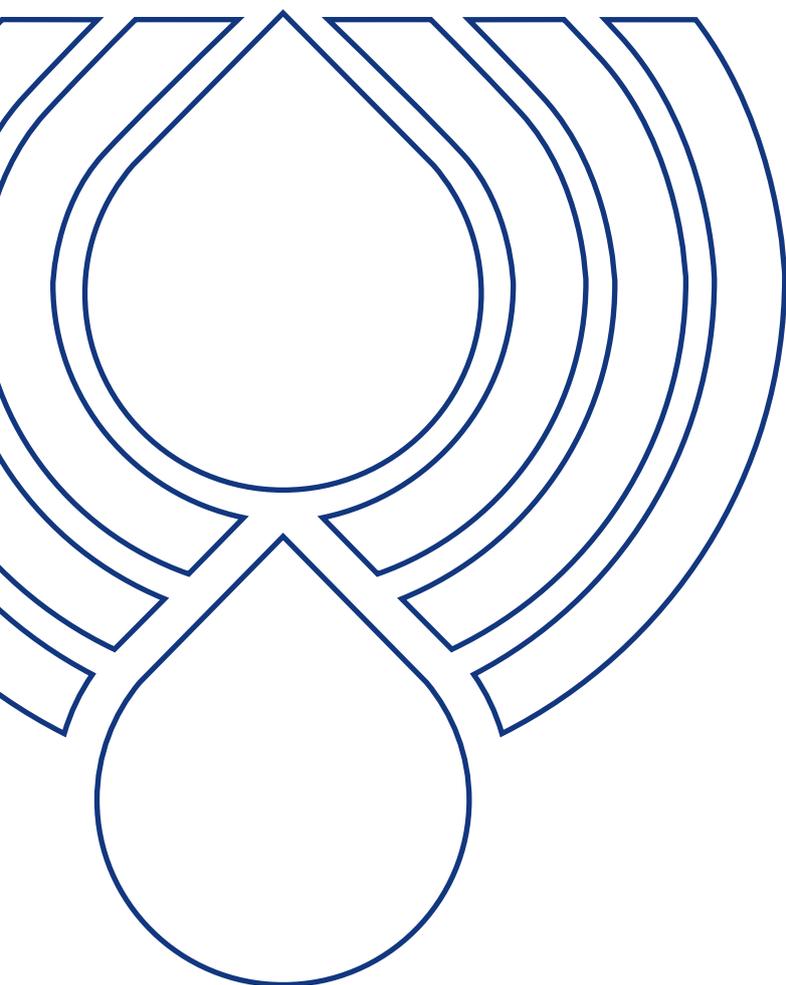


TANK ACCESSORIES

ACCESSORIES



PASSION TO PERFORM





A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.

MARKET LEADER



Our work is based on a skillful interaction between advanced technology and fine workmanship, **customizing products according to specific market requests**, focusing strongly on innovation and quality, and following every step in the manufacturing of both standard and special products, fully respecting customer expectations.



Our customer-oriented philosophy, which enables us to satisfy all customer requests **rapidly and with personalized products**, makes us a **dynamic and flexible enterprise**. The possibility of constantly controlling and monitoring the entire production process is essential to allow us to guarantee the quality of our products.

WORLDWIDE PRESENCE

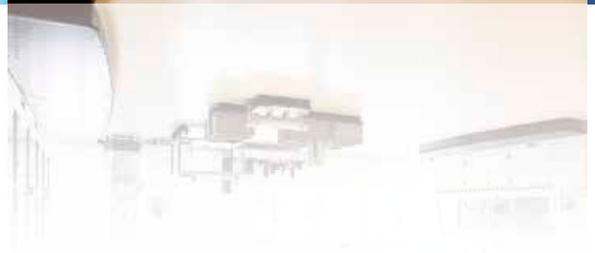
Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **8** business branches



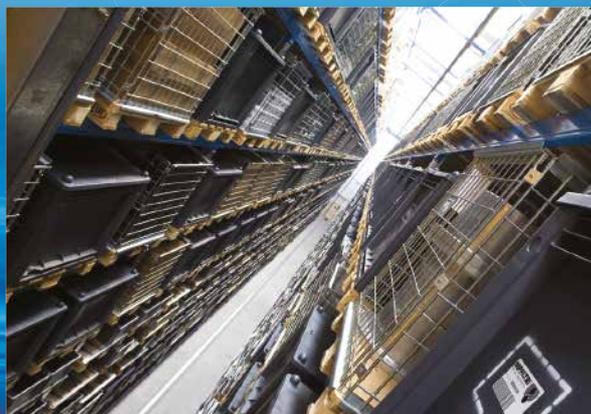
TECHNOLOGY

Our constant **quest for excellence in quality and technological innovation** allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).



AND PRODUCTION

Our high level of technological expertise means **we can rely entirely on our own resources, without resorting to external providers.** This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring **fully-automated workstations** capable of **24-hour production.**





SUCTION FILTERS

Flow rates
up to 875 l/min

- Mounting:
- Tank immersed
 - In-Line
 - In tank with shut off valve
 - In tank with flooded suction

RETURN FILTERS

Flow rates
up to 3000 l/min

- Pressure
up to 20 bar
- Mounting:
- In-Line
 - Tank top
 - In single and duplex designs

RETURN / SUCTION FILTERS

Flow rates
up to 300 l/min

- Pressure
up to 80 bar
- Mounting:
- In-Line
 - Tank top

SPIN-ON FILTERS

Flow rates
up to 365 l/min

- Pressure
up to 35 bar
- Mounting:
- In-Line
 - Tank top

LOW & MEDIUM PRESSURE FILTERS

Flow rates
up to 3000 l/min

- Pressure
up to 80 bar
- Mounting:
- In-Line
 - Parallel manifold version
 - In single and duplex designs

HIGH PRESSURE FILTERS

Flow rates
up to 750 l/min

- Pressure from 110 bar
up to 560 bar
- Mounting:
- In-Line
 - Manifold
 - In single and duplex designs

PRODUCT RANGE

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 125 l/min
Pressure from 320 bar up to 1000 bar

- Mounting:
- In-Line
 - Manifold
 - In single and duplex designs

CONTAMINATION MONITORING PRODUCTS

- Off-line, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols

MOBILE FILTRATION UNITS

Flow rates from 15 l/min up to 200 l/min

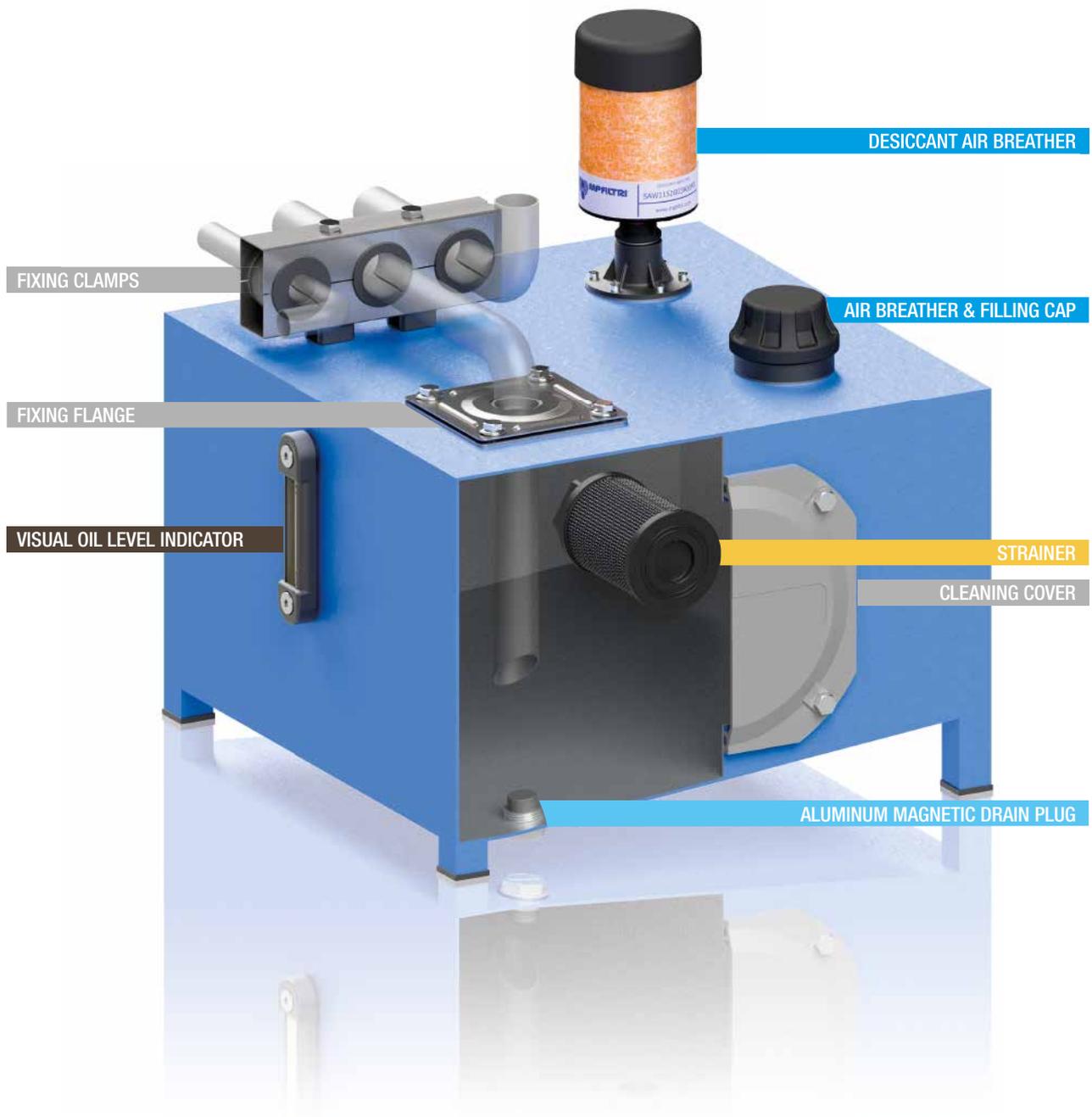
POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium Cast Iron - Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

TANK ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

TANK ACCESSORIES



1 page INTRODUCTION

1	COMPANY
6	PRODUCT RANGE

10 page STRAINERS

13	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic column
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20 page AIR BREATHERS AND FILLER PLUGS

23	SAP 054-075 - SA	Air breathers
29	SAW 115	Desiccant air breathers
33	SCS	Metal air breathers with interchangeable filter element
39	SME 1 - SMF 1 - SML 1	Risers for breathers and filler caps installation
45	TA 46 - TAP 50 - SAP 50	Filling cap, air breather & filling cap
53	TA 80	Filling cap
57	TAP 90	Air breather & filling cap
63	TAP 114	Air breather & filling cap
67	TAP 115 & SAP 115	Filling cap, air breather & filling cap

72 page FILLER AND DRAIN PLUGS

75	TC 50	Nylon filler plug
79	TKT - TSD	Nylon filler plugs
79	TKM	Aluminium magnetic drain plug

86 page VISUAL OIL LEVEL INDICATORS

89	LCP - LCC	Spy eyes
95	LVA - LVU	Visual oil level indicator

100 page ELECTRICAL OIL LEVEL INDICATORS

103	LEN - LEG - LET - LEM - LEU	Electrical oil level indicator
115	LVK	Electrical and visual oil level indicator

120 page ACCESSORIES

123	EM1	Gauge isolator valves
129	SVM	Gauge isolator valves
133	FTA - FTR	Oil tank fixing flange
137	SFT	Fixing clamps
143	OB	Cleaning covers
149	SE10LT	Aluminium tanks

EM1 & SVM gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required.

FTA/FTR flanges make it possible to fix suction and return lines on the reservoir cover.

MULTIFLEX fixing clamps make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

CLEANING COVERS, facilitating the maintenance of oil tanks in hydraulic power units, without necessarily having to dismantle the unit.

ALUMINIUM TANKS of 10 litres capacity, allowing the assembly of a compact hydraulic power unit.

Accessories



EM1	page 123
SVM	129
FTA - FTR	133
SFT	137
OB	143
SE10LT	149

EM1 series

Gauge isolator valves



EM1 GENERAL INFORMATION

Technical data

Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

Working instructions:

- Button not pressed: pressure gauge isolated
- Button pressed: pressure gauge reading
- Button pressed and turned (either to left or right): button remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

Materials A-B

- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel

Materials C

- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Knob/cover: Nylon
- Stop ring: Steel
- Spring: Steel
- Nameplate: Aluminium
- Nut-screw: Galvanized steel
- Plug: Anodized steel

Operating pressure

400 bar

Operating temperature

From -25 °C to + 100 °C

Weight

- EM1 version A 0.41 kg
- EM1 version B 0.44 kg
- EM1 version C 1.00 kg

Quantity

25 pcs/pack



Designation & Ordering code

EM1

Series and size

EM1

Configuration example : **EM1** **A** **G2** **A** **P01**

Version

- A** Threaded connections, panel mount with hex nut
- B** Threaded connections, panel mount with screws
- C** Manifold/threaded connections, panel mount with screws

Connection

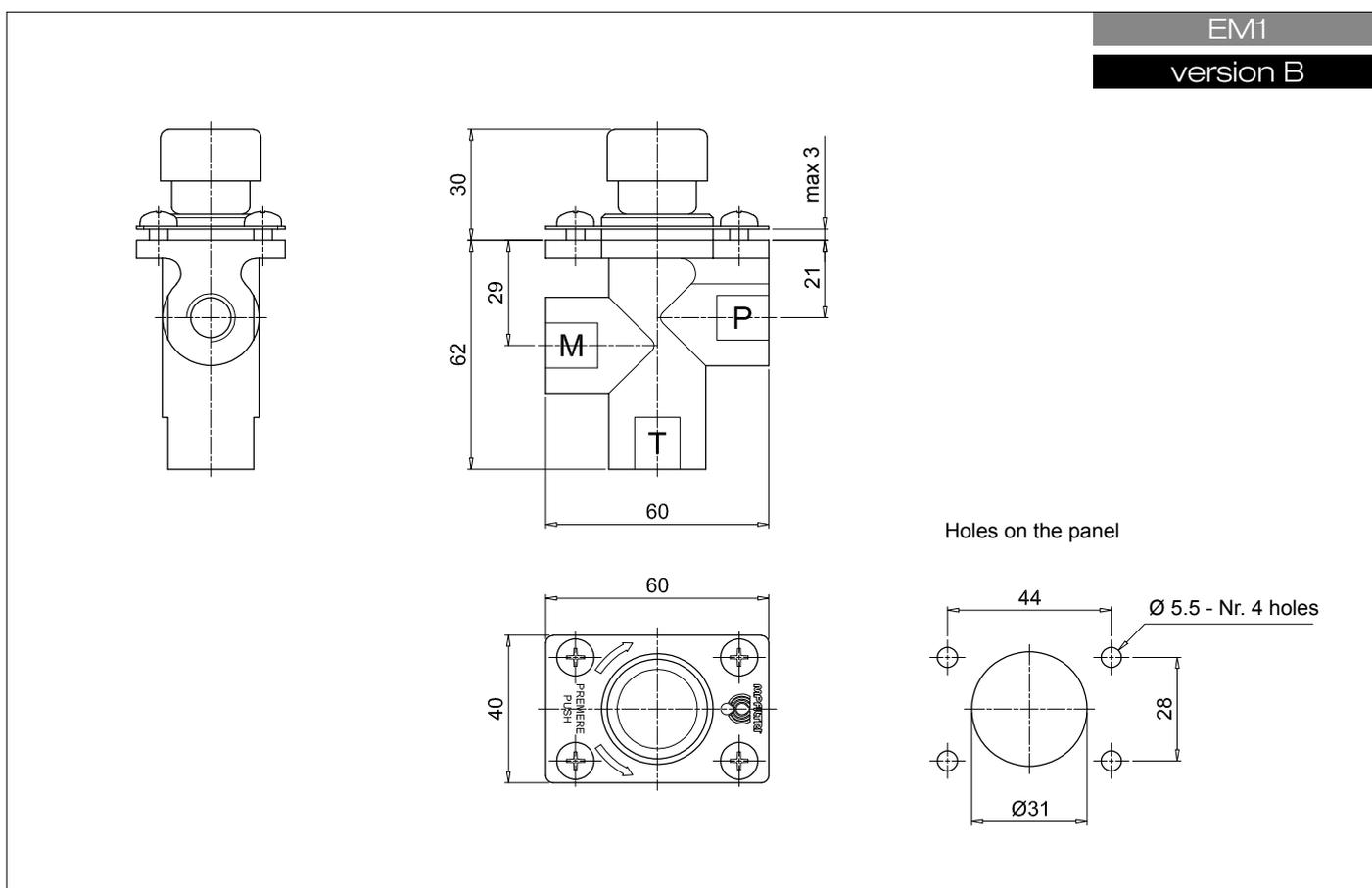
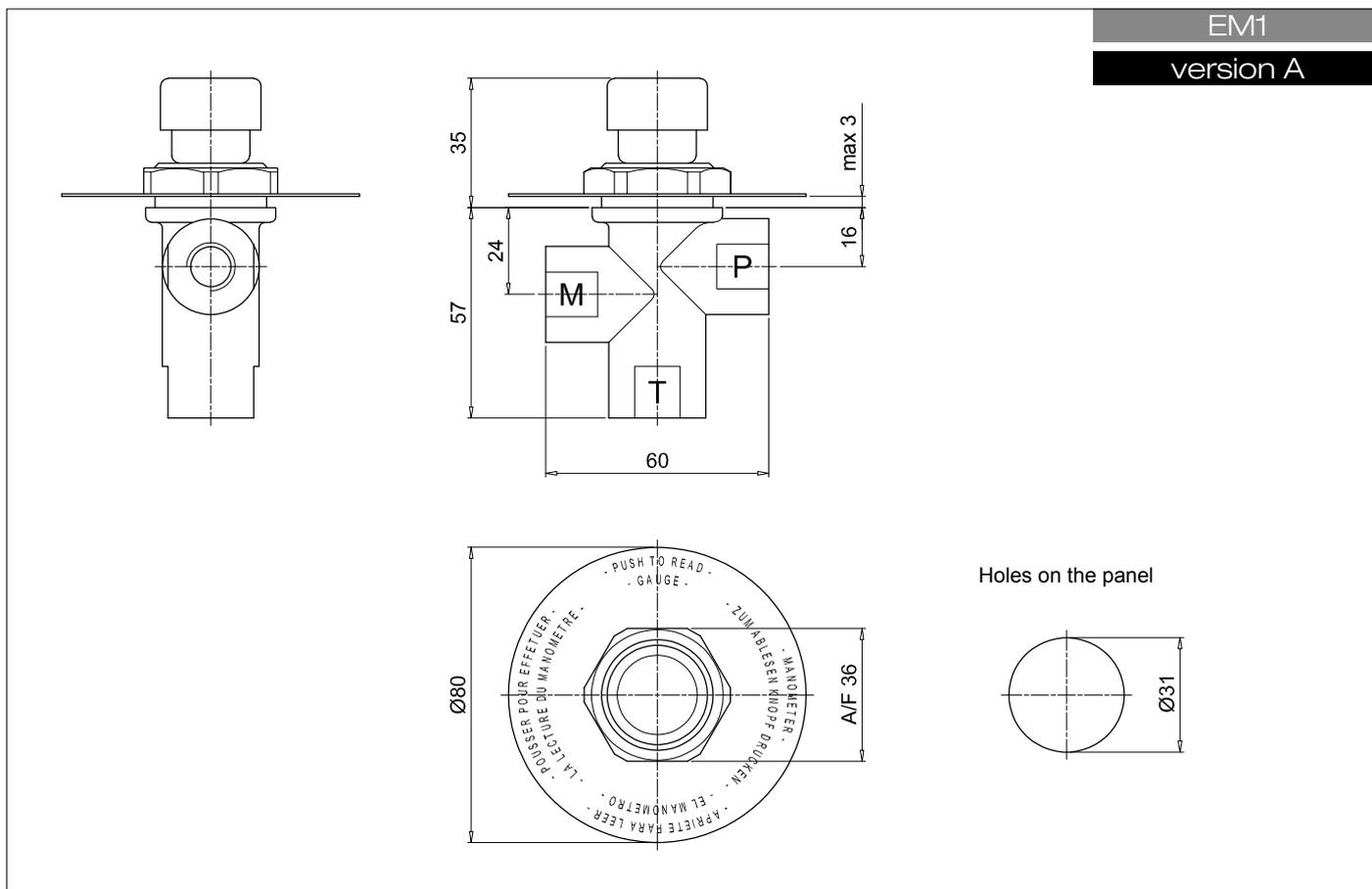
- G1** G 1/4"
- G2** 1/4" NPT
- G3** SAE 5 - 1/2" - 20 UNF

Seals

- A** NBR
- V** FPM

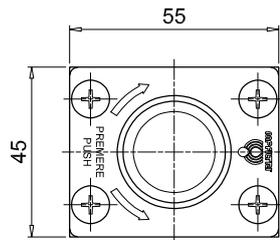
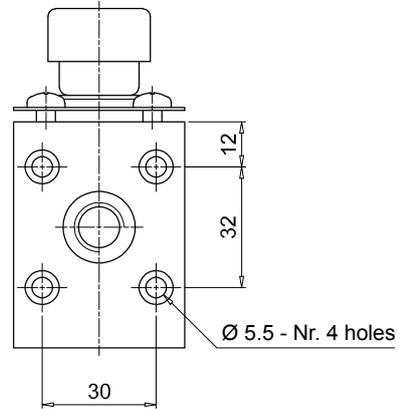
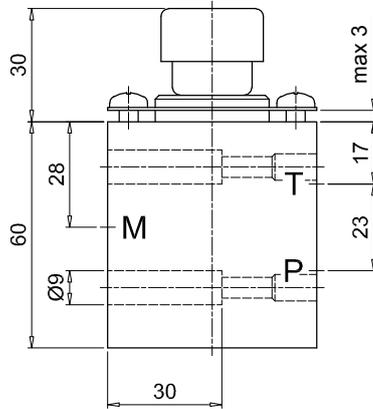
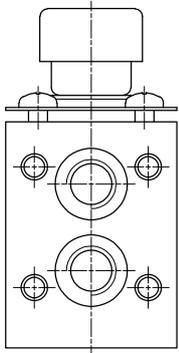
Execution

- P01** MP Filtri standard
- Pxx** Customized

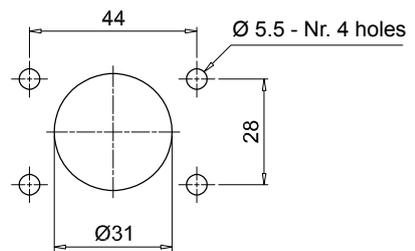


EM1

version C



Holes on the panel



SVM series

Gauge isolator valves



SVM GENERAL INFORMATION

Technical data

Gauge isolator valves

Gauge isolator valves are designed to protect pressure gauges from pressure shocks when the pressure reading is not required; after each reading setting the selector to the closed position serves to depressurise the pressure gauge by means of the T fitting connected to the reservoir.

3 and 6-way pressure gauge selectors perform the same function as the gauge isolator valves, allowing pressure values from different parts of the system to be read using a single pressure gauge.

Working instructions:

- Knob not pressed: pressure gauge isolated
- Knob pressed: pressure gauge reading
- Knob pressed and turned: the knob remains in position and pressure gauge measures pressure continuously.
- To isolate the pressure gauge from pressure reading, turn the button until it returns to the not pressed position.

Materials

- Body: Cast iron
- Pin: Steel
- Seals: NBR, FPM
- Cover: Anodized aluminium
- Flange: Anodized aluminium
- Knob: Nylon
- Ringnut: Nylon
- Nut-screw: Galvanized steel, Phosphatized steel
- Pin: Steel

Operating temperature

From -25 °C to + 100 °C

Weight

SVM length 3 1.547 kg
SVM length 6 1.507 kg

Quantity

25 pcs/pack



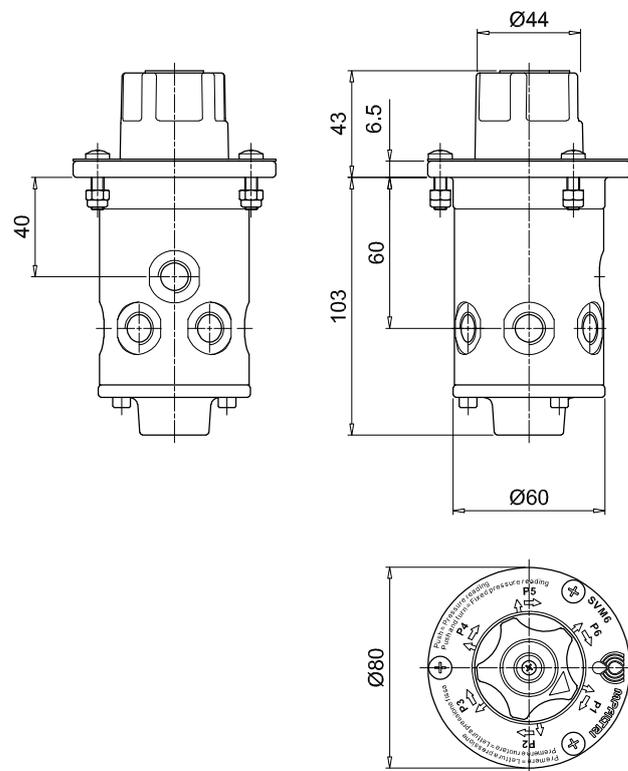
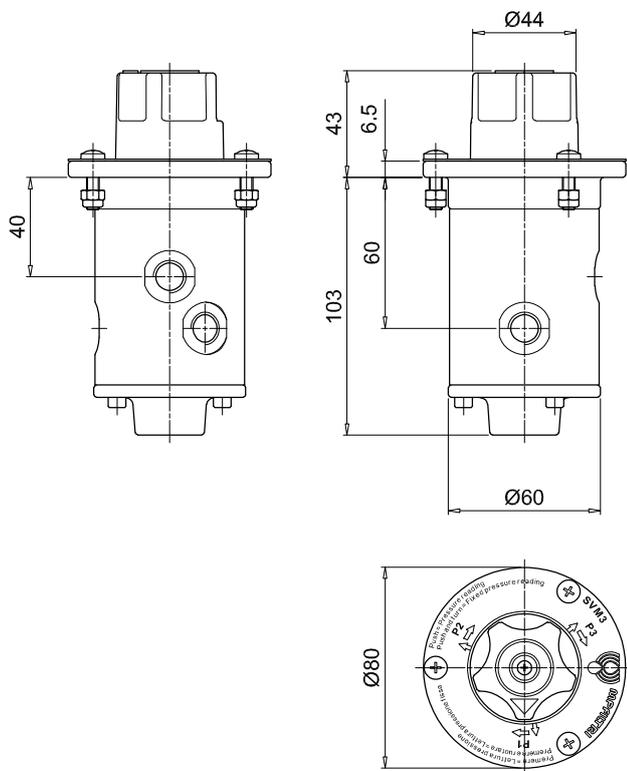
Designation & Ordering code

SVM

Series and size	Configuration example :				
SVM	SVM	3	G1	A	P01
Version					
3 Nr. 3 pressure ports					
6 Nr. 6 pressure ports					
Connection					
G1 G 1/4"					
G2 1/4" NPT					
G3 SAE 5 - 1/2" - 20 UNF					
Seals					
A NBR					
V FPM					
Execution					
P01 MP Filtri standard					
Pxx Customized					

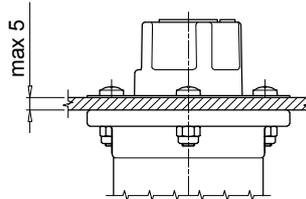
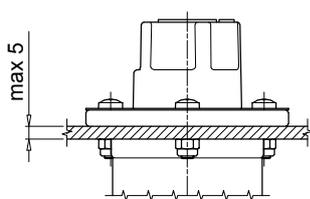
SVM
version 3

SVM
version 6

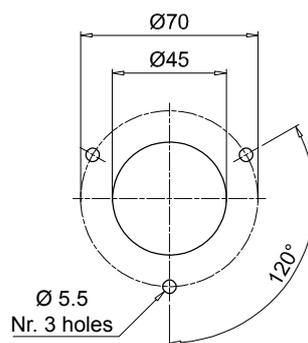
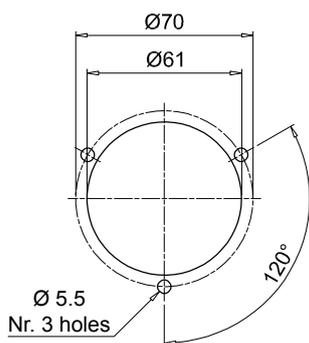


External mount

Internal mount



Holes on the panel



FTA -FTR series

Oil tank fixing flange



FTA - FTR GENERAL INFORMATION

Technical data

Oil tank fixing flange

FT flanges make it possible to fix suction and return lines on the reservoir cover.

Fitting a flexible insert allows separation of pipes.

Both rigid pipes and flexible hoses can be separated from the reservoir walls, absorbing vibration and reducing plant noise emissions.

Operating pressure

400 bar

Operating temperature

From -25 °C to + 100 °C

Materials

- Flange: Galvanized steel
- Flange seal: Inorganic fibre
- Tube seal: NBR
- Screw: Galvanized steel

Weight FTA

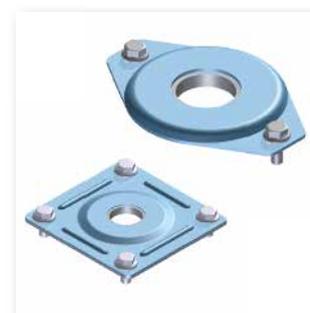
FTA 1215	0.590 kg
FTA 1620	0.570 kg
FTA 2225	0.550 kg
FTA 2630	0.530 kg
FTA 3235	0.500 kg
FTA 3842	0.520 kg
FTA 4850	0.920 kg
FTA 6061	0.900 kg
FTA 7577	0.860 kg
FTA 8789	0.830 kg

Weight FTR

FTR 0610	0.450 kg
FTR 1215	0.430 kg
FTR 1620	0.400 kg
FTR 2225	0.100 kg
FTR 2630	0.103 kg
FTR 3235	0.980 kg
FTR 3842	0.950 kg
FTR 4850	0.900 kg
FTR 6061	0.850 kg

Quantity

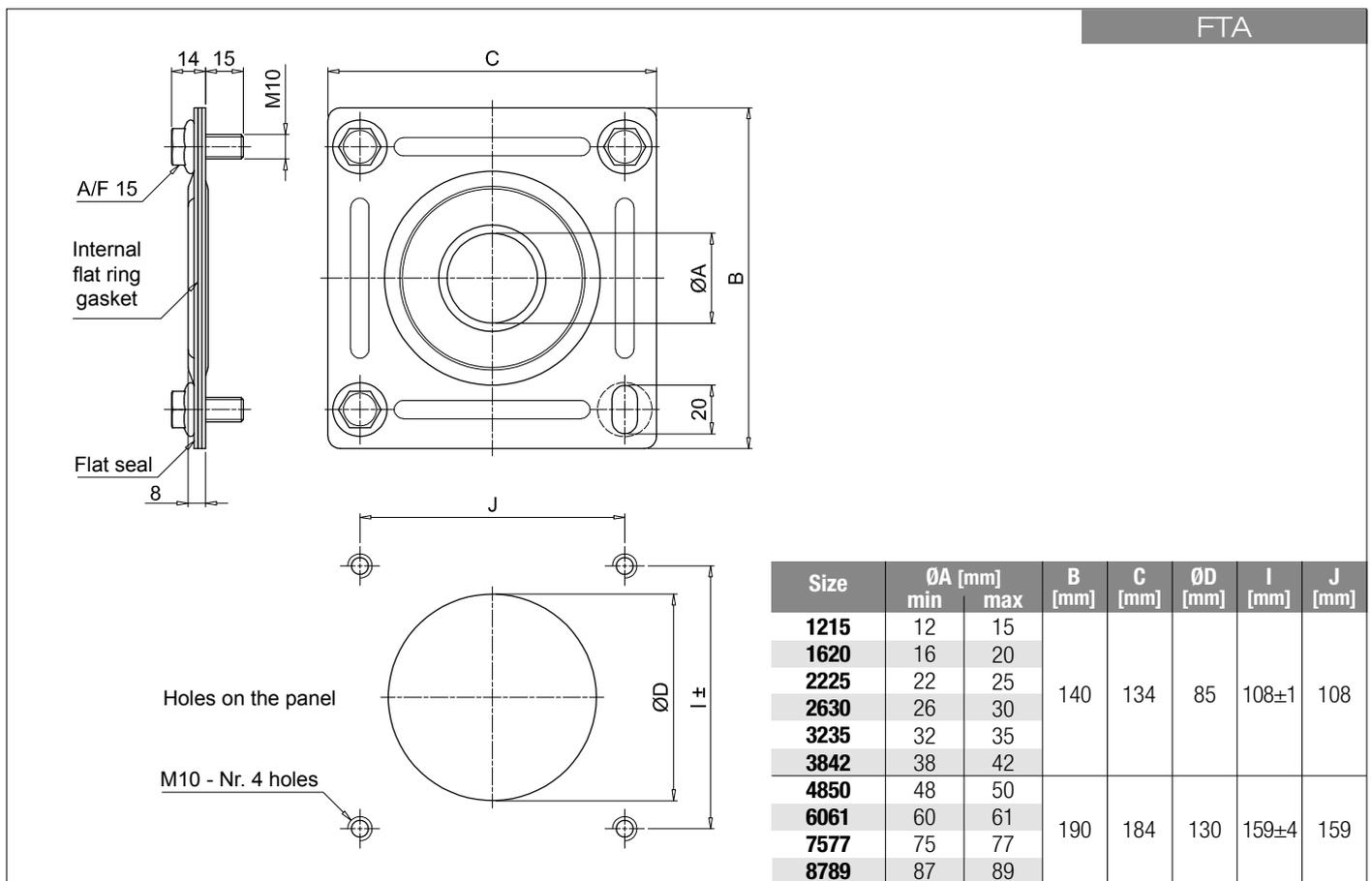
25 pcs/pack



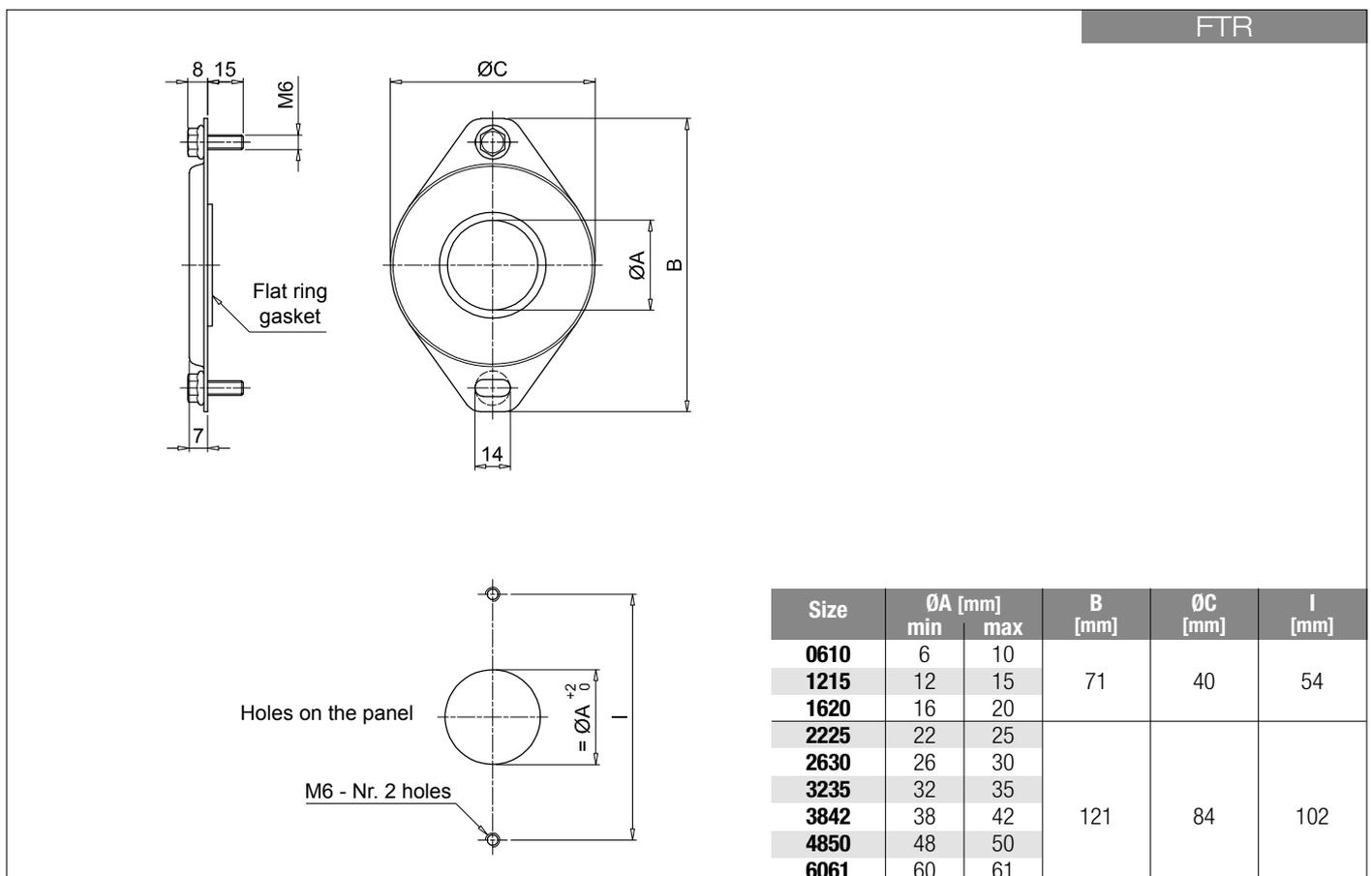
Designation & Ordering code

FTA - FTR			
Series	Configuration example : FTA 2630 G A P01		
FTA	FTR		
Size	FTA	FTR	
0610 Pipe Ø06 ÷ 10 mm		•	
1215 Pipe Ø12 ÷ 15 mm	•	•	
1620 Pipe Ø16 ÷ 20 mm	•	•	
2225 Pipe Ø22 ÷ 25 mm	•	•	
2630 Pipe Ø26 ÷ 30 mm	•	•	
3235 Pipe Ø32 ÷ 35 mm	•	•	
3842 Pipe Ø38 ÷ 42 mm	•	•	
4850 Pipe Ø48 ÷ 50 mm	•	•	
6061 Pipe Ø60 ÷ 61 mm	•	•	
7577 Pipe Ø75 ÷ 77 mm	•		
8789 Pipe Ø87 ÷ 89 mm	•		
Flange seals	FTA	FTR	
G Inorganic fiber	•		
0 Without seal		•	
Pipe seals			
A NBR			
Execution			
P01 MP Filtri standard			
Pxx Customized			

FTA



FTR



SFT series

Fixing clamps



Technical data

Fixing clamps

MULTIFIX fixing clamps are particularly suitable when a series of pipelines must be installed requiring neat and high precision installation. These brackets make it possible to install various pipelines of different types and diameters, rapidly, easily, and, more importantly, economically.

MULTIFIX clamps support, guide, and absorb impact and vibration, protecting the pipes and dispensing with the need for complex and unsightly mounting systems with angle clamps etc.

An orderly layout facilitates maintenance resulting in significant savings in running costs; it also allows intuitive visual design of the plant, which can be assembled easily even without specialised labour.

Materials

- Pair of brackets: Galvanized steel
- Bush: NBR
- Spacer: Steel
- Studs: Steel
- Screws: Steel
- Foot and screw: Steel

Weight

SFT 38 1	0.050 kg
SFT 51 1	0.100 kg
SFT 78 1	0.570 kg

Operating temperature

From -25 °C to + 100 °C

Quantity

25 pcs/pack



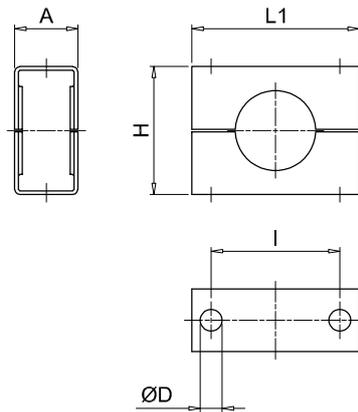
Designation & Ordering code

SFT

Series	Configuration example :			SFT	51	19	P01
SFT Pair of brackets							
Size							
38 Height 38 mm - 1 1/2"							
51 Height 51 mm - 2"							
78 Height 78 mm - 3"							
Number of pipe	38	51	78				
1 Single pipe	•	•	•				
16 Nr. 16 pipes			•				
19 Nr. 19 pipes		•					
26 Nr. 26 pipes	•						
Execution							
P01 MP Filtri standard							
Pxx Customized							

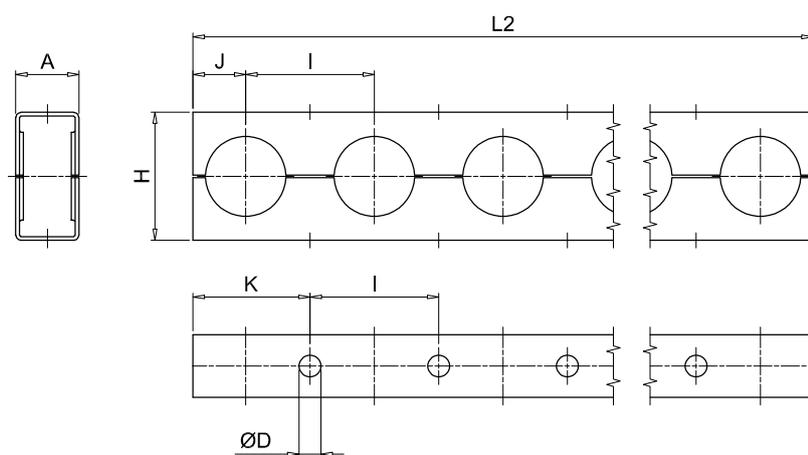
SFT

Single pipe



SFT

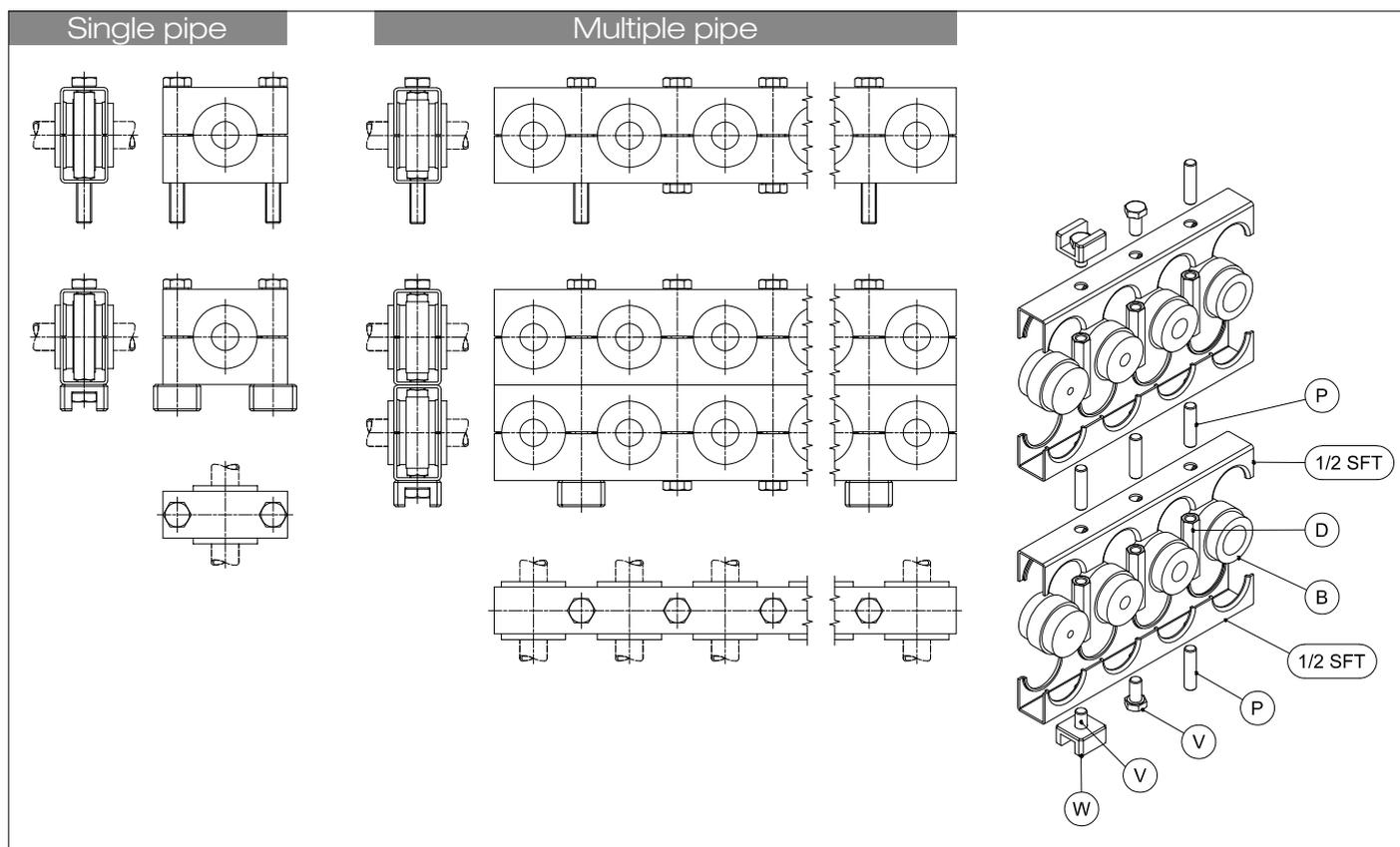
Multiple pipe



Size	A [mm]	$\varnothing D$ [mm]	H [mm]	I [mm]	J [mm]	K [mm]	L1 [mm]	L2 [mm]
38	25	8.7	38	38.1	15	34	56	982
51	25	8.7	51	50.8	21	46	66	956
78	41	11.1	78	76.2	35	73	95	1213

SFT MULTIFIX

Assembly



Designation & Ordering code

RUBBER BUSH

Configuration example: **B** | **51** | **1820**

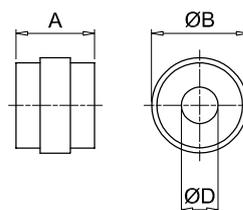
Series
B Rubber bush

Size
38
51
78

Pipe diameter	38	51	78
6 Pipe Ø6 mm	•	•	
8 Pipe Ø8 mm	•	•	•
10 Pipe Ø10 mm - 1/8"	•	•	•
1214 Pipe Ø12 ÷ 14 mm - 1/4"	•	•	•
1516 Pipe Ø15 ÷ 16 mm - 3/8"	•	•	•
1820 Pipe Ø18 ÷ 20 mm - 1/2"	•	•	•
22 Pipe Ø22 mm - 5/8"		•	•
25 Pipe Ø25 mm - 3/4"		•	•
28 Pipe Ø28 mm		•	
2830 Pipe Ø28 ÷ 30 mm - 7/8"			•
33 Pipe Ø33 mm - 1"			•
3538 Pipe Ø35 ÷ 38 mm - 1 1/8"			•
42 Pipe Ø42 mm - 1 1/4"			•
50 Pipe Ø50 mm			•

B

Dimensions



Size	A [mm]	ØB [mm]
38	31	25
51	31	38
78	45	59

Pipe	ØD [mm]	Ø nom. pipe [inch]
6	6	-
8	8	-
10	10	1/8"
1214	12÷14	1/4"
1516	15÷16	3/8"
1820	18÷20	1/2"
22	22	5/8"
25	25	3/4"
28	28	-
2830	28÷30	7/8"
33	33	1"
3538	35÷38	1 1/8"
42	42	1 1/4"
50	50	-

HEXAGON CONNECTION NUT D

Configuration example: **D** **51** **M**

Series

D Hexagon connection nut

Size

38

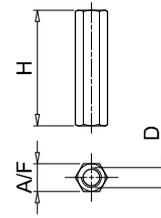
51

78

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	A/F [mm]
38	M	M8	33	11
	U	5/16" UNC		
51	M	M8	46	11
	U	5/16" UNC		
78	M	M10	72	13
	U	3/8" UNC		

STUD BOLT P

Configuration example: **P** **3851** **M**

Series

P Stud bolt

Size

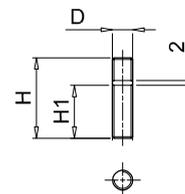
3851

78

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	H1 [mm]
38 - 51	M	M8	32	21
	U	5/16" UNC		
78	M	M10	38	22
	U	3/8" UNC		

HEXAGON HEAD SCREW V

Configuration example: **V** **3851** **M**

Series

V Hexagon head screw

Size

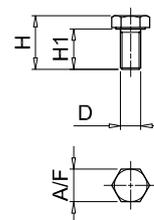
3851

78

Screws

M Metric

U UNC



Size	Screws [mm]	D [mm]	H [mm]	H1 [mm]	A/F [mm]
38 - 51	M	M8	21	16	13
	U	5/16" UNC			
78	M	M10	36	30	17
	U	3/8" UNC			

WELDING FOOT W

Configuration example: **W** **3851**

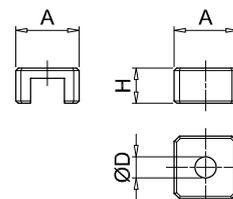
Series

W Welding foot

Size

3851

78



Size	H [mm]	ØD [mm]	H [mm]
38 - 51	25	8.5	14
78	32	11	16

OB series

Cleaning covers



Technical data

Cleaning covers

The pressure die-cast aluminium alloy cleaning covers offer superior mechanical strength and are manufactured to DIN 24339 standard. They provide easy access to the inside of the oil tank for inspection and cleaning purposes, without necessarily having to dismantle the unit. On request and also for small quantities inspection doors can be supplied with:

- customer logo
- hole cut for visual level indicator
- hole cut for visual and electrical level indicator
- oil sample plug

Compatibility with fluids

- Mineral oils types HH-LL-HM-HR-HV-HC, to ISO 6743/4 standard
- Water based emulsions types HFAE-HFAS, to ISO 6743/4 standard
- Water glycol type HFC, to ISO 6743/4 standard: ask for anodized version

OB275 and OB400 cleaning covers are designed according to DIN 24339.

Materials

- Cleaning covers: Pressure die-cast aluminium alloy
- Seal: NBR 70 Shore A

Weight	with seal	without seal
OB275	2.06 kg	1.76 kg
OB350	2.10 kg	1.80 kg
OB356	2.10 kg	1.80 kg
OB400	3.20 kg	2.90 kg
OB475	3.70 kg	3.40 kg

Operating temperature

From -30 °C to +80 °C



Designation & Ordering code

OB

Size

OB275

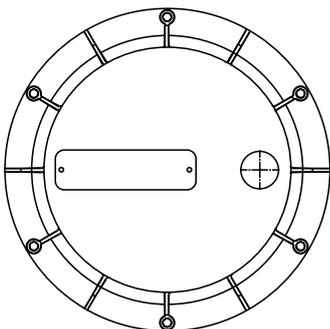
OB350

OB356

OB400

OB475

Available customization



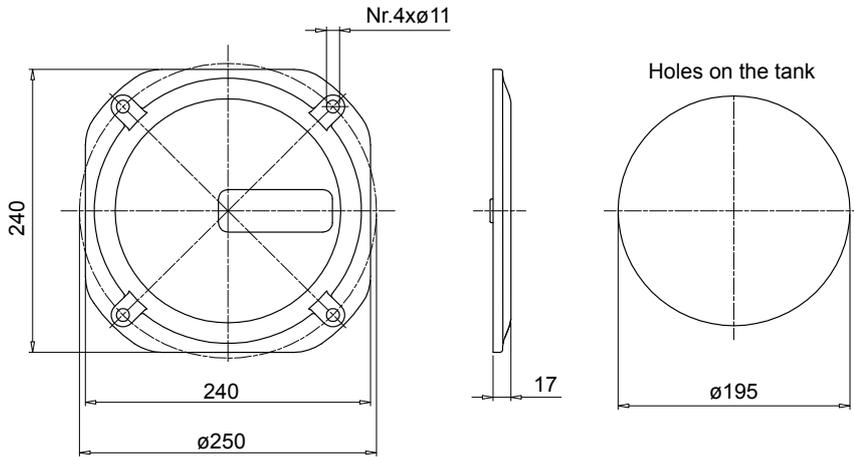
Nameplate with customer logo

Ordering information: **OB475LOGOP05**

The nameplates applied to the new inspection door are identical to those applied to the old door. The difference with the new door is that nameplates are fixed with rivets.

For ordering information codes, minimum order quantities, fixing hole positions and other details not indicated in this publication, contact MP Filtri Technical and Sales Department.

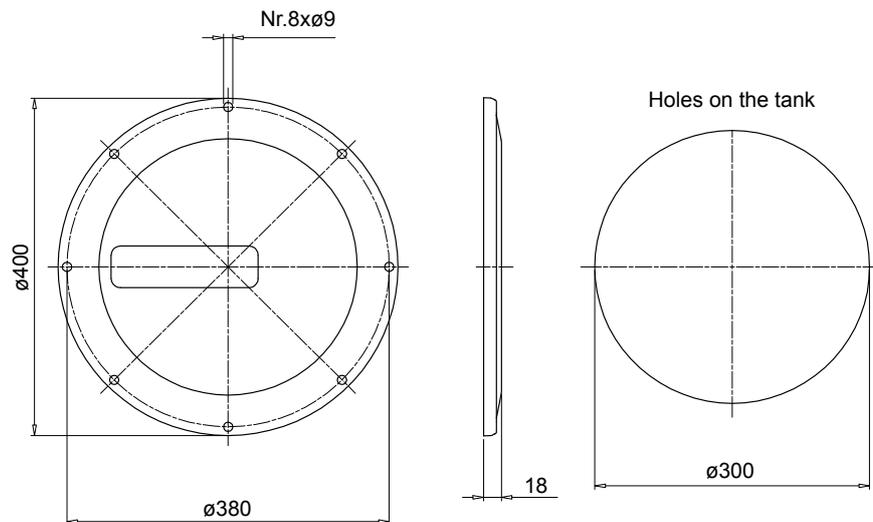
OB275



Code	Description	Seal
OB275P01GN	Door with MP Logo	NBR
OB275P02GN	Blank cover	NBR
OB275P01GV	Door with MP Logo	FPM
OB275P02GV	Blank cover	FPM

Code	Description
OB275P01	Door with MP Logo
OB275P02	Blank cover
GU0275NBR	Seal
GU0275VTN	Seal

OB400



Code	Description	Seal
OB400P01GN	Door with MP Logo	NBR
OB400P02GN	Blank cover	NBR
OB400P01GV	Door with MP Logo	FPM
OB400P02GV	Blank cover	FPM

Code	Description
OB400P01	Door with MP Logo
OB400P02	Blank cover
GU0400DINNBR	Seal
GU0400DINVTN	Seal

Dimensions

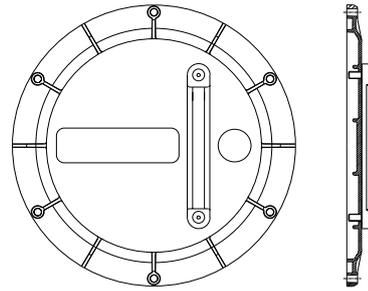
OB350			
	Code	Description	Seal
	OB350P01GN	Door with MP Logo	NBR
	OB350P02GN	Blank cover	NBR
	OB350P01GV	Door with MP Logo	FPM
	OB350P02GV	Blank cover	FPM
	Code	Description	
	OB350DIN000	Door	
	GU0350DINNBR	Seal	
	GU0350DINVTN	Seal	
OB356			
	Code	Description	Seal
	OB356P01GN	Door with MP Logo	NBR
	OB356P02GN	Blank cover	NBR
	OB356P01GV	Door with MP Logo	FPM
	OB356P02GV	Blank cover	FPM
	Code	Description	
	OB356DIN000	Door	
	GU0350DINNBR	Seal	
	GU0350DINVTN	Seal	
OB475			
	Code	Description	Seal
	OB475P01GN	Door with MP Logo	NBR
	OB475P02GN	Blank cover	NBR
	OB475P01GV	Door with MP Logo	FPM
	OB475P02GV	Blank cover	FPM
	Code	Description	
	OB475P01	Door with MP Logo	
	OB475P02	Blank cover	
	GU0475DINNBR	Seal	
	GU0475DINVTN	Seal	

LVA

LVA visual level indicators (see page 96) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.

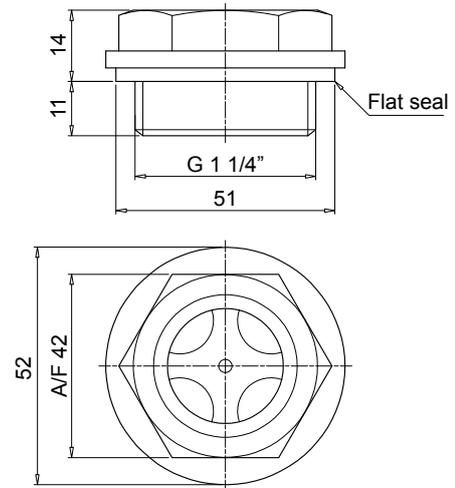
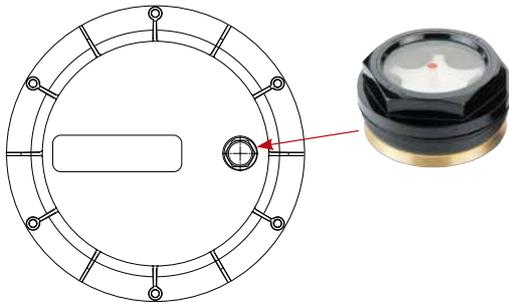
Indicator code	OB275**	OB350**	OB356**	OB400**	OB475**
LVA 10**	•	•	•	•	•
LVA 20**		•	•	•	•
LVA 30**				•	•

Note:
Preparing for to fit the level on request



LCPG42N...S

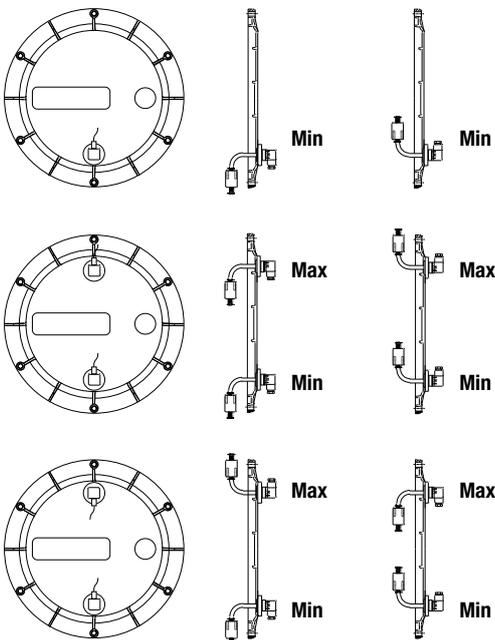
LCP spy eyes (see page 90) can also be mounted on MP Filtri cleaning covers to improve the maintenance and the service level.



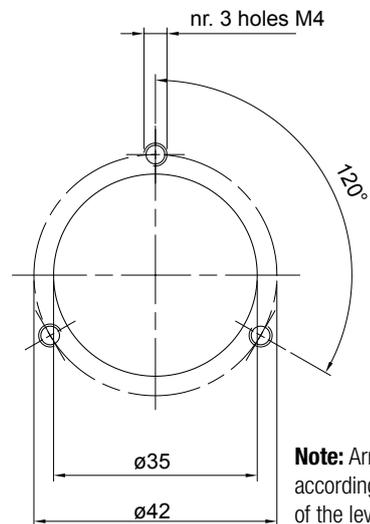
LEG

LEG series electrical level indicators (see page 106) are supplied with a 3-hole fixing flange and a reed switch having NC-NO contacts. Designed typically for installation on the vertical walls of oil tanks, these devices can also be mounted onto OB475 inspection door to indicate the minimum and maximum oil levels in the tank.

To operate correctly, the float must be positioned vertically and at a minimum distance of 35 mm from walls made of ferrous metal.



Layout of fixing holes for LEG level indicator



Note: Prepared for visual indicator on request

Note: Arrange the holes according to the position of the level indicator

SE10LT series

Aluminium tanks



SE10LT GENERAL INFORMATION

Technical data

Aluminium tanks

With 10 litres capacity, MP Filtri aluminium tank SE10LT allows the assembly of a compact hydraulic power unit.

Made of pressure die-cast aluminium alloy, these tanks feature superior strength and optimum design and are ideal for compact hydraulic power units.

Generously proportioned fins ensure efficient cooling.

The tank is supplied with:

- M6 threaded fixing holes for lid
- feet with M8 threaded fixing holes
- G 3/8" threaded drain hole

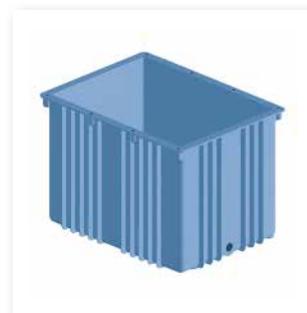
The lid is sealed by a gasket made of special paper, which must be ordered separately indicating code "GUS 10.0".

Material

Pressure die-cast aluminium alloy

Weight

SE10LT 4 kg



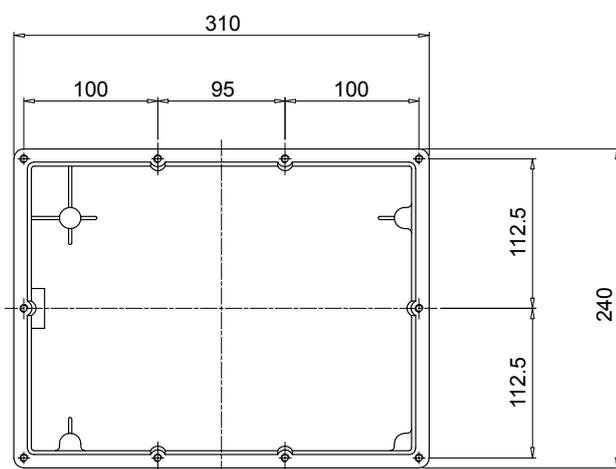
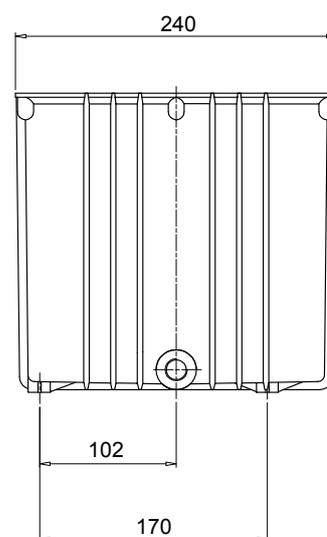
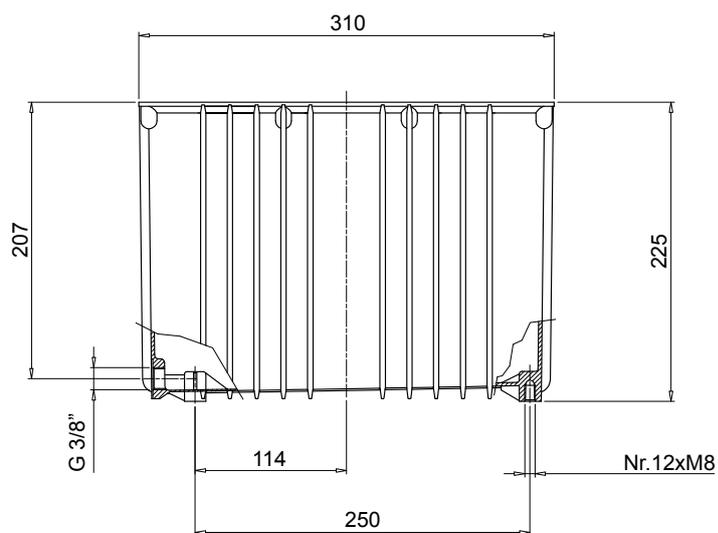
Designation & Ordering code

SE10LT

Size

SE10LT

SE10LT



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WORLDWIDE NETWORK

HEADQUARTERS

MP Filtri S.p.A.
Pessano con Bornago
Milano
Italy
sales@mpfiltri.com

BRANCH OFFICES

ITALFILTRI LLC
Moscow
Russia
mpfiltrirussia@yahoo.com

MP Filtri Canada Inc.
Concord, Ontario
Canada
sales@mpfiltricanada.com

MP Filtri France SAS
Lyon
AURA
France
sales@mpfiltrifrance.com

MP Filtri Germany GmbH
St. Ingbert
Germany
sales@mpfiltri.de

MP Filtri India Pvt. Ltd.
Bangalore
India
sales@mpfiltri.co.in

MP Filtri (Shanghai) Co., Ltd.
Shanghai
P.R. China
sales@mpfiltrishanghai.com

MP Filtri U.K. Ltd.
Bourton on the Water
Gloucestershire
United Kingdom
sales@mpfiltri.co.uk

MP Filtri U.S.A. Inc.
Quakertown, PA
U.S.A.
sales@mpfiltriusa.com

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mpfiltri.com