technical and / or commercial reasons.
The colors and the pictures of the products are purely indicative.
Any reproduction, partial or total, of this document is strictly forbidden.
All rights are strictly reserved.



WORLDWIDE NETWORK

HEADQUARTERS

MP Filtri S.p.A.
Pessano con Bornago
Milano
Italy
sales@mpfiltri.com

BRANCH OFFICES

ITALFILTRI LLC
Moscow
Russia
mpfiltrirussia@yahoo.com

MP Filtri Canada Inc.
Concord, Ontario
Canada
sales@mpfiltricanada.com

MP Filtri France SAS
Lyon
AURA
France
sales@mpfiltrifrance.com

MP Filtri Germany GmbH
St. Ingbert
Germany
sales@mpfiltri.de

MP Filtri India Pvt. Ltd.
Bangalore
India
sales@mpfiltri.co.in

MP Filtri (Shanghai) Co., Ltd.
Shanghai
P.R. China
sales@mpfiltrishanghai.com

MP Filtri U.K. Ltd.
Bourton on the Water
Gloucestershire
United Kingdom
sales@mpfiltri.co.uk

MP Filtri U.S.A. Inc.
Quakertown, PA
U.S.A.
sales@mpfiltriusa.com

PASSION TO PERFORM



mpfiltri.com