

LPA3

Portable Laser Particle Analyzer





Contamination management

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1 HYDRAULIC FLUIDS

The fluid is the vector that transmits power, energy within an oleodynamic circuit. In addition to transmitting energy through the circuit, it also performs additional functions such as lubrication, protection and cooling of the surfaces.

The classification of fluids used in hydraulic systems is coded in many regulatory references, different Standards.

The most popular classification criterion divides them into the following families:

- MINERAL OILS

Commonly used oil deriving fluids.

- FIRE RESISTANT FLUIDS

Fluids with intrinsic characteristics of incombustibility or high flash point.

- SYNTHETIC FLUIDS

Modified chemical products to obtain specific optimized features.

- ECOLOGICAL FLUIDS

Synthetic or vegetable origin fluids with high biodegradability characteristics.

The choice of fluid for an hydraulic system must take into account several parameters.

These parameters can adversely affect the performance of an hydraulic system, causing delay in the controls, pump cavitation, excessive absorption, excessive temperature rise, efficiency reduction, increased drainage, wear, jam/block or air intake in the plant.

The main properties that characterize hydraulic fluids and affect their choice are:

- DYNAMIC VISCOSITY

It identifies the fluid's resistance to sliding due to the impact of the particles forming it.

- KINEMATIC VISCOSITY

It is a widespread formal dimension in the hydraulic field.

It is calculated with the ratio between the dynamic viscosity and the fluid density.

Kinematic viscosity varies with temperature and pressure variations.

- VISCOSITY INDEX

This value expresses the ability of a fluid to maintain viscosity when the temperature changes.

A high viscosity index indicates the fluid's ability to limit viscosity variations by varying the temperature.

- FILTERABILITY INDEX

It is the value that indicates the ability of a fluid to cross the filter materials. A low filterability index could cause premature clogging of the filter material.

- WORKING TEMPERATURE

Working temperature affects the fundamental characteristics of the fluid. As already seen, some fluid characteristics, such as cinematic viscosity, vary with the temperature variation.

When choosing a hydraulic oil, must therefore be taken into account of the environmental conditions in which the machine will operate.

- COMPRESSIBILITY MODULE

Every fluid subjected to a pressure contracts, increasing its density.

The compressibility module identifies the increase in pressure required to cause a corresponding increase in density.

- HYDROLYTIC STABILITY

It is the characteristic that prevents galvanic pairs that can cause wear in the plant/system.

- ANTIOXIDANT STABILITY AND WEAR PROTECTION

These features translate into the capacity of a hydraulic oil to avoid corrosion of metal elements inside the system.

- HEAT TRANSFER CAPACITY

It is the characteristic that indicates the capacity of hydraulic oil to exchange heat with the surfaces and then cool them.

2 FLUID CONTAMINATION

Whatever the nature and properties of fluids, they are inevitably subject to contamination. Fluid contamination can have two origins:

- INITIAL CONTAMINATION

Caused by the introduction of contaminated fluid into the circuit, or by incorrect storage, transport or transfer operations.

- PROGRESSIVE CONTAMINATION

Caused by factors related to the operation of the system, such as metal surface wear, sealing wear, oxidation or degradation of the fluid, the introduction of contaminants during maintenance, corrosion due to chemical or electrochemical action between fluid and components, cavitation. The contamination of hydraulic systems can be of different nature:

- SOLID CONTAMINATION

For example rust, slag, metal particles, fibers, rubber particles, paint particles or additives

- LIQUID CONTAMINATION

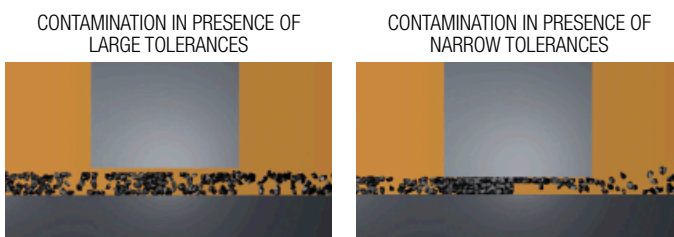
For example, the presence of water due to condensation or external infiltration or acids

- GASEOUS CONTAMINATION

For example, the presence of air due to inadequate oil level in the tank, drainage in suction ducts, incorrect sizing of tubes or tanks.

3 EFFECTS OF CONTAMINATION ON HYDRAULIC COMPONENTS

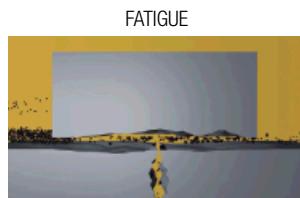
Solid contamination is recognized as the main cause of malfunction, failure and early degradation in hydraulic systems. It is impossible to delete it completely, but it can be effectively controlled by appropriate devices.



Solid contamination mainly causes surface damage and component wear.

- **SURFACE EROSION**
Cause of leakage through mechanical seals, reduction of system performance, variation in adjustment of control components, failures.
- **ADHESION OF MOVING PARTS**
Cause of failure due to lack of lubrication.
- **DAMAGES DUE TO FATIGUE**
Cause of breakdowns and components breakdown.

- **MODIFICATION OF FLUID PROPERTIES**
(COMPRESSIBILITY MODULE, DENSITY, VISCOSITY)
Cause of system's reduction of efficiency and of control.
It is easy to understand how a system without proper contamination management is subject to higher costs than a system that is provided.
- **MAINTENANCE**
Maintenance activities, spare parts, machine stop costs
- **ENERGY AND EFFICIENCY**
Efficiency and performance reduction due to friction, drainage, cavitation.



Liquid contamination mainly results in decay of lubrication performance and protection of fluid surfaces.

DISSOLVED WATER

- **INCREASING FLUID ACIDITY**
Cause of surface corrosion and premature fluid oxidation
- **GALVANIC COUPLE AT HIGH TEMPERATURES**
Cause of corrosion

FREE WATER - ADDITIONAL EFFECTS

- **DECAY OF LUBRICANT PERFORMANCE**
Cause of rust and sludge formation, metal corrosion and increased solid contamination
- **BATTERY COLONY CREATION**
Cause of worsening in the filterability feature
- **ICE CREATION AT LOW TEMPERATURES**
Cause damage to the surface
- **ADDITIVE DEPLETION**
Free water retains polar additives

Gaseous contamination mainly results in decay of system performance.

- **CUSHION SUSPENSION**
Cause of increased noise and cavitation.
- **FLUID OXIDATION**
Cause of corrosion acceleration of metal parts.

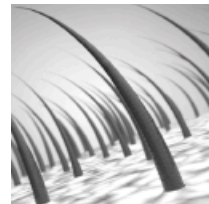
4 MEASURING THE SOLID CONTAMINATION LEVEL

The level of contamination of a system identifies the amount of contaminant contained in a fluid.

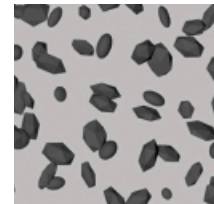
This parameter refers to a unit volume of fluid.

The level of contamination may be different at different points in the system. From the information in the previous paragraphs it is also apparent that the level of contamination is heavily influenced by the working conditions of the system, by its working years and by the environmental conditions.

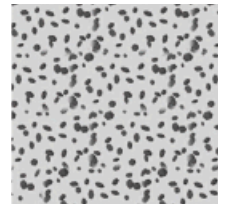
What is the size of the contaminating particles that we must handle in our hydraulic circuit?



HUMAN HAIR
(75 µm)



MINIMUM DIMENSION
VISIBLE WITH HUMAN EYES
(40 µm)



TYPICAL CONTAMINANT
DIMENSION IN A
HYDRAULIC CIRCUIT
(4-14 µm)

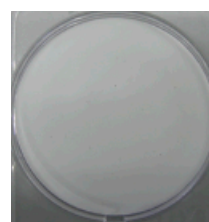
Contamination level analysis is significant only if performed with a uniform and repeatable method, conducted with standard test methods and suitably calibrated equipment.

To this end, ISO has issued a set of standards that allow tests to be conducted and express the measured values in the following ways.

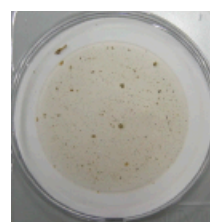
- **GRAVIMETRIC LEVEL - ISO 4405**

The level of contamination is defined by checking the weight of particles collected by a laboratory membrane. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard.

The volume of fluid is filtered through the membrane by using a suitable suction system. The weight of the contaminant is determined by checking the weight of the membrane before and after the fluid filtration.



CLEAN
MEMBRANE



CONTAMINATED
MEMBRANE

CONTAMINATION MANAGEMENT

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4406

The level of contamination is defined by counting the number of particles of certain dimensions per unit of volume of fluid. Measurement is performed by Automatic Particle Counters (APC).

Following the count, the contamination classes are determined, corresponding to the number of particles detected in the unit of fluid.

The most common classification methods follow ISO 4406 and SAE AS 4059 (Aerospace Sector) regulations.

NAS 1638 is still used although obsolete.

Classification example according to ISO 4406

The International Standards Organisation standard ISO 4406 is the preferred method of quoting the number of solid contaminant particles in a sample.

The code is constructed from the combination of three scale numbers selected from the following table.

The first number represents the number of particles that are larger than $4 \mu\text{m}_{(c)}$.

The second number represents the number of particles larger than $6 \mu\text{m}_{(c)}$.

The third scale number represents the number of particles in a millilitre sample of the fluid that are larger than $14 \mu\text{m}_{(c)}$.

ISO 4406 - Allocation of Scale Numbers

Class	Number of particles per ml	
	Over	Up to
28	1 300 000	2 500 000
27	640 000	1 300 000
26	320 000	640 000
25	160 000	320 000
24	80 000	160 000
23	40 000	80 000
22	20 000	40 000
21	10 000	20 000
20	5 000	10 000
19	2 500	5 000
18	1 300	2 500
17	640	1 300
16	320	640
15	160	320
14	80	160
13	40	80
12	20	40
11	10	20
10	5	10
9	2.5	5
8	1.3	2.5
7	0.64	1.3
6	0.32	0.64
5	0.16	0.32
4	0.08	0.16
3	0.04	0.08
2	0.02	0.04
1	0.01	0.02
0	0	0.01

> $4 \mu\text{m}_{(c)}$ = 350 particles

> $6 \mu\text{m}_{(c)}$ = 100 particles

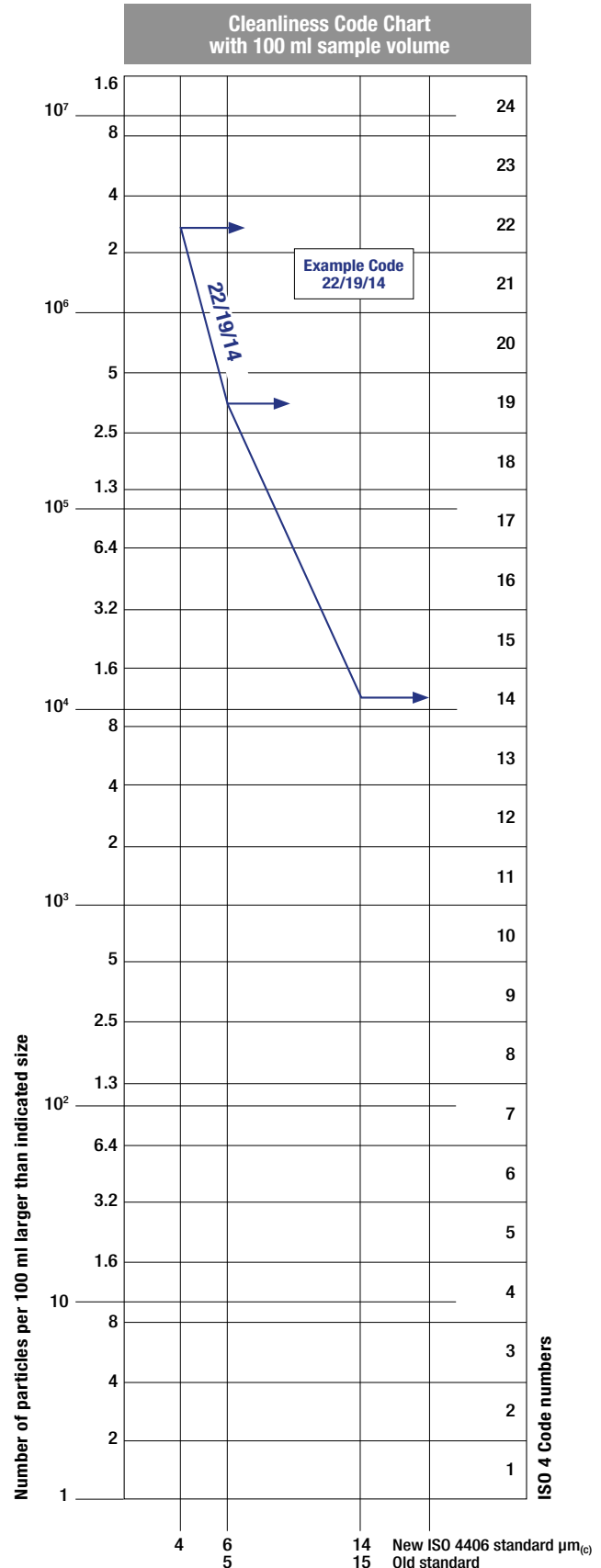
> $14 \mu\text{m}_{(c)}$ = 25 particles

16 / 14 / 12

ISO 4406 Cleanliness Code System

Microscope counting examines the particles differently to APCs and the code is given with two scale numbers only.

These are at $5 \mu\text{m}$ and $15 \mu\text{m}$ equivalent to the $6 \mu\text{m}_{(c)}$ and $14 \mu\text{m}_{(c)}$ of APCs.



- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - SAE AS 4059-1 and SAE AS 4059-2

Classification example according to

SAE AS4059 - Rev. E and SAE AS4059-2 - Rev. F

The code, prepared for the aerospace industry, is based on the size, quantity, and particle spacing in a 100 ml fluid sample. The contamination classes are defined by numeric codes, the size of the contaminant is identified by letters (A-F).

SAE AS4059 - REV. E

It can be made a differential measurement (Table 1) or a cumulative measurement (Table 2)

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml				
	6-14 $\mu\text{m}_{(c)}$	14-21 $\mu\text{m}_{(c)}$	21-38 $\mu\text{m}_{(c)}$	38-70 $\mu\text{m}_{(c)}$	>70 $\mu\text{m}_{(c)}$
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

6 - 14 $\mu\text{m}_{(c)}$ = 15 000 particles
14 - 21 $\mu\text{m}_{(c)}$ = 2 200 particles
21 - 38 $\mu\text{m}_{(c)}$ = 200 particles
38 - 70 $\mu\text{m}_{(c)}$ = 35 particles
> 70 $\mu\text{m}_{(c)}$ = 3 particles
SAE AS4059 REV E - Class 6

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					
	>4 $\mu\text{m}_{(c)}$	>6 $\mu\text{m}_{(c)}$	>14 $\mu\text{m}_{(c)}$	>21 $\mu\text{m}_{(c)}$	>38 $\mu\text{m}_{(c)}$	>70 $\mu\text{m}_{(c)}$
000	195	76	14	3	1	0
00	390	152	27	5	1	0
0	780	304	54	10	2	0
1	1 560	609	109	20	4	1
2	3 120	1 217	217	39	7	1
3	6 250	2 432	432	76	13	2
4	12 500	4 864	864	152	26	4
5	25 000	9 731	1 731	306	53	8
6	50 000	19 462	3 462	612	106	16
7	100 000	38 924	6 924	1 224	212	32
8	200 000	77 849	13 849	2 449	424	64
9	400 000	155 698	27 698	4 898	848	128
10	800 000	311 396	55 396	9 796	1 696	256
11	1 600 000	622 792	110 792	19 592	3 392	512
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024

> 4 $\mu\text{m}_{(c)}$ = 45 000 particles
> 6 $\mu\text{m}_{(c)}$ = 15 000 particles
> 14 $\mu\text{m}_{(c)}$ = 1 500 particles
> 21 $\mu\text{m}_{(c)}$ = 250 particles
> 38 $\mu\text{m}_{(c)}$ = 15 particles
> 70 $\mu\text{m}_{(c)}$ = 3 particle
SAE AS4059 REV E 6A/6B/5C/5D/4E/2F

The information reproduced on this page is a brief extract from SAE AS4059 Rev.E, revised in May 2005. For further details and explanations refer to the full Standard.

SAE AS4059 - REV. F

It can be made a differential measurement (Table 1) or a cumulative measurement (Table 2)

Table 1 - Class for differential measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml					(3)
	5-15 μm	15-25 μm	25-50 μm	50-100 μm	>100 μm	(1)
	6-14 $\mu\text{m}_{(c)}$	14-21 $\mu\text{m}_{(c)}$	21-38 $\mu\text{m}_{(c)}$	38-70 $\mu\text{m}_{(c)}$	>70 $\mu\text{m}_{(c)}$	(2)
00	125	22	4	1	0	
0	250	44	8	2	0	
1	500	89	16	3	1	
2	1 000	178	32	6	1	
3	2 000	356	63	11	2	
4	4 000	712	126	22	4	
5	8 000	1 425	253	45	8	
6	16 000	2 850	506	90	16	
7	32 000	5 700	1 012	180	32	
8	64 000	11 400	2 025	360	64	
9	128 000	22 800	4 050	720	128	
10	256 000	45 600	8 100	1 440	256	
11	512 000	91 200	16 200	2 880	512	
12	1 024 000	182 400	32 400	5 760	1 024	

6 - 14 $\mu\text{m}_{(c)}$ = 15 000 particles
14 - 21 $\mu\text{m}_{(c)}$ = 2 200 particles
21 - 38 $\mu\text{m}_{(c)}$ = 200 particles
38 - 70 $\mu\text{m}_{(c)}$ = 35 particles
> 70 $\mu\text{m}_{(c)}$ = 3 particles
SAE AS4059 REV F - Class 6

- (1) Size range, microscope particle counts, based on longest dimension as measured per AS598 or ISO 4407.
- (2) Size range, APC calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter.
- (3) Contamination classes and particle count limits are identical to NAS 1638.

Table 2 - Class for cumulative measurement

Class	Dimension of contaminant Maximum Contamination Limits per 100 ml						(1)
	>1 μm	>5 μm	>15 μm	>25 μm	>50 μm	>100 μm	(2)
	>4 $\mu\text{m}_{(c)}$	>6 $\mu\text{m}_{(c)}$	>14 $\mu\text{m}_{(c)}$	>21 $\mu\text{m}_{(c)}$	>38 $\mu\text{m}_{(c)}$	>70 $\mu\text{m}_{(c)}$	
000	195	76	14	3	1	0	
00	390	152	27	5	1	0	
0	780	304	54	10	2	0	
1	1 560	609	109	20	4	1	
2	3 120	1 217	217	39	7	1	
3	6 250	2 432	432	76	13	2	
4	12 500	4 864	864	152	26	4	
5	25 000	9 731	1 731	306	53	8	
6	50 000	19 462	3 462	612	106	16	
7	100 000	38 924	6 924	1 224	212	32	
8	200 000	77 849	13 849	2 449	424	64	
9	400 000	155 698	27 698	4 898	848	128	
10	800 000	311 396	55 396	9 796	1 696	256	
11	1 600 000	622 792	110 792	19 592	3 392	512	
12	3 200 000	1 245 584	221 584	39 184	6 784	1 024	

> 4 $\mu\text{m}_{(c)}$ = 45 000 particles
> 6 $\mu\text{m}_{(c)}$ = 15 000 particles
> 14 $\mu\text{m}_{(c)}$ = 1 500 particles
> 21 $\mu\text{m}_{(c)}$ = 250 particles
> 38 $\mu\text{m}_{(c)}$ = 15 particles
> 70 $\mu\text{m}_{(c)}$ = 3 particle
SAE AS4059 REV F cpc* Class 6 6/6/5/5/4/2

* cumulative particle count

- (1) Size range, optical microscope, based on longest dimension as measured per AS598 or ISO 4407.
- (2) Size range, APC calibrated per ISO 11171 or an optical or electron microscope with image analysis software, based on projected area equivalent diameter.

CONTAMINATION MANAGEMENT

- CLASSES OF CONTAMINATION ACCORDING TO NAS 1638 (January 1964)

The NAS system was originally developed in 1964 to define contamination classes for the contamination contained within aircraft components.

The application of this standard was extended to industrial hydraulic systems simply because nothing else existed at the time.

The coding system defines the maximum numbers permitted of 100 ml volume at various size intervals (differential counts) rather than using cumulative counts as in ISO 4406. Although there is no guidance given in the standard on how to quote the levels, most industrial users quote a single code which is the highest recorded in all sizes and this convention is used on MP Filtri APC's.

The contamination classes are defined by a number (from 00 to 12) which indicates the maximum number of particles per 100 ml, counted on a differential basis, in a given size bracket.

Size Range Classes (in microns)

Maximum Contamination Limits per 100 ml					
Class	5-15	15-25	25-50	50-100	>100
00	125	22	4	1	0
0	250	44	8	2	0
1	500	89	16	3	1
2	1 000	178	32	6	1
3	2 000	356	63	11	2
4	4 000	712	126	22	4
5	8 000	1 425	253	45	8
6	16 000	2 850	506	90	16
7	32 000	5 700	1 012	180	32
8	64 000	11 400	2 025	360	64
9	128 000	22 800	4 050	720	128
10	256 000	45 600	8 100	1 440	256
11	512 000	91 200	16 200	2 880	512
12	1 024 000	182 400	32 400	5 760	1 024

5 - 15 µm = 42 000 particles
15 - 25 µm = 2 200 particles
25 - 50 µm = 150 particles
50 - 100 µm = 18 particles
> 100 µm = 3 particles
Class NAS 8

- CUMULATIVE DISTRIBUTION OF THE PARTICLES SIZE - ISO 4407

The level of contamination is defined by counting the number of particles collected by a laboratory membrane per unit of fluid volume. The measurement is done by a microscope. The membrane must be cleaned, dried and desiccated, with fluid and conditions defined by the Standard. The fluid volume is filtered through the membrane, using a suitable system.

The level of contamination is identified by dividing the membrane into a predefined number of areas and by counting the contaminant particles using a suitable laboratory microscope.

MICROSCOPE CONTROL AND MEASUREMENT



Example figure 1 and 2

ISO 4406

SAE AS4059E Table 1

NAS 1638

SAE AS4059E Table 2

COMPARISON PHOTOGRAPHS
1 graduation = 10µm



Fig. 1



Fig. 2

Class 16/14/11

Class 5

Class 5

Class 6A/5B/5C

Class 22/20/17

Class 11

Class 11

Class 12A/11B/11C

For other comparison photographs for contamination classes see the "Fluid Condition and Filtration Handbook".

- CLEANLINESS CODE COMPARISON

Although ISO 4406 standard is being used extensively within the hydraulics industry other standards are occasionally required and a comparison may be requested. The table below gives a very general comparison but often no direct comparison is possible due to the different classes and sizes involved.

ISO 4406	SAE AS4059 Table 2	SAE AS4059 Table 1	NAS 1638
> 4 µm _(c) 6 µm _(c) 14 µm _(c)	> 4 µm _(c) 6 µm _(c) 14 µm _(c)	4-6 6-14 14-21 21-38 38-70 >70	5-15 15-25 25-50 50-100 >100
23 / 21 / 18	13A / 12B / 12C	12	12
22 / 20 / 17	12A / 11B / 11C	11	11
21 / 19 / 16	11A / 10B / 10C	10	10
20 / 18 / 15	10A / 9B / 9B	9	9
19 / 17 / 14	9A / 8B / 8C	8	8
18 / 16 / 13	8A / 7B / 7C	7	7
17 / 15 / 12	7A / 6B / 6C	6	6
16 / 14 / 11	6A / 5B / 5C	5	5
15 / 13 / 10	5A / 4B / 4C	4	4
14 / 12 / 09	4A / 3B / 3C	3	3

5 RECOMMENDED CONTAMINATION CLASSES

The table below, gives a selection of maximum contamination levels that are typically issued by component manufacturer.

These relate to the use of the correct viscosity mineral fluid. An even cleaner level may be needed if the operation

is severe, such as high frequency fluctuations in loading, high temperature or high failure risk.

Piston pumps with fixed flow rate	•					
Piston pumps with variable flow rate			•			
Vane pumps with fixed flow rate		•				
Vane pumps with variable flow			•			
Engines	•					
Hydraulic cylinders	•					
Actuators					•	
Test benches						•
Check valve	•					
Directional valves	•					
Flow regulating valves	•					
Proportional valves				•		
Servo-valves					•	
Flat bearings			•			
Ball bearings				•		
ISO 4406 CODE	20/18/15	19/17/14	18/16/13	17/15/12	16/14/11	15/13/10
Recommended	B _{20(c)}	B _{15(c)}	B _{10(c)}	B _{7(c)}	B _{7(c)}	B _{5(c)}
filtration B _{x(c)} ≥1.000	>1000	>1000	>1000	>1000	>1000	>1000

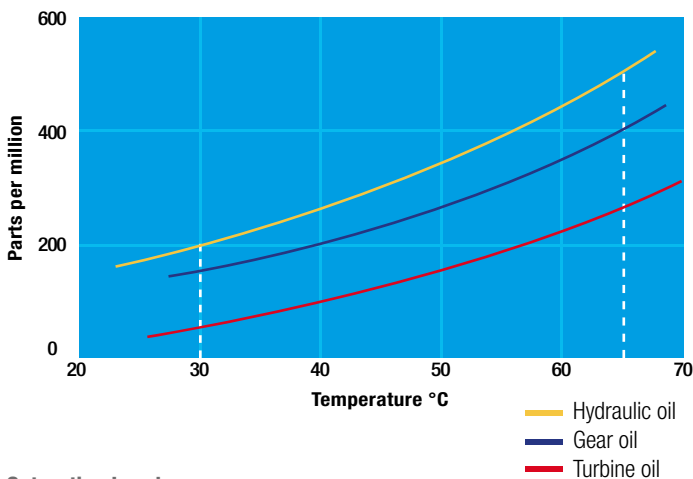
6 WATER IN HYDRAULIC AND LUBRICATING FLUIDS

Water Content

In mineral oils and non aqueous resistant fluids water is undesirable. Mineral oil usually has a water content of 50-300 ppm (@40°C) which it can support without adverse consequences.

Once the water content exceeds about 300 ppm the oil starts to appear hazy. Above this level there is a danger of free water accumulating in the system in areas of low flow. This can lead to corrosion and accelerated wear.

Similarly, fire resistant fluids have a natural water which may be different to mineral oil.



Saturation Levels

Since the effects of free (also emulsified) water is more harmful than those of dissolved water, water levels should remain well below the saturation point.

However, even water in solution can cause damage and therefore every reasonable effort should be made to keep saturation levels as low as possible. There is no such thing as too little water. As a guideline, we recommend maintaining saturation levels below 50% in all equipment.

TYPICAL WATER SATURATION LEVEL FOR NEW OILS

Examples:

Hydraulic oil @ 30°C = 200 ppm = 100% saturation

Hydraulic oil @ 65°C = 500 ppm = 100% saturation



W - Water and Temperature Sensing

“W” option, in MP Filtri Contamination Monitoring Products, indicates water content as a percentage of saturation and oil temperature in degrees centigrade. 100% RH corresponds to the point at which free water can exist in the fluid. i.e. the fluid is no longer able to hold the water in a dissolved solution.

The sensor can help provide early indication of costly failure due to free water, including but not exclusive to corrosion, metal surface fatigue e.g. bearing failure, reduced lubrication & load carrying characteristics.

Different oils have different saturation levels and therefore RH (relative humidity) % is the best and most practical measurement.

Water absorber

Water is present everywhere, during storage, handling and servicing.

MP Filtri filter elements feature an absorbent media which protects hydraulic systems from both particulate and water contamination.

MP Filtri's filter element technology is available with inorganic microfiber media with a filtration rating 25 µm (therefore identified with media designation WA025, providing absolute filtration of solid particles to $\beta_{x(c)} = 1000$).

Absorbent media is made by water absorbent fibres which increase in size during the absorption process. Free water is thus bonded to the filter media and completely removed from the system (it cannot even be squeezed out).



By removing water from your fluid power system, you can prevent such key problems as:

- corrosion (metal etching)
- loss of lubricant power
- accelerated abrasive wear in hydraulic components
- valve-locking
- bearing fatigue
- viscosity variance (reduction in lubricating properties)
- additive precipitation and oil oxidation
- increase in acidity level
- increased electrical conductivity (loss of dielectric strength)
- slow/weak response of control systems

Product availability - UFM Series:

UFM 041 - UFM 051 - UFM 091 - UFM 181 - UFM 919

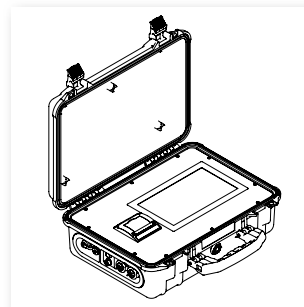
Description

Contamination Monitoring Products

Portable Laser Particle Analyzer

MP Filtri's new LPA3 is the most advanced portable particle counter in the world. Whether you are working in the lab or in the field, the LPA3 delivers a fast, accurate and comprehensive hydraulic health check in a robust yet portable package.

Its real-time monitoring and predictive maintenance technology safeguards machinery, enhances performance and productivity, and reduces costs and unplanned downtime. Featuring the latest breakthroughs in optical and photodiode technology, the new LPA3 enhances the reliability and longevity of complex hydraulic systems and is ideal for quality control in in-house manufacturing applications. The LPA3 is compatible with the full range of Bottle Samplers.



> Features & Benefits

- Online/realtime monitoring
- Comprehensive hydraulic health check
- Proactive maintenance capabilities
- High-speed sample times
- Programmable 10.1" (25.6cm) touchscreen display
- Perfectly portable at just 10kg
- Programmable sample volumes
- Precision Instrument
- Live trend analysis option
- Measures and displays the following international standard formats; ISO 4406, NAS 1638, AS 4059E&F, GBT 14039, GJB420B
- Moisture and temperature sensing
- Data logging and enhanced 4000 test result memory
- Key performance information at a glance
- LPA View software (included)
- Ideal for hydraulic, lubrication, and subsea fluids
- Integrated printer
- Full accessories kit included
- Long-life Lithium Ion battery

Scope of Supply

- 1 x LPA3 (*)
- 1 x M16x2 microbore pressure hose, 1500 mm long, pouch
- 1 x 2000 mm quick release waste hose for LPA3 and pouch
- 1 x 1L waste receptacle
- 1 x Power Lead c/w UK/EU/US/AUS/CN heads
- 1 x USB cable
- 1 x Digital USB copy of user guides/software/drivers
- 2 x Hard copy of calibration certificate
- 5 x Thermal printer paper
- 1 x Carry bag

(*) Specific model will be as per ordered item

See Accessories at page 93



Front facing view



Right facing view



Closed case
Front facing view



Closed case
Side view

Technical data

Technology

High precision LED light extinction automatic optical particle counter

Particle Sizing

>4, 6, 14, 21, 25, 38, 50, 70 $\mu\text{m}_{(c)}$

Analysis range

ISO 4406 Codes 8 to 24

NAS 1638 Class 2 to 12

AS4059/ISO 11218 Rev E, Table 1 Size Codes 2-12

AS4059/ISO 11218 Rev E, Table 2 Size Codes, A: 000 TO 12, B: 00 to 12, C: 00 to 12, D: 2 to 12, E: 4-12, F: 7 to 12

AS4059 Rev F, Table 1 Size Codes 2-12

AS4059 Rev F, Table 2 Size Codes cpc

[000 to 12, 00 to 12, 00 to 12, 2 to 12, 4 to 12, 7 to 12]

GBT14039 Codes 8-24

GJB420B Size Codes, A: 000 to 12, B: 00 to 12, C: 00 to 12, D: 2 to 12, E: 4-12, F: 7 to 12

Please Note: Lower Limits are Test Volume dependent

Accuracy

$\pm 1/2$ ISO code for 4, 6, 14 $\mu\text{m}_{(c)}$

± 1 code for 21, 25, 38, 50, 70 $\mu\text{m}_{(c)}$

Calibration

Individually calibrated with ISO Medium Test Dust (MTD)

based on ISO 11171, on equipment certified by I.F.T.S to ISO 11943

Viscosity range

Up to 400 cSt

Fluid temperature

Minimum: +5 °C

Maximum: +80 °C

Ambient temperature

Minimum: -10 °C

Maximum: +80 °C

Pressure

Minimum: 2.0 bar / 29 psi

Maximum: 420 bar / 6092 psi static

Sample Volume

Maximum 100 ml / 3.38 fl oz per pump stroke.

Test time

Test volumes programmable by end user.

Pre-set volumes also available.

Moisture Sensing

% RH (Relative Humidity) $\pm 3\%$

Temperature Measurement

± 3 °C

Data Storage

Approximately 4000 timestamped tests in the integral LPA3 memory

System Pressure Measurement

$\pm 0.5\%$ Full Scale Accuracy Min 10 bar

Communication options

2 USB output ports

1 x USB B type for direct connection to PC and software

1 x USB A type for direct data download to USB memory stick

Environmental Protection

IP66 (Lid closed) IP54 (Lid open)

Weight / Dimensions

10 kg, Height 292 mm, Depth 155 mm, Width 435 mm

Supply Voltage

18 - 19VDC

Power

Long-life Lithium Ion internal rechargeable battery (mains charger)

Software

LPA View software (included)

LPA3 is supplied with a full software package and digital product information



How LPA3 works - www.mpfiltre.com/index.php/products/oil-service/lpa-3.html

FOCUS ON

Exclusive MP Filtri technology

Featuring the latest breakthroughs in LED and photodiode technology, the LPA3 delivers increased accuracy combined with excellent repeatability.

W-Option

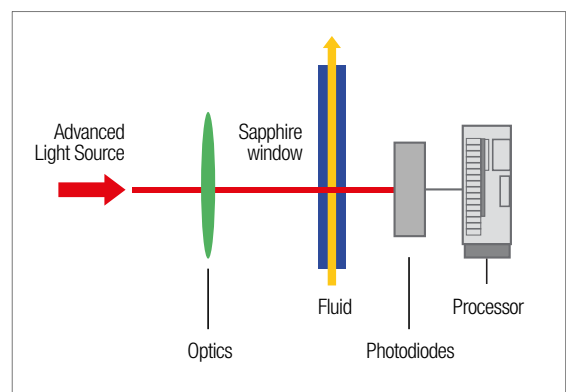
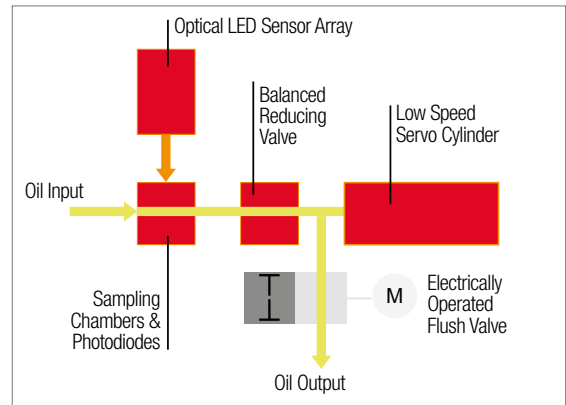
Water Saturation level (RH%) and fluid temperature sensor option.

P-Option

Live Pressure Readout (bar/PSI) on display screen.

LED light source

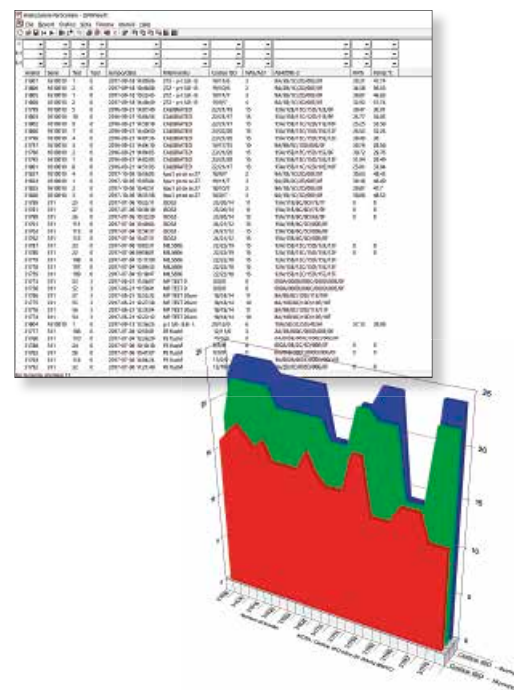
A single point high accuracy LED measures particles across all sizes giving increased accuracy with excellent repeatability.



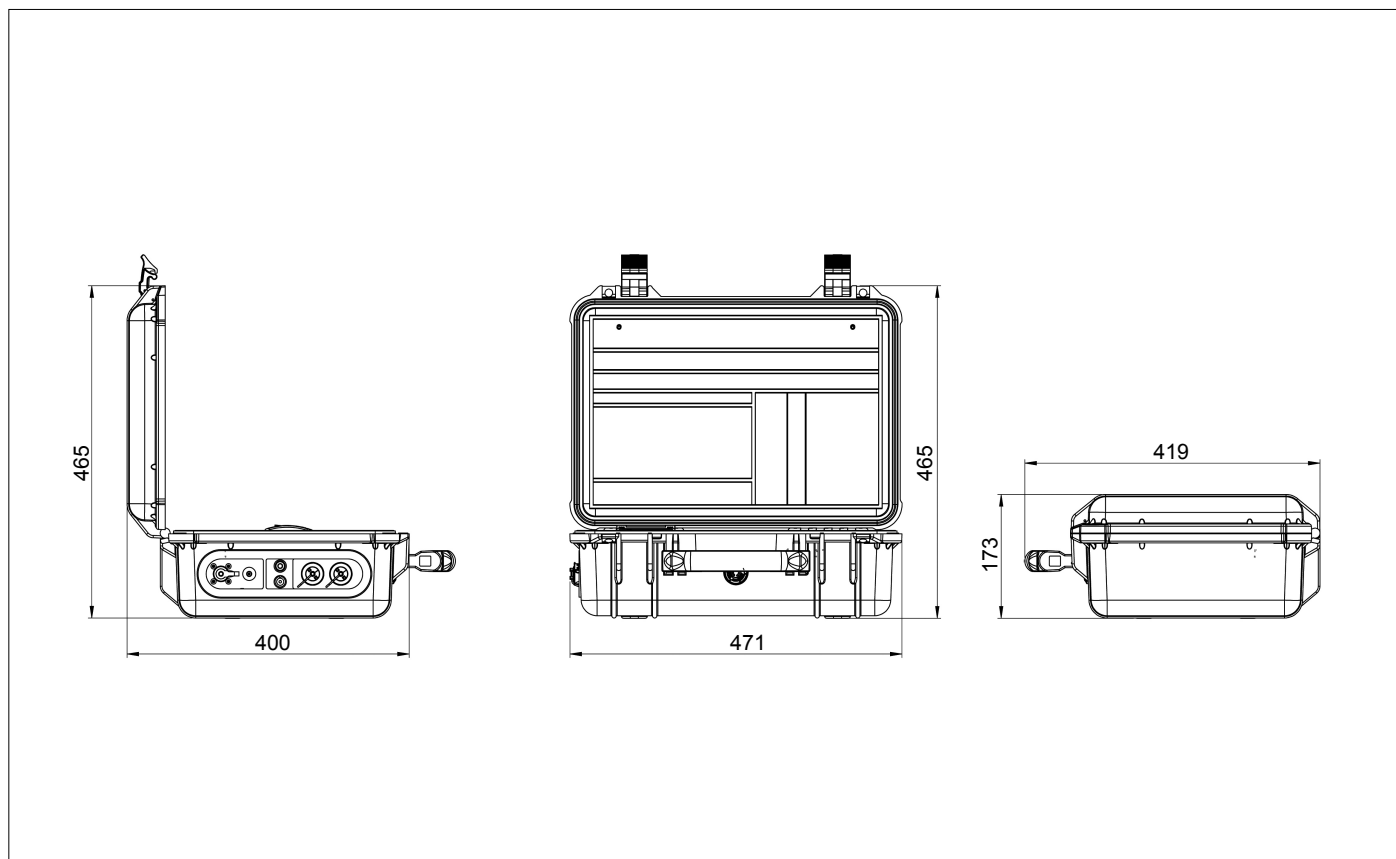
LPA View Software

The LPA View software is used with the LPA3, LPA2, CML2, CML4 and ICM particle counters. When connected to LPA View, MP Filtri CMPs can transfer results in realtime, or alternatively, historical results can be downloaded from the CMP's inbuilt memory.

- Runs on Windows XP, 7, and Windows 10
- Full adjustment & control of product settings, test times and alarms
- Easy test report generation
- Trend analysis
- Graphical display options
- Universal format across our contamination monitoring product range



Dimensions



Designation & Ordering code

AUTOMATIC PARTICLE COUNTER LPA3									
Series	Configuration example: LPA3 W P M 1 0 1								
LPA3	Portable Laser Particle Analyzer								
Moisture Sensor									
0	Without moisture and temperature sensor								
W	With moisture and temperature sensor								
Pressure Sensor									
0	Without on-screen inlet pressure display								
P	With on-screen inlet pressure display								
Fluid compatibility									
M	Mineral oil and synthetic fluid								
N	M type fluids & Subsea fluids and water based fluids (*)								
S	M & N type fluids & phosphate esters and aggressive fluids (*)								
External Result									
1	With on board printer								
Design Reference									
0	Std option with full accessory kit and carry bag								
Country Plug Type									
1	UK, EU, US, AUS/CN								

(*) **N** and **S** version, moisture sensor (**W**) not available

Available with Screen Protector (Part number 63.095000). Consult your local branch for further details

FLUID COMPATIBILITY CHARTS

HYDROCARBON AND SYNTHETIC

Fluid type	Fluid spec.	ICM				LPA				CML				BS110		BS500		
		M	(W)	N	S	M	(W)	N	S	M	(W)	N	S	M	V	E	S	
SYNTHETIC OR MINERAL BASED LIQUIDS	AEROSHELL FLUID 31 (OX-19)																	
	AEROSHELL FLUID 51																	
	AEROSHELL FLUID 602																	
	CASTROL CONSTAB PS 10W-40																	
	DIESEL CALIBRATION OIL 4113																	
	FINA POLYGLYCOL FLUID																	
	GEAR OIL ISO VG 320																	
	ISO 32																	
	ISO 46																	
	ISO 68																	
	MIL-H-5606																	
	MIL-H-83282																	
	MIL-H-87257																	
	MOBILGEAR SHC XMP 320																	
	NATO H-515 (OM-15)																	
	NATO H-520 (OM-18)																	
	NATO H-537																	
	RENOLIN PG 68																	
	RENOLIN PG 100																	
	RENOLIN PG 150																	
	RENOLIN PG 220																	
	RENOLIN PG 320																	
	RENOLIN PG 460																	
	RENOLIN PG 680																	
	RENOLIN PG 1000																	
	RENOLIN UNISYN OL 32																	
	RENOLIN UNISYN OL 46																	
	RENOLIN UNISYN OL 68																	
	RENOLIN UNISYN OL 100																	
	RENOLIN UNISYN OL 150																	
	STATOIL HYDRAULIC 131																	
	AERO HF585B																	
	MOBIL DTE 25																	

For special applications or for fluids not mentioned in this table, please contact MP Filtri Technical and Sales Department. Alternatively, visit the services section of our website where we have details on fluid testing and analysis. For guidance on moisture sensing compatibility, contact MP Filtri Technical and Sales Department. Typically conductive fluids are not compatible with the moisture sensor.

■ Compatible
■ Not compatible
■ Contact MP Filtri

Please note that compatibility is based product performance with fluid viscosity at 20 °C in standard dye colourant or natural state. Tests are conducted with the suitable fluid in its pure state. Performance of solutions or mixed emulsions cannot be guaranteed. "Compatibility" is defined as a liquid which does not suffer short or long term degradation as a result of coming into contact with the wetted materials contained within the product. It is also a confirmation that the transparency of the liquid is suitable for the sensitivity of the product range.

For details on the specific product code required for your fluid, contact contact MP Filtri Technical and Sales Department.

FLUID COMPATIBILITY CHARTS

OFFSHORE

Fluid type	Fluid spec.	ICM				LPA				CML				BS110	BS500		
OFFSHORE & SELECTED WATER BASED FLUIDS		M	(W)	N	S	M	(W)	N	S	M	(W)	N	S	M	V	E	S
	HW443																
	HW443R																
	HW453																
	HW540																
	HW540																
	PELAGIC 50																
	PELAGIC 100																
	TRANSAQUA HT																
	TRANSAQUA HT2																
	FRESH WATER																
	DE-IONISED WATER																
	SEAWATER																
	HOUGHTO-SAFE 273 CTF																
	HOUGHTO-SAFE BC24046																
	WATER GLYCOL HFC 46																
	LF2100 (99%WATER, 1% MIX)																
SV3																	

AGGRESSIVE FLUIDS

Fluid type	Fluid spec.	ICM				LPA				CML				BS110	BS500		
PHOSPHATE ESTHER & AGGRESSIVE LIQUID APPLICATIONS		M	(W)	N	S	M	(W)	N	S	M	(W)	N	S	M	V	E	S
	HYJET IV																
	HYJET V																
	SKYDROL 500B																
	SKYDROL 500B4																
	SKYDROL LD4																

■ Compatible
■ Not compatible
■ Contact MP Filtri

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Please note that compatibility is based product performance with fluid viscosity at 20 °C in standard dye colourant or natural state. Tests are conducted with the suitable fluid in its pure state. Performance of solutions or mixed emulsions cannot be guaranteed. "Compatibility" is defined as a liquid which does not suffer short or long term degradation as a result of coming into contact with the wetted materials contained within the product. It is also a confirmation that the transparency of the liquid is suitable for the sensitivity of the product range.

For details on the specific product code required for your fluid, contact contact MP Filtri Technical and Sales Department.

FLUID COMPATIBILITY CHARTS

FUELS

Fluid type	Fluid spec.	ICM				LPA				CML				BS110	BS500		
FUELS		M	(W)	N	S	M	(W)	N	S	M	(W)	N	S	M	V	E	S
	JET A-1																
	JET A																
	JET B																
	JP1																
	JP5																
	JP6																
	JP7																
	JP8																
	JPTS																
	FT JET FUEL																
	GTL JET FUEL BLEND																
	DIESELS																

BIO FLUIDS

Fluid type	Fluid spec.	ICM				LPA				CML				BS110		BS500		
BIODEGRADABLE FLUIDS & VEGETABLE OILS		M	(W)	N	S	M	(W)	N	S	M	(W)	N	S	M	V	E	S	
	BIO-ETHANOL																	
	BIO-DIESEL																	
	PLANTOHYD N SERIES																	
	PANOLIN HLP SYNTH 22																	
	SUNFLOWER OIL																	
	RAPESEED OIL																	
	CORN OIL																	
	GROUND NUT OIL																	
	CAT BIO HYDO HEES																	

■ Compatible
■ Not compatible
■ Contact MP Filtri

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For details on the specific product code required for your fluid, contact contact MP Filtri Technical and Sales Department.

SPARE PARTS LIST

Description (product types)	Ordering Code
Calibration Verification Fluid (requires use of Bottle Sampling device)	PCCF
CMP Hydraulic connections / options:	
M16x2 microbore pressure hose, plated steel, 600 mm (M versions)	95.Y30Y30X261060
M16x2 microbore pressure hose, plated steel, 1500 mm (M versions)	95.Y30Y30X261150
M16x2 microbore pressure hose, stainless steel, 600 mm (N versions)	95.Y30Y30X161060
M16x2 microbore pressure hose, stainless steel, 1500 mm (N versions)	95.Y30Y30X161150
Waste Hose (M versions), 2000 mm - Brass / FKM	SK0014S30
Waste Hose (N versions), 2000 mm - Stainless Steel / FKM	SK0014S30N
Waste Hose (S versions), 2000 mm - Stainless Steel / FFKM	SK0014S30S
Offline Hose Assembly	481.027000
Pouch for pressure hose/waste hose	7.106
M16x2 M to F Coarse Screen Filter (M and N versions)	SK0040
G1/4 F to F coarse screen filter (M/N/S versions)	11.615
M16x2 F to F Coarse Screen Filter (S versions)	SK0041
Airbus adaptor with test point	SKAA02
Waste Bottle:	
1 Litre - Round	SK0012
1 Litre - Square (for use with CB0001)	SK0013
Communications:	
Serial cable to USB converter	SK0026
PC Download cable	6.123
USB A-B cable	11.081
Bluetooth Portable Printer	482.016000
1m USB A to C Cable	443.074000
ICMKAZ2 to USBi conversion kit - not to be used in zoned areas	11.645
USB stick with all user guides and LPA-View Software	13.055001
Offline sampling equipment:	
Disposable Dip tubes - pack of 50	BS0018
Hand Pump	BS0020
Hand Pump Hose - 1000 mm	BS0022
Bottle Sampler hand pump and hose kit	BS0024
100 ml Standard Brown Glass Bottle	BS0016
Tray of 72 x 100 ml Standard Brown Glass Bottles	BS0072
100 ml Clear Plastic Bottle	7.111
Box of 20 x 100 ml Clear Plastic Bottles	7.112
250 ml Standard Clear Glass Bottle	8.054
Box of 20 x 250 ml Standard Clear Glass Bottles	8.054-20
500 ml Standard Clear Glass Bottle	8.328
DIN/ISO5584/ISO3722 certified clean, 100 ml clear glass bottle	P.02
DIN/ISO5584/ISO3722 certified clean, 100 ml clear glass bottle - Box of 25	P.0225
DIN/ISO5584/ISO3722 certified clean, 250 ml clear glass bottle	P.03
DIN/ISO5584/ISO3722 certified clean, 250 ml clear glass bottle - Box of 25	P.0320

SPARE PARTS LIST

[illegible]

SPARE PARTS LIST

Description (product types)	Ordering Code
Power Options:	
12V. 2A Power Adapter - UK/EU/US/CN/AUS	6.209
19V. 3A Power Adapter	61.034000
12V. 5A Power Adapter for 500 ml Bottle Sampler	8.029
UK Lead for 8.029	8.031
EU Lead for 8.029	8.032
US Lead for 8.029	8.030
CN/AUS Lead for 8.029	8.072
Other:	
Thermal printer paper 57x33 mm	63.083000
Thermal paper roll 57x51 mm	6.160
LPA2 Aviation Edition travel case without foam	TC0005
Replacement foam insert for TC0005	6.300
Heavy-duty orange pelicase	443.061E20
Pelicase foam insert	443.062020
Self-adhesive patch test covers	444.029001
Patch test membranes - 1.2 micron filter	444.010000
Spray bottle	444.018J10
Stainless steel tweezers	444.011120
Waste bottle	444.032J00
Reuseable Nalgene filter assembly	444.024000
0.01 mm Calibration slides	444.025000
Microscope power adaptor	444.033000
Hose - 8 x 6 mm Nalgene vacuum cable	444.026000
Hose - 6 x 4 mm Hand pump sampling cable	7.107
Microscope camera - 1.3 MP	444.016010
Serial plate for patch imaging kit	484.314000
A5 document wallet	444.027001
Patch test report card	444.028001
Electric vacuum pump	444.009000
CML Carry Bag	10.011
LPA3 Carry Bag	63.088000
LPA2 Carry Bag	CB0001
Black support case (without contents)	BS0040
Heavy Duty Travel Case for Bottle Sampler	TC00055B

SPARE PARTS LIST

[illegible]